

Scientific Documentation

Polysorbate 80, FCC

Not appropriate for regulatory submission.

Please visit www.spectrumchemical.com or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp
769 Jersey Avenue
New Brunswick, NJ 08901
Phone 732.214.1300



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Specification for Polysorbate 80, FCC (P1179)

Item Number	P1179
Item	Polysorbate 80, FCC
CAS Number	9005-65-6
Molecular Formula	
Molecular Weight	
MDL Number	
Synonyms	Tween 80 ; Polyoxyethylene (20) Sorbitan Monooleate

Test	Specification	
	Min	Max
APPEARANCE		
ASSAY (OXYETHYLENE, ANHYDROUS BASIS)	65.0	69.5 %
HYDROXYL VALUE	65	80
OLEIC ACID	22 - 24 g/100 g	
SAPONIFICATION VALUE	45	55
ACID VALUE		2
1,4-DIOXANE		10 mg/kg
LEAD (Pb)		2 mg/kg
RESIDUE ON IGNITION		0.25 %
WATER		3.0 %
IDENTIFICATION		TO PASS TEST
CERTIFIED KOSHER		
CERTIFIED HALAL		
EXPIRATION DATE		
DATE OF MANUFACTURE		
MANUFACTURER NAME:		
MONOGRAPH EDITION		

Spectrum Chemical Mfg Corp

Corporate Headquarters: **West Coast Facility:**
769 Jersey Ave. 14422 S. San Pedro St.
New Brunswick, NJ 08901 Gardena, CA 90248

Spectrum Chemical Mfg Corp

Corporate Headquarters: West Coast Facility:

732.214.1300

310.516.8000

Certificate Of Analysis

Item Number	P1179	Lot Number	2MJ0185
Item	Polysorbate 80, FCC	CAS Number	9005-65-6

TEST	SPECIFICATION		RESULT
	MIN	MAX	
APPEARANCE			YELLOW COLOR VISCOUS LIQUID
ASSAY (OXYETHYLENE, ANHYDROUS BASIS)	65.0	69.5 %	66.90 %
HYDROXYL VALUE	65	80	67.1 %
OLEIC ACID	22 - 24 g/100 g		23.5 g/100g
SAPONIFICATION VALUE	45	55	49.1
ACID VALUE		2	1.7
1,4-DIOXANE		10 mg/kg	<1 mg/kg
LEAD (Pb)		2 mg/kg	2 mg/kg
RESIDUE ON IGNITION		0.25 %	0.020 %
WATER		3.0 %	2.4 %
IDENTIFICATION		TO PASS TEST	PASSES TEST
CERTIFIED KOSHER			CERTIFIED KOSHER
CERTIFIED HALAL			CERTIFIED HALAL
EXPIRATION DATE			29-MAY-2025
DATE OF MANUFACTURE			30-MAY-2023
MANUFACTURER NAME:			OXITENO
MONOGRAPH EDITION			FCC 13TH

Certificate of Analysis Results Entered By:

GHERRERA
Genaro Herrera
29-NOV-23 10:47:59

Certificate of Analysis Results Approved By:

MCAMACHO
Matheu Camacho
01-DEC-23 09:13:11

Spectrum Chemical Mfg Corp
755 Jersey Avenue
New Brunswick 08901 NJ



All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

SAFETY DATA SHEET

spectrum®



Revision date 01-June-2022

Revision Number 2

1. Identification

Product identifier

Product Name POLYSORBATE 80, FCC

Other means of identification

Product Code(s) P1179

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use No information available

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Spectrum Chemical Mfg. Corp.
14422 South San Pedro St.
Gardena, CA 90248
(310) 516-8000

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Hazard statements

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance Oily **Physical state** Liquid **Odor** No information available

Other information

No information available.

3. Composition/information on ingredients**Substance**

Chemical name	CAS No	Weight-%	Trade secret
Polysorbate 80	9005-65-6	100	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures**Description of first aid measures**

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	No information available.
Hazardous combustion products	Carbon Monoxide, Carbon Dioxide.
Explosion data	
Sensitivity to mechanical impact	none.
Sensitivity to static discharge	none.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

8. Exposure controls/personal protection

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection No special protective equipment required.

