

Scientific Documentation

Adipic Acid, FCC

Not appropriate for regulatory submission.

Please visit www.spectrumchemical.com or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp
769 Jersey Avenue
New Brunswick, NJ 08901
Phone 732.214.1300



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Specification for Adipic Acid, FCC (AD130)

Item Number	AD130
Item	Adipic Acid, FCC
CAS Number	124-04-9
Molecular Formula	C ₆ H ₁₀ O ₄
Molecular Weight	146.14
MDL Number	
Synonyms	Hexanedioic Acid ; 1,4-Butanedicarboxylic Acid

Test	Specification	
	Min	Max
ASSAY (C ₆ H ₁₀ O ₄)	99.6	101.0 %
MELTING RANGE	151.5°C	154°C
WATER		0.2 %
LEAD (Pb)		2 mg/kg
RESIDUE ON IGNITION		0.002 %
IDENTIFICATION	TO PASS TEST	
APPEARANCE		
EXPIRATION DATE		
DATE OF MANUFACTURE		
MONOGRAPH EDITION		

Spectrum Chemical Mfg Corp

Corporate Headquarters:	West Coast Facility:
769 Jersey Ave.	14422 S. San Pedro St.
New Brunswick, NJ 08901	Gardena, CA 90248
732.214.1300	310.516.8000

Certificate Of Analysis

Item Number	AD130	Lot Number	2NA0168
Item	Adipic Acid, FCC	CAS Number	124-04-9
Molecular Formula	C ₆ H ₁₀ O ₄	Molecular Weight	146.14

TEST	SPECIFICATION		RESULT
	MIN	MAX	
ASSAY (C ₆ H ₁₀ O ₄)	99.6	101.0 %	99.9 %
MELTING RANGE	151.5°C	154°C	152.6 -- 153.5 C
WATER		0.2 %	<0.2 %
LEAD (Pb)		2 mg/kg	<2 mg/kg
RESIDUE ON IGNITION		0.002 %	0.0001 %
IDENTIFICATION	TO PASS TEST		PASSES TEST
APPEARANCE			WHITE POWDER
EXPIRATION DATE			27-SEP-2024
DATE OF MANUFACTURE			27-SEP-2023
MONOGRAPH EDITION			FCC 13TH

Certificate of Analysis Results Entered By:

GHERRERA
Genaro Herrera
23-JAN-24 12:54:38

Spectrum Chemical Mfg Corp
755 Jersey Avenue
New Brunswick 08901 NJ



Certificate of Analysis Results Approved By:

MCAMACHO
Matheu Camacho
24-JAN-24 08:22:03

All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

SAFETY DATA SHEET

spectrum®



Revision date 15-August-2022

Revision Number 2

1. Identification

Product identifier

Product Name ADIPIC ACID, FCC

Other means of identification

Product Code(s) AD130

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use No information available

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Spectrum Chemical Mfg. Corp.
14422 South San Pedro St.
Gardena, CA 90248
(310) 516-8000

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

Serious eye damage/eye irritation	Category 2A
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Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Warning

Hazard statements

Causes serious eye irritation



Appearance Crystals or Crystalline powder

Physical state Solid

Odor No information available

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Wear eye protection/ face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

Other information

Harmful to aquatic life with long lasting effects. Harmful to aquatic life.

3. Composition/information on ingredients

Substance

Chemical name	CAS No	Weight-%	Trade secret
Adipic Acid	124-04-9	100	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	Wash skin with soap and water.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms May cause redness and tearing of the eyes. Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	No information available.
Hazardous combustion products	Carbon Monoxide, Carbon Dioxide.
Explosion data	
Sensitivity to mechanical impact	none.
Sensitivity to static discharge	none.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

<u>Personal precautions, protective equipment and emergency procedures</u>	
Personal precautions	Avoid contact with skin, eyes or clothing. Use personal protective equipment as required.
Other information	Refer to protective measures listed in Sections 7 and 8.
<u>Methods and material for containment and cleaning up</u>	
Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.

