

Scientific Documentation

DL-Menthol, Crystal, USP

Not appropriate for regulatory submission.

Please visit www.spectrumchemical.com or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp
769 Jersey Avenue
New Brunswick, NJ 08901
Phone 732.214.1300



Table of Contents

Product Specification
Certificate of Analysis
Safety Data Sheet (SDS)
Certification of Current Good Manufacturing Practices (cGMP)
Technical Statements
Elemental Impurities Statement
Residual Solvents Statement
General Label Information – Sample Label

Specification for DL-Menthol, Crystal, USP (ME111)

Item Number	ME111
Item	DL-Menthol, Crystal, USP
CAS Number	89-78-1
Molecular Formula	C ₁₀ H ₂₀ O
Molecular Weight	156.27
MDL Number	
Synonyms	Hexahydrothymol ; Racemic Menthol ; Racementhol

Test	Specification	
	Min	Max
ASSAY	98.0	102.0 %
CONGEALING RANGE (A)	27°	28°C
CONGEALING RANGE (B)	30.5°	32.0°C
SPECIFIC ROTATION, [α] _D ²⁵	-2° to +2°	
NONVOLATILE RESIDUE		0.05%
RELATED COMPOUNDS:		
ISOMENTHOL		0.5 %
OTHER IMPURITIES		0.3 %
TOTAL IMPURITIES		2.0 %
READILY OXIDIZABLE SUBSTANCES	PURPLE COLOR REMAINS	
ELEMENTAL IMPURITIES		AS REPORTED
IDENTIFICATION (A)	RETENTION TIME CORRESPONDS TO STANDARD	
IDENTIFICATION (B)	-2° to +2°	
CERTIFIED HALAL		
EXPIRATION DATE		
DATE OF MANUFACTURE		
APPEARANCE		
RESIDUAL SOLVENTS		AS REPORTED

Spectrum Chemical Mfg Corp

<i>Corporate Headquarters:</i>	<i>West Coast Facility:</i>
769 Jersey Ave.	14422 S. San Pedro St.
New Brunswick, NJ 08901	Gardena, CA 90248
732.214.1300	310.516.8000

Certificate Of Analysis

Item Number	ME111	Lot Number	1MH0356
Item	DL-Menthol, Crystal, USP	CAS Number	89-78-1
Molecular Formula	C ₁₀ H ₂₀ O	Molecular Weight	156.27

TEST	SPECIFICATION		RESULT
	MIN	MAX	
ASSAY	98.0	102.0 %	99.5 %
CONGEALING RANGE (A)	27°	28°C	28°C
CONGEALING RANGE (B)	30.5°	32.0°C	32°C
SPECIFIC ROTATION, [α] _D 25	-2° to +2°		0.00°
NONVOLATILE RESIDUE		0.05%	0.00 %
RELATED COMPOUNDS:			.
ISOMENTHOL		0.5 %	0.1 %
OTHER IMPURITIES		0.3 %	<0.3 %
TOTAL IMPURITIES		2.0 %	<2.0
READILY OXIDIZABLE SUBSTANCES	PURPLE COLOR REMAINS		PURPLE COLOR REMAINS
ELEMENTAL IMPURITIES		AS REPORTED	NO ELEMENTAL IMPURITIES PRESENT
IDENTIFICATION (A)	RETENTION TIME CORRESPONDS TO STANDARD		RETENTION TIME CORRESPONDS TO STANDARD
IDENTIFICATION (B)	-2° to +2°		0.00°
CERTIFIED HALAL			CERTIFIED HALAL
EXPIRATION DATE			12-JAN-2026
DATE OF MANUFACTURE			12-JAN-2023
APPEARANCE			WHITE CRYSTALS
RESIDUAL SOLVENTS		AS REPORTED	NO RESIDUAL SOLVENTS PRESENT
MONOGRAPH EDITION			(USP-NF) 2023

Certificate of Analysis Results Entered By:

HBERMUDEZ
Hernan Bermudez
06-OCT-23 17:50:07

Certificate of Analysis Results Approved By:

SHANSEN
Selin Hansen
10-OCT-23 11:30:19

Spectrum Chemical Mfg Corp
14422 South San Pedro Street
Gardena 90248 CA



All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

The Elemental Impurities standards implemented by USP and other Pharmaceutical Compendia reflect a growing understanding of the toxicology of trace levels of elemental impurities that can remain in drug substances originating from either raw materials or manufacturing processes. Identifying and quantifying impurities can be critical to predicting the best possible patient outcomes. Elemental Impurities has been a requirement of all products meeting USP/NF, EP and BP monographs since January 1, 2018. More information can be found in USP sections <232> Elemental Impurities – Limits and <233> Elemental Impurities – Procedures. Data for drug substances furnished by Spectrum Chemical Mfg. Corp can be used to ensure that patient daily exposures by oral administration to the selected elements are not exceeded in the formulation of pharmaceutical products.