Skin and body protection No special protective equipment required.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance Oily

Color	light yellow; to; amber
Odor	No information available
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	no data available	None known Neutral
Melting point / freezing point	-20 °C / -4 °F	None known
Boiling point / boiling range	>100 °C / °F	None known
Flash point	>149 °C / °F	None known
Evaporation rate	no data available	None known
Flammability (solid, gas)	no data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	no data available	None known
Relative density	1.1	None known
Water solubility	Soluble in water	None known
Solubility(ies)	Soluble in Alcohol Soluble in Toluene Soluble in Oils Insoluble in mineral oil	None known
Partition coefficient	No data available	None known
Autoignition temperature	no data available	None known
Decomposition temperature		None known
Kinematic viscosity	no data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	No information available	
Liquid Density	No information available	
Bulk density	No information available	

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.

Ingestion

Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics**Symptoms** No information available.**Acute toxicity****Numerical measures of toxicity****Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Polysorbate 80 9005-65-6	= 34500 µL/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.
Serious eye damage/eye irritation No information available.
Respiratory or skin sensitization No information available.
Germ cell mutagenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.
STOT - repeated exposure No information available.
Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Persistence and degradability No information available.
Bioaccumulation Inherently biodegradable.

Other adverse effects No information available.

13. Disposal considerations**Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT not regulated

TDG not regulated

<u>MEX</u>	not regulated
<u>ICAO (air)</u>	not regulated
<u>IATA</u>	not regulated
<u>IMDG</u>	not regulated
<u>RID</u>	not regulated
<u>ADR</u>	not regulated
<u>ADN</u>	not regulated

15. Regulatory information

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	This product complies with ENCS:
IECSC	This product complies with China:
KECL	Complies
PICCS	Complies
AICS	All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA

Health hazards 0

Flammability 0

Instability 0

Physical and chemical properties -

HMIS

Health hazards 0

Flammability 0

Physical hazards 0

Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)

STEL

STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGLS)

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Revision date 01-June-2022

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



Certification of Compliance with current Good Manufacturing Practices

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
P1179	Polysorbate 80, FCC

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

Spectrum-Gardena, CA: 2020632
Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at qualityassurance@spectrumchemical.com

Sincerely,

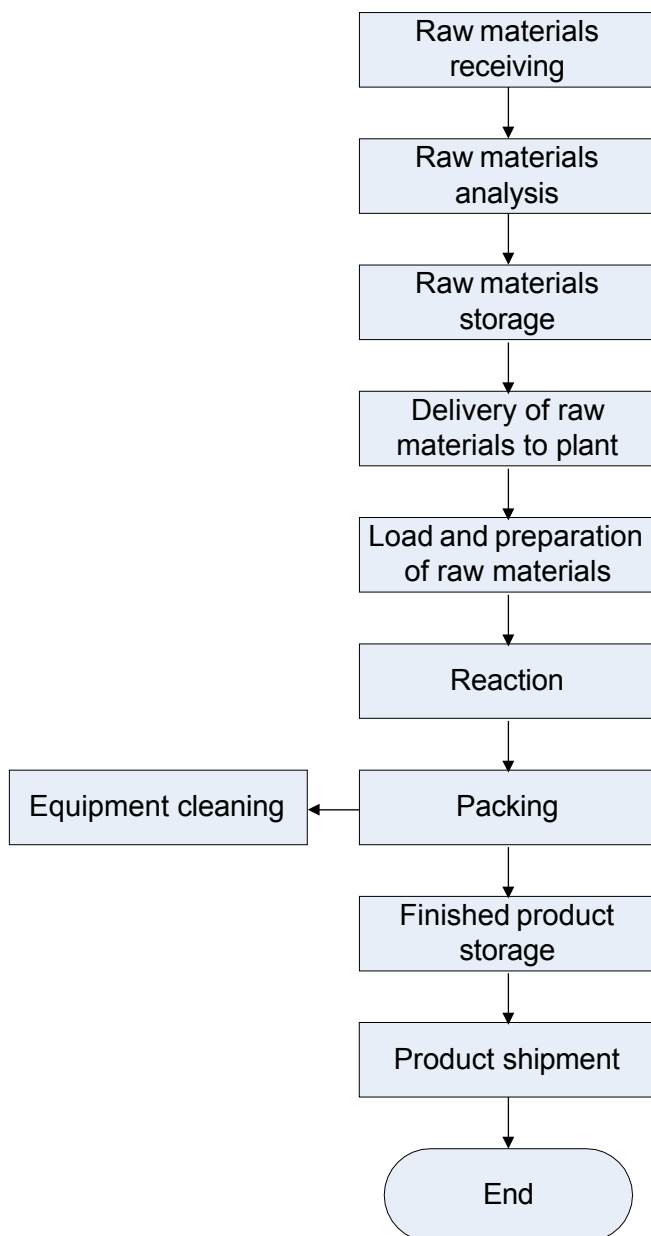
A handwritten signature in black ink, appearing to read "Oralia Chavez".

