

Scientific Documentation

Glycine, USP

Not appropriate for regulatory submission.

Please visit www.spectrumchemical.com or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp 769 Jersey Avenue New Brunswick, NJ 08901 Phone 732.214.1300





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Specification for Glycine, USP (AM125)

Item Number	AM125
Item	Glycine, USP
CAS Number	56-40-6
Molecular Formula	$C_2H_5NO_2$
Molecular Weight	75.07
MDL Number	
Synonyms	Aminoacetic Acid ; Glycocoll

Test	Specification	
	Min	Max
ASSAY (DRIED BASIS)	98.5	101.5 %
LOSS ON DRYING		0.2 %
RESIDUE ON IGNITION		0.1 %
CHLORIDE (Cl)		0.007 %
SULFATES (SO ₄)		0.0065 %
ELEMENTAL IMPURITIES		AS REPORTED
RELATED COMPOUNDS	TO PASS TEST	
GLYCINE ANHYDRIDE		0.1 %
MONOCHLOROACETIC ACID		Per the ICH M7
IMINODIACETIC ACID		0.1 %
DIGLYCINE		0.1 %
TRIGLYCINE		0.1 %
HEXAMETHYLENETETRAMINE		0.1 %
ANY UNSPECIFIED IMPURITY		BASED ON MAXIMUM DAILY DOSE
TOTAL IMPURITIES		1.0 %
HYDROLYZABLE SUBSTANCES	SOLUTION REMAINS AS CLEAR AND MOBILE	
IDENTIFICATION	SPECTRUM MATCHES REFERENCE	
CERTIFIED HALAL		
EXPIRATION DATE		

Test	Specific	cation
	Min	Max
DATE OF MANUFACTURE		
APPEARANCE		
RESIDUAL SOLVENTS		AS REPORTED

Spectrum Chemical Mfg Corp

Corporate Headquarters:West Coast Facility:769 Jersey Ave.14422 S. San Pedro St.New Brunswick, NJ 08901Gardena, CA 90248732.214.1300310.516.8000



Certificate Of Analysis

Item Number	AM125	Lot Number	4NA0009
Item	Glycine, USP	Manufacturer Lot	LE04DP41
CAS Number	56-40-6	Manufacturer Code	1222
Molecular Formula	C ₂ H ₅ NO ₂	Molecular Weight	75.07

TECT	SPECIFICATION		DECLUT	
TEST	MIN	MAX	RESULT	
ASSAY (DRIED BASIS)	98.5	101.5 %	99.8 %	
LOSS ON DRYING		0.2 %	0.1 %	
RESIDUE ON IGNITION		0.1 %	0.04 %	
CHLORIDE (CI)		0.007 %	< 0.007 %	
SULFATES (SO ₄)		0.0065 %	< 0.0065 %	
ELEMENTAL IMPURITIES		AS REPORTED	NO ELEMENTAL IMPURITIES PRESENT	
RELATED COMPOUNDS	TO PASS TEST		PASSES TEST	
GLYCINE ANHYDRIDE		0.1 %	< 0.1 %	
MONOCHLOROACETIC ACID		Per the ICH M7	NOT PRESENT	
IMINODIACETIC ACID		0.1 %	< 0.1 %	
DIGLYCINE		0.1 %	< 0.1 %	
TRIGLYCINE		0.1 %	< 0.1 %	
HEXAMETHYLENETETRAMINE		0.1 %	< 0.1 %	
ANY UNSPECIFIED IMPURITY		BASED ON MAXIMUM DAILY DOSE	BASED ON MAXIMUM DAILY DOSE	
TOTAL IMPURITIES		1.0 %	0.0 %	
HYDROLYZABLE SUBSTANCES	SOLUTION REMAINS AS CLEAR AND MOBILE		SOLUTION REMAINS CLEAR	
IDENTIFICATION	SPECTRUM MATCHES REFERENCE		SPECTRUM MATCHES REFERENCE	