7. Handling and storage

<u>Precautions for safe handling</u>	
Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product.
<u>Conditions for safe storage, including any incompatibilities</u>	
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

<u>Control parameters</u>	
Exposure Limits	The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Appropriate engineering controls

Engineering controls	Showers Eyewash stations Ventilation systems.
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Individual protection measures, such as personal protective equipment

Eye/face protection	If splashes are likely to occur, wear safety glasses with side-shields.
Hand protection	Wear suitable gloves.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	Crystals or Crystalline powder
Color	White
Odor	No information available
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	2.7, for a saturated solution, at 25°C	None known
Melting point / freezing point	153 °C / 307.4 °F	None known
Boiling point / boiling range	no data available	None known
Flash point	no data available	None known
Evaporation rate	no data available	None known
Flammability (solid, gas)	no data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	no data available	None known
Relative density	1.36	None known
Water solubility	Slightly soluble in water	None known
Solubility(ies)	Soluble in Alcohol Soluble in Acetone Soluble in Acetic acid Practically insoluble in Benzene Practically insoluble in Petroleum Ether	None known
Partition coefficient	No data available	None known
Autoignition temperature	no data available	None known
Decomposition temperature		None known
Kinematic viscosity	no data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available

Bulk density No information available

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid None known based on information supplied.

Incompatible materials None known based on information supplied.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

Skin contact Specific test data for the substance or mixture is not available. May cause irritation. Prolonged contact may cause redness and irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Adipic Acid 124-04-9	> 11000 mg/kg (Rat)	> 7940 mg/kg (Rabbit)	> 7700 mg/m ³ (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation May cause skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects

No information available.

12. Ecological information**Ecotoxicity**

Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Adipic Acid 124-04-9	EC50: =26.6mg/L (96h, Desmodesmus subspicatus) EC50: =31.3mg/L (72h, Desmodesmus subspicatus)	LC50: =230mg/L (96h, Leuciscus idus) LC50: =97mg/L (96h, Pimephales promelas)	-	EC50: =85.7mg/L (48h, Daphnia magna)

Persistence and degradability

No information available.

Bioaccumulation

Inherently biodegradable.

Component Information

Chemical name	Partition coefficient
Adipic Acid 124-04-9	0.081

Other adverse effects

No information available.

13. Disposal considerations**Waste treatment methods****Waste from residues/unused products**

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging

Do not reuse empty containers.

14. Transport information**DOT** not regulated**TDG** not regulated**MEX** not regulated**ICAO (air)** not regulated**IATA** not regulated**IMDG** not regulated**RID** not regulated**ADR** not regulated**ADN** not regulated**15. Regulatory information****International Inventories****TSCA**

Complies

DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	This product complies with ENCS:
IECSC	This product complies with China:
KECL	Complies
PICCS	Complies
AICS	All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Adipic Acid 124-04-9	5000 lb final RQ 2270 kg final RQ	-

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Adipic Acid 124-04-9	0026	Present	Environmental hazard

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA

Health hazards 2

Flammability 0

Instability 0

Physical and chemical properties -

HMIS

Health hazards 2

Flammability 0

Physical hazards 0

Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)

STEL

STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGl(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Revision date 15-August-2022