SAFETY DATA SHEET

spectrum®



Revision date 22-August-2021

Revision Number 3

1. Identification

Product identifier

Product Name DL-MENTHOL, CRYSTAL, USP

Other means of identification

Product Code(s) ME111

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use No information available

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Spectrum Chemical Mfg. Corp.
14422 South San Pedro St.
Gardena, CA 90248
(310) 516-8000

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Specific target organ toxicity (single exposure)	Category 3

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Warning

Hazard statements

Causes skin irritation
Causes serious eye irritation
May cause respiratory irritation



Appearance Crystals

Physical state Low melting point solid

Odor Mint-like

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Wear protective gloves/eye protection/face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of water and soap
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash it before reuse
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Call a POISON CENTER or doctor if you feel unwell

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

May be harmful if swallowed.

3. Composition/information on ingredients

Substance

Chemical name	CAS No	Weight-%	Trade secret
DL-Menthol	89-78-1	100	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice

Show this safety data sheet to the doctor in attendance.

Inhalation

Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. Do not rub affected area.

Skin contact

Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.

Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	May cause redness and tearing of the eyes. Burning sensation.
-----------------	---

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
---------------------------	------------------------

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	No information available.
Hazardous combustion products	Carbon Monoxide, Carbon Dioxide.
Explosion data	
Sensitivity to mechanical impact	none.
Sensitivity to static discharge	none.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Avoid contact with skin, eyes or clothing.
Other information	Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Ensure adequate ventilation. Avoid breathing vapors or mists. In case of insufficient ventilation, wear suitable respiratory equipment.
--------------------------------	---

Conditions for safe storage, including any incompatibilities

Storage Conditions

Air sensitive. Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection**Control parameters****Exposure Limits**

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Appropriate engineering controls**Engineering controls**

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/face protection**

If splashes are likely to occur, wear safety glasses with side-shields.

Hand protection

Wear suitable gloves. Impervious gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations

Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state	Low melting point solid
Appearance	Crystals
Color	White
Odor	Mint-like
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	no data available	None known
Melting point / freezing point	31 - 44 °C / 87.8 - 111.2 °F	None known
Boiling point / boiling range	212 °C / 413.6 °F	None known
Flash point	no data available	None known
Evaporation rate	no data available	None known
Flammability (solid, gas)	no data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	0.0085	None known
Vapor density	5.38	None known
Relative density	0.890	None known
Water solubility	Very slightly soluble in water	None known
Solubility(ies)	Soluble in diethyl ether Soluble in Acetone	None known

	Soluble in Alcohol	
	Soluble in Chloroform	
	Soluble in Petroleum Ether	
Partition coefficient	No data available	None known
Autoignition temperature	no data available	None known
Decomposition temperature		None known
Kinematic viscosity	no data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	156.27
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under recommended storage conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Irritating to eyes. (based on components). Causes serious eye irritation.
Skin contact	Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Redness. May cause redness and tearing of the eyes.
----------	---

Acute toxicity

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
DL-Menthol 89-78-1	= 3180 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Irritating to skin.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye irritation.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	May cause respiratory irritation.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

Ecotoxicity	The environmental impact of this product has not been fully investigated.
Persistence and degradability	No information available.
Bioaccumulation	Inherently biodegradable.
Other adverse effects	No information available.

13. Disposal considerations**Waste treatment methods**

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

14. Transport information

<u>DOT</u>	not regulated
<u>TDG</u>	not regulated
<u>MEX</u>	not regulated
<u>ICAO (air)</u>	not regulated
<u>IATA</u>	not regulated
<u>IMDG</u>	not regulated
<u>RID</u>	not regulated
<u>ADR</u>	not regulated

ADN

not regulated

15. Regulatory information

International Inventories

TSCA

Complies

DSL/NDL

Complies

EINECS/ELINCS

Complies

ENCS

This product complies with ENCS:

IECSC

This product complies with China:

KECL

Complies

PICCS

Complies

AICS

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA

Health hazards 2

Flammability 0

Instability 0

Physical and chemical properties -

HMIS

Health hazards 2

Flammability 0

Physical hazards 0

Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)

STEL

STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AELG(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Revision date 22-August-2021

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



Certification of Compliance with current Good Manufacturing Practices

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
ME111	DL-Menthol, Crystal, USP

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

Spectrum-Gardena, CA: 2020632
Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at qualityassurance@spectrumchemical.com

Sincerely,

A handwritten signature in black ink, appearing to read "Oralia Chavez".

Oralia Chavez
Quality Assurance Specialist

ME111, DL-Menthol, Crystal, USP

Source Statement

The above mentioned catalog item is manufactured by chemical synthesis. No animal or plant derived products are used in the manufacturing process.

BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

Allergen Statement

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy
- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Corn
- Latex
- Sulfites > 10 ppm

EU Fragrance Allergen Statement

The above mentioned catalog item does not contain any of the 26 EU fragrance allergens listed in Annex III lines 67-92. These substances are not intentionally added to the following chemical and therefore are not expected to be present.

GMO Statement

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.

Nitrosamine Statement

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

Animal Testing Statement

The above mentioned catalog item has not been tested on animals.

Shelf Life Statement

The above mentioned catalog item is typically assigned a shelf life of 24 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

Other Chemicals Statement

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- | | |
|------------------|-----------------|
| • Aflatoxins | • Parabens |
| • Antibiotics | • Phthalates |
| • CMR Substances | • Preservatives |



RE: Elemental Impurities - DL-Menthol, Crystal, USP (Cat# ME111)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned material complies with the USP<232>, <233> Elemental Impurities and the ICH Q3D Elemental Impurities Guideline. No Class 1, Class 2A, Class 2B or Class 3 elemental impurities are likely to be present. These substances are not used in the production process, are not intentionally added or known to be present in the above mentioned material.

This information is subject to change and is intended for risk assessment only. It is responsibility of the end user to evaluate suitability of any chemical for the intended use as well as to assess compound-specific limits of daily intake of metal impurities. For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at TechServices@spectrumchemical.com.

Sincerely,

Technical Services
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue
New Brunswick, NJ 08901
PHONE 732.214.1300
FAX 732.246.7132

WEST COAST FACILITY

14422 South San Pedro Street
Gardena, California 90248
PHONE 310.516.8000
FAX 310.516.9843



RE: Residual Solvents - DL-Menthol, Crystal, USP (Cat# ME111)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned catalog item complies with the requirements of the USP <467> Residual Solvents and the ICH Q3C Residual Solvents Guideline. No Class 1, Class 2, Class 3 or other solvents are used or produced in the manufacture of this product.

For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at TechServices@spectrumchemical.com.

Sincerely,

Technical Services
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue
New Brunswick, NJ 08901
PHONE 732.214.1300
FAX 732.246.7132

WEST COAST FACILITY

14422 South San Pedro Street
Gardena, California 90248
PHONE 310.516.8000
FAX 310.516.9843

Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication.

A **WARNING**

• Causes serious eye irritation • Causes skin irritation • May cause respiratory irritation • May be harmful if swallowed.

• Wear protective gloves, eye protection, face protection • Avoid breathing dust • Use only outdoors or in a well-ventilated area • Wash face, hands and any exposed skin thoroughly after handling.

FIRST AID: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. IF ON SKIN: Wash with plenty of water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.

L **KEEP FROM CHILDREN**

spectrum®
CHEMICAL MFG CORP

ME111 **D** **F** **10 KG**

E **DL-Menthol**
(Hexahydrothymol)

Crystal, USP

G **CAS 89-78-1** **P** **IFANCA CERTIFIED**
HALAL

H **CAUTION:** For manufacturing, processing or repacking.
Read and understand the label and Safety Data Sheet (SDS) prior to use.

J **Chemical Emergency: (800)424-9300**
www.SpectrumChemical.com

C₁₀H₂₀O **K** **F.W. 156.27**

Assay 98.0-102.0%
Congealing Range (A) 27°-28°C
Congealing Range (B) 30.5°-32.0°C
Specific Rotation, [α]_D²⁵ -2° to +2°

MAXIMUM LIMITS

Nonvolatile Residue 0.05%
Related Compounds To pass test
Readily Oxidizable Substances
..... To pass test
Elemental Impurities As reported
Residual Solvents To pass test

AIR SENSITIVE: Keep tightly closed.

FLUSHED WITH NITROGEN

G 16/110GHS **A** **O** **Lot No. 062233** **M**

SPECTRUM CHEMICAL MFG. CORP. Gardena, CA 90248 • New Brunswick, NJ 08901

- | | | |
|---|--|---|
| A Bar Code | G Chemical Abstracts Service (CAS) Registry Number | K Empirical Formula, Formula Weight and Technical Specifications Panel |
| B GHS Hazard Pictograms | H Caution Information | L Expiration Information |
| C Warning, Safety Data and Precautionary Information | I DOT Shipping Information | M Lot Number |
| D Product Catalog Number | J Toll-Free 24-Hour Chemical Emergency Telephone Number | N Kosher Certified by Kosher Supervision of America (KSA). |
| E Item Name, Form, Grade | | O Storage Color Band |
| F Size/Quantity | | P Halal Certified by IFANCA |
| | | Q bioCertified |

This color-coded band indicates the hazard most likely to be posed by that material under storage conditions. The criteria used to assign band colors have been established by the Storage Code working group of the Society for Chemical Hazard Communication (SCHC). It is recommended that like colors be stored together, unless otherwise stated, based on the color codes indicated to the right. However, it is the responsibility of the customer to check with their local fire department for possible conflicts with our recommendations when storing hazardous chemicals.

Spectrum Chemical Mfg Corp

Corporate Headquarters:
769 Jersey Ave.
New Brunswick, NJ 08901
732.214.1300

West Coast Facility:
14422 S. San Pedro St.
Gardena, CA 90248
310.516.8000

- YELLOW:** Oxidizer
- RED:** Flammable
- GREEN:** General Storage
- BLUE:** Health Hazard
- WHITE:** Corrosive