TECT	SPECIFICATION		DECLUT
TEST	MIN	MAX	RESULT
CERTIFIED HALAL			CERTIFIED HALAL
EXPIRATION DATE			04-MAY-2026
DATE OF MANUFACTURE			04-MAY-2023
APPEARANCE			WHITE CRYSTALLINE POWDER
RESIDUAL SOLVENTS		AS REPORTED	
ODOR			ODORLESS
MONOGRAPH EDITION			USP 2023
CLASS 3 (solvent) / FORMIC ACID			< 5000 ppm

Certificate of Analysis Results Entered By:

CMARIN Catherine Marin 19-MAR-24 13:07:09

Spectrum Chemical Mfg Corp 777 Jersey Avenue New Brunswick 08901 NJ



Certificate of Analysis Results Approved By:

AWILLIAMS Allison Williams 19-MAR-24 13:12:13

All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

The Elemental Impurities standards implemented by USP and other Pharmaceutical Compendia reflect a growing understanding of the toxicology of trace levels of elemental impurities that can remain in drug substances originating from either raw materials or manufacturing processes. Identifying and quantifying impurities can be critical to predicting the best possible patient outcomes. Elemental Impurities has been a requirement of all products meeting USP/NF, EP and BP monographs since January 1, 2018. More information can be found in USP sections <232> Elemental Impurities – Limits and <233> Elemental Impurities – Procedures. Data for drug substances furnished by Spectrum Chemical Mfg. Corp can be used to ensure that patient daily exposures by oral administration to the selected elements are not exceeded in the formulation of pharmaceutical products.

Spectrum Chemical Mfg. Corp. repackages Active Pharmaceutical Ingredient chemicals provided by other manufacturers and suppliers. For traceability purposes, Spectrum's Certificate of Analysis contains an identifier code unique to each manufacturer or supplier, as well as the chemical's lot number provided on the original manufacturer Certificate of Analysis. This material is manufactured by GEO Specialty Chemicals Inc. at 739 S Battleground Rd, Deer Park, Texas (TX) 77536, United States (USA). Copies of the original Certificate of Analysis are available upon request from your Spectrum Sales Representative or by calling Spectrum's Quality Department at 1-800-772-8786.





Revision date 13-February-2020 Revision Number 2

1. Identification

Product identifier

Product Name GLYCINE, USP

Other means of identification

Product Code(s) AM125

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use No information available

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Spectrum Chemical Mfg. Corp. 14422 South San Pedro St. Gardena, CA 90248 (310) 516-8000

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Hazard statements

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance crystalline powder Physical state Solid Odor Odorless

Other information

No information available.

3. Composition/information on ingredients

Substance

Chemical name	CAS No	Weight-%	Trade secret
Glycine	56-40-6	100	*

^{*}The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash skin with soap and water.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

5. Fire-fighting measures

surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing mediaDo not scatter spilled material with high pressure water streams.

Specific hazards arising from the

chemical

No information available.

Hazardous combustion products Carbon Monoxide, Carbon Dioxide. Nitrogen oxides (NOx).

Explosion data

Sensitivity to mechanical impact none.

Sensitivity to static discharge none.

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

8. Exposure controls/personal protection

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or

level that contributes to the hazard classification of the mixture) which have an exposure

limit applicable in the region for which this safety data sheet is intended or other

recommended limit. At this time, the other relevant constituents have no known exposure

limits from the sources listed here.

Appropriate engineering controls

Engineering controls Showers

Eyewash stations Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection No special protective equipment required.

Skin and body protectionNo special protective equipment required.

Respiratory protectionNo protective equipment is needed under normal use conditions. If exposure limits are

exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Solid

Appearance crystalline powder

Color white Odor Odorless

Odor threshold No information available

Property Values Remarks • Method

no data available None known pН 182 °C / 359.6 °F Melting point / freezing point None known Boiling point / boiling range no data available None known Flash point no data available None known **Evaporation rate** no data available None known no data available Flammability (solid, gas) None known Flammability Limit in Air None known

No data available

Upper flammability or explosive limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available None known no data available Vapor density None known Relative density 1.16 - 1.2 None known No data available None known Water solubility Solubility(ies) no data available None known None known Partition coefficient -3.21 None known **Autoignition temperature** no data available **Decomposition temperature** 233 - 280 °C 451.4 536 °F None known

Kinematic viscosity no data available None known **Dynamic viscosity** No data available None known

Other information

Explosive properties No information available Oxidizing properties No information available No information available Softening point Molecular weight No information available **VOC Content (%)** No information available **Liquid Density** No information available **Bulk density** No information available

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

None known based on information supplied. Conditions to avoid

Incompatible materials None known based on information supplied.