Oralia Chavez
Quality Assurance Specialist



Manufacturing Process Flowchart

Polysorbate 80, FCC - P1179



Spectrum Chemical Mfg Corp

Corporate Headquarters:

769 Jersey Ave.
New Brunswick, NJ 08901
732.214.1300

West Coast Facility:

14422 S. San Pedro St.
Gardena, CA 90248
310.516.8000

P1179, Polysorbate 80, FCC

Source Statement

The above mentioned catalog item is manufactured by using sorbitol (plant derived product from corn starch). No animal derived products are used in the manufacturing process.

BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

Allergen Statement

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy
- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Corn
- Latex
- Sulfites > 10 ppm

EU Fragrance Allergen Statement

The above mentioned catalog item does not contain any of the 26 EU fragrance allergens listed in Annex III lines 67-92. These substances are not intentionally added to the following chemical and therefore are not expected to be present.

GMO Statement

The above mentioned catalog item is manufactured with the use of sorbitol, plant derived genetically modified organisms (corn starch).

Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.

Nitrosamine Statement

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

Animal Testing Statement

The above mentioned catalog item has not been tested on animals.

Organic Compliance Statement

The above mentioned catalog item has not been produced using irradiation or sewage sludge.

Shelf Life Statement

The above mentioned catalog item is typically assigned a shelf life of 24 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

Other Chemicals Statement

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- Aflatoxins
- Parabens
- Pesticides
- Phthalates

Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication. Below you will find a typical label example for this catalog item.

USE CARE: This material has been evaluated per GHS/OSHA criteria and is not classified as hazardous. All chemicals may pose unknown hazards and must be used with caution. Use personal protection and safe handling methods consistent with proper workplace safety practices. Consult SDS for additional properties and precautions. If adverse reaction occurs seek medical attention.

KEEP FROM CHILDREN

P1179

SIZ SY

Polysorbate 80

[Polyoxyethylene (20) Sorbitan Monooleate; Tween® 80]



FCC

CAS 9005-65-6



CAUTION: For manufacturing, processing or repacking.

Read and understand the label and Safety Data Sheet (SDS) prior to use.

Chemical Emergency: (800)424-9300

www.SpectrumChemical.com

This product is an oleate ester of sorbitol and its anhydrides copolymerized with approximately 20 moles of ethylene oxide for each mole of sorbitol and sorbitol anhydrides.
Tween® is a registered trademark of Croda Inc.

Assay (Oxyethylene, Anhydrous Basis)	65.0-69.5%
Hydroxyl Value	65-80
Oleic Acid	To pass test
Saponification Value	45-55

MAXIMUM LIMITS

Acid Value	2
1,4-Dioxane	10 mg/kg
Lead	2 mg/kg
Residue on Ignition	0.25%
Water	3.0%

Keep tightly closed, protect from light.

WARNING: Cancer and Reproductive Harm-
www.P65Warnings.ca.gov

G 10/H6GHS ? Lot No. XQ####

Spectrum Chemical Mfg Corp

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769 Jersey Ave.
New Brunswick, NJ 08901
732.214.1300

West Coast Facility:

14422 S. San Pedro St.
Gardena, CA 90248
310.516.8000



KOSHER SUPERVISION OF AMERICA

בס"ד
Jan 20, 2024

The following product(s) prepared by the named company are certified kosher with the stated requirements:

Spectrum Laboratory Products, Inc.

S-0032

14422 South San Pedro Street,
Gardena, CA 90248
755-769 Jersey Ave.
New Brunswick NJ 08901
USA

Product Name P1179, Polysorbate 80, FCC

Brand Spectrum

UKD-ID KSAV3-A7N2C7

D/P/M P

Symbol Required KSA

Special Conditions

This certificate expires on
Feb 01, 2025

Rabbi Binyomin Lisbon
Kashrus Administrator

Placing the KSA logo on products not listed above constitutes an un-authorized use of the KSA symbol, which is a federally registered trademark.