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



Certification of Compliance with current Good Manufacturing Practices

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
AD130	Adipic Acid, FCC

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

Spectrum-Gardena, CA: 2020632
Spectrum-New Brunswick, NJ: 2246824

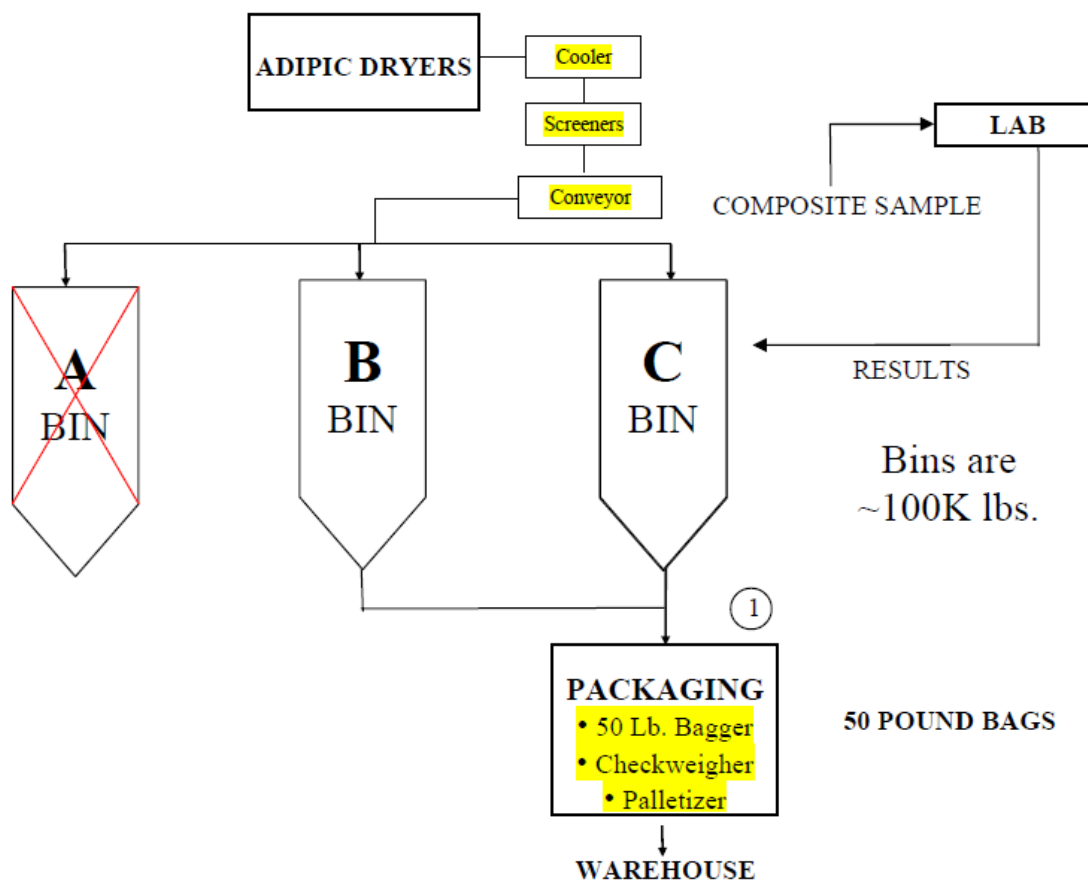
Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at qualityassurance@spectrumchemical.com

Sincerely,

A handwritten signature in black ink, appearing to read "Oralia Chavez", written in a cursive style.

Oralia Chavez
Quality Assurance Specialist

Manufacturing Process Flowchart Adipic Acid, FCC (Cat# AD130)



CORPORATE HEADQUARTERS

769 Jersey Avenue

New Brunswick, NJ 08901

PHONE 732.214.1300

FAX 732.246.7132

WEST COAST FACILITY

14422 South San Pedro Street

Gardena, California 90248

PHONE 310.516.8000

FAX 310.516.9843

AD130, Adipic Acid, FCC

Source Statement

The above mentioned catalog item is manufactured by chemical synthesis. No animal or plant derived products are used in the manufacturing process.

BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

Allergen Statement

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy
- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Latex
- Sulfites > 10 ppm

GMO Statement

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.

Nitrosamine Statement

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

Animal Testing Statement

The above mentioned catalog item has not been tested on animals.

Organic Compliance Statement

The above mentioned catalog item has not been produced using GMOs, irradiation, ethylene oxide (EtO) or sewage sludge.

Shelf Life Statement

The above-mentioned catalog item is typically assigned a shelf life of 24 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

Other Chemicals Statement

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- | | |
|---------------------|-----------------|
| • Aflatoxins | • Parabens |
| • Antibiotics | • Pesticides |
| • Bisphenol A (BPA) | • Phthalates |
| • CMR Substances | • Preservatives |

Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication. Below you will find a typical label example for this catalog item.

Exp. Date: 00-00-0000




WARNING

- Causes serious eye irritation.
- Wear eye protection, face protection
- Wash face, hands and any exposed skin thoroughly after handling.

FIRST AID: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

KEEP FROM CHILDREN



AD130 SIZ SY

Adipic Acid

FCC

CAS 124-04-9

CAUTION: For manufacturing, processing or repacking.
Read and understand the label and Safety Data Sheet (SDS) prior to use.

Chemical Emergency: (800)424-9300

www.SpectrumChemical.com

$C_6H_{10}O_4$ F.W. 146.14

Assay ($C_6H_{10}O_4$; Anhydrous Basis) 99.6-101.0%

Melting Range 151.5°-154°C

MAXIMUM LIMITS

Lead 2 mg/kg

Residue on Ignition 0.002%

Water 0.2%

WARNING: Cancer and Reproductive Harm-
www.P65Warnings.ca.gov

G 9/H5GHS ? Lot No. XQ####

Spectrum Chemical Mfg Corp

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