Hazardous decomposition products Spontaneous polymerisation.

11. Toxicological information

Information on likely routes of exposure

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available. Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

7930 mg/kg

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Glycine	= 7930 mg/kg (Rat)	-	-
56-40-6			

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation
Serious eye damage/eye irritation
Respiratory or skin sensitization
Germ cell mutagenicity

No information available. No information available. No information available. No information available.

Reproductive toxicity No information available.

STOT - single exposure STOT - repeated exposure Aspiration hazard No information available. No information available. No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Glycine	-	LC50: >1000mg/L (96h,	-	-
56-40-6		Oryzias latipes)		

Persistence and degradability

Bioaccumulation

No information available. Inherently biodegradable.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

products

Waste from residues/unused

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT not regulated

TDG not regulated

MEX not regulated

ICAO (air) not regulated

IATA not regulated

IMDG not regulated

RID not regulated

ADR not regulated

ADN not regulated

15. Regulatory information

International Inventories

TSCA Complies

*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

DSL/NDSL Complies EINECS/ELINCS Complies

ENCS This product complies with encs: IECSC This product complies with china:

KECL Complies PICCS Complies

AICS All the constituents of this material are listed on the Australian Inventory of Chemical

Substances (AICS).

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances **IECSC** - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level

pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA

Health hazards 0 Flammability 0 Instability 0

Physical and chemical properties -

HMIS

Health hazards 0
Flammability 0
Physical hazards 0
Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA) EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Revision date 13-February-2020 Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage,

transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



Certification of Compliance with current Good Manufacturing Practices

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
AM125	Glycine, USP

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

Spectrum-Gardena, CA: 2020632 Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at qualityassurance@spectrumchemical.com

Sincerely,

Oralia Chavez

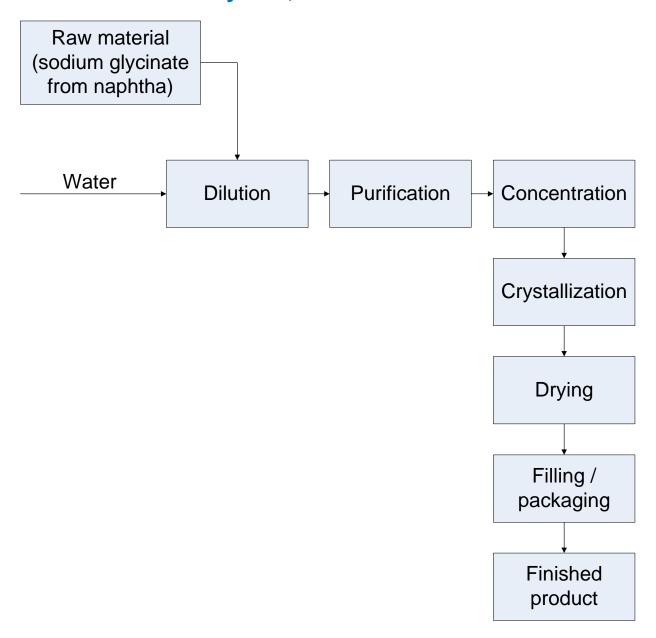
Quality Assurance Specialist

Order Clony



Manufacturing Process Flowchart

Glycine, USP - AM125



Spectrum Chemical Mfg Corp

Corporate Headquarters: 769 Jersey Ave. New Brunswick, NJ 08901

732.214.1300

West Coast Facility: 14422 S. San Pedro St. Gardena, CA 90248 310.516.8000



AM125, Glycine, USP

Source Statement

The above mentioned catalog item is manufactured by chemical synthesis. No animal or plant derived products are used in the manufacturing process.

BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

Allergen Statement

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy

- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Corn
- Latex
- Sulfites > 10 ppm

GMO Statement

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.

Nitrosamine Statement

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.



Animal Testing Statement

The above mentioned catalog item has not been tested on animals.

Organic Compliance Statement

The above mentioned catalog item has not been produced using GMOs, irradiation, ethylene oxide (EtO) or sewage sludge.

Shelf Life Statement

The above mentioned catalog item is typically assigned a shelf life of 36 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

Other Chemicals Statement

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- Aflatoxins
- Antibiotics
- Bisphenol A (BPA)
- CMR Substances

- Parabens
- Pesticides
- Phthalates
- Preservatives



RE: Elemental Impurities - Glycine, USP (Cat# AM125)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned material complies with the USP<232>, <233> Elemental Impurities and the ICH Q3D Elemental Impurities Guideline. No Class 1, Class 2A, Class 2B or Class 3 elemental impurities are likely to be present. These substances are not used in the production process, are not intentionally added or known to be present in the above mentioned material.

This information is subject to change and is intended for risk assessment only. It is responsibility of the end user to evaluate suitability of any chemical for the intended use as well as to assess compound-specific limits of daily intake of metal impurities. For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at TechServices@spectrumchemical.com.

Sincerely,

Technical Services
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue New Brunswick, NJ 08901 PHONE 732.214.1300 FAX 732.246.7132 WEST COAST FACILITY

14422 South San Pedro Street
Gardena, California 90248
PHONE 310.516.8000
FAX 310.516.9843



RE: Residual Solvents - Glycine, USP (Cat# AM125)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned catalog item complies with the requirements of USP <467> Residual Solvents and ICH Q3C Residual Solvents Guideline. The following solvents are likely to be present:

Residual Solvent	Class	Expected Concentration
Methanol	2	< 3000 ppm
Formic acid	3	< 5000 ppm

No Class1 or other solvents are used or produced in the manufacturing process of this material.

For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at TechServices@spectrumchemical.com.

Sincerely,

Technical Services
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CORPORATE HEADQUARTERS

769 Jersey Avenue New Brunswick, NJ 08901 PHONE 732.214.1300 FAX 732.246.7132 WEST COAST FACILITY

14422 South San Pedro Street
Gardena, California 90248
PHONE 310.516.8000
FAX 310.516.9843



Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication. Below you will find a typical label example for this catalog item.

AM125 06-27-2019 BO ghs

* chemicals may pose unknown hazards and must be used with caution. Use personal protection and safe handling methods consistent with proper workplace safety practices. Consult precautions. If adverse reaction occurs seek medical attention.

KEEP FROM CHILDREN

WARNING:

Cancer and Reproductive Harmwww.P65Warnings.ca.gov

AM125

SIZ SY

Glycine

(Aminoacetic Acid: Glycocoll)

USP

CAS 56-40-6

CAUTION: For manufacturing, processing or repacking.

Read and understand the label and Safety Data Sheet (SDS) prior to use.

Chemical Emergency: (800)424-9300

www.SpectrumChemical.com

 $C_2H_5NO_2$

F.W. 75.07

Manufacturer/Supplier Code Manufacturer Lot Number	?
Assay (Dried Basis)	98.5-101.5%
MAXIMUM L	IMITS
Loss on Drying	0.2%
Residue on Ignition	0.1%
Chloride (CI)	0.007%
Sulfate (SO ₄)	0.0065%
Elemental Impurities	As reported
Related Compounds Acceptance Crite	
Glycine Anhydride	NMT 0.1%
Monochloroacetic Acid	Per the ICH M7
Iminodiacetic Acid	NMT 0.1%
Diglycine	NMT 0.1%
Triglycine	
Hexamethylenetetramine	
Any Unspecified Impurity	
Total Impurities	
Hydrolyzable Substances	To pass test
Residual Solvents	

Repackaged by Spectrum as:

G 13/I6GHS-A

Lot No. XQ####

Spectrum Chemical Mfg Corp

732.214.1300

310.516.8000

West Coast Facility: