

Scientific Documentation

Hydrocodone Bitartrate (CII), USP

Not appropriate for regulatory submission.

Please visit www.spectrumchemical.com or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp
769 Jersey Avenue
New Brunswick, NJ 08901
Phone 732.214.1300



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Specification for Hydrocodone Bitartrate (CII), USP (H1067)

Item Number	H1067
Item	Hydrocodone Bitartrate (CII), USP
CAS Number	34195-34-1
Molecular Formula	$C_{18}H_{21}NO_3 \cdot C_4H_6O_6 \cdot 2 \frac{1}{2}H_2O$
Molecular Weight	494.49
MDL Number	
Synonyms	Hydrocodone Acid Tartrate ; Dihydrocodeinone Acid Tartrate ; Anexsia ; 6-Deoxy-3-O-methyl-6-oxomorphine Hydrogen Tartrate

Test	Specification	
	Min	Max
ASSAY (DRIED BASIS)	98.0	102.0 %
SPECIFIC ROTATION	-79° to -84°	
pH OF A 2% SOLUTION	3.2	3.8
LOSS ON DRYING	7.5	12.0 %
RESIDUE ON IGNITION		0.1 %
CHLORIDE (Cl)		TO PASS TEST
ELEMENTAL IMPURITIES		AS REPORTED
IDENTIFICATION		TO PASS TEST
RETEST DATE		
DATE OF MANUFACTURE		
APPEARANCE		
RESIDUAL SOLVENTS		TO PASS TEST

Spectrum Chemical Mfg Corp

Corporate Headquarters:	West Coast Facility:
769 Jersey Ave.	14422 S. San Pedro St.
New Brunswick, NJ 08901	Gardena, CA 90248
732.214.1300	310.516.8000

Certificate Of Analysis

Item Number	H1067	Lot Number	1KJ0993
Item	Hydrocodone Bitartrate (CII), USP	Manufacturer Lot	21HW779
CAS Number	34195-34-1	Manufacturer Code	4772
Molecular Formula	C ₁₈ H ₂₁ NO ₃ •C ₄ H ₆ O ₆ •2 1/2H ₂ O	Molecular Weight	494.49

TEST	SPECIFICATION		RESULT
	MIN	MAX	
ASSAY (DRIED BASIS)	98.0	102.0 %	100.9 %
SPECIFIC ROTATION	-79° to -84°		-83°
pH OF A 2% SOLUTION	3.2	3.8	3.6
LOSS ON DRYING	7.5	12.0 %	9.2 %
RESIDUE ON IGNITION		0.1 %	0.00 %
CHLORIDE (Cl)		TO PASS TEST	PASSES TEST
ELEMENTAL IMPURITIES		AS REPORTED	NO ELEMENTAL IMPURITIES PRESENT
IDENTIFICATION		TO PASS TEST	PASSES TEST
RETEST DATE			31-JUL-2025
DATE OF MANUFACTURE			15-JUL-2021
APPEARANCE			WHITE CRYSTALLINE POWDER
RESIDUAL SOLVENTS		TO PASS TEST	PASSES TEST
CLASS 3 (solvent) / ETHANOL			<5000 ppm
MONOGRAPH EDITION			(USP) 43

Certificate of Analysis Results Entered By:

HBERMUDEZ
Hernan Bermudez
04-NOV-21 08:49:32

Certificate of Analysis Results Approved By:

HBERMUDEZ
Hernan Bermudez
04-NOV-21 08:50:06

Spectrum Chemical Mfg Corp
14422 South San Pedro Street
Gardena 90248 CA



All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

The Elemental Impurities standards implemented by USP and other Pharmaceutical Compendia reflect a growing understanding of the toxicology of trace levels of elemental impurities that can remain in drug substances originating from either raw materials or manufacturing processes. Identifying and quantifying impurities can be critical to predicting the best possible patient outcomes. Elemental Impurities has been a requirement of all products meeting USP/NF, EP and BP monographs since January 1, 2018. More information can be found in USP sections <232> Elemental Impurities – Limits and <233> Elemental Impurities – Procedures. Data for drug substances furnished by Spectrum Chemical Mfg. Corp can be used to ensure that patient daily exposures by oral administration to the selected elements are not exceeded in the formulation of pharmaceutical products.

Spectrum Chemical Mfg. Corp. repackages Active Pharmaceutical Ingredient chemicals provided by other manufacturers and suppliers. For traceability purposes, Spectrum's Certificate of Analysis contains an identifier code unique to each manufacturer or supplier, as well as the chemical's lot number provided on the original manufacturer Certificate of Analysis. This material is manufactured by Noramco, LLC at 500 Swedes Landing Road, Wilmington, Delaware (DE) 19801, United States (USA). Copies of the original Certificate of Analysis are available upon request from your Spectrum Sales Representative or by calling Spectrum's Quality Department at 1-800-772-8786.

SAFETY DATA SHEET

spectrum®



Revision date 28-October-2022

Revision Number 2

1. Identification

Product identifier

Product Name HYDROCODONE BITARTRATE (CII), USP

Other means of identification

Product Code(s) H1067

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use No information available

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Spectrum Chemical Mfg. Corp.
14422 South San Pedro St.
Gardena, CA 90248
(310) 516-8000

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

Acute toxicity - Oral	Category 4
Specific target organ toxicity (single exposure)	Category 3

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Warning

Hazard statements

Harmful if swallowed
May cause drowsiness or dizziness



Appearance Crystals or Crystalline powder

Physical state Solid

Odor No information available

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

IF INHALED: Remove person to fresh air and keep comfortable for breathing
Call a POISON CENTER or doctor if you feel unwell
IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
Rinse mouth

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

May be habit forming.

3. Composition/information on ingredients

Substance

Chemical name	CAS No	Weight-%
Hydrocodone Bitartrate	34195-34-1	100

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
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Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical No information available.

Explosion data
Sensitivity to mechanical impact none.
Sensitivity to static discharge none.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Protect from light.

8. Exposure controls/personal protection

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure

limits from the sources listed here.

Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection No special protective equipment required.

Skin and body protection No special protective equipment required.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Solid
Appearance Crystals or Crystalline powder
Color White
Odor No information available
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	no data available	None known
Melting point / freezing point	118 - 128 °C / 244.4 - 262.4 °F	None known
Boiling point / boiling range	no data available	None known
Flash point	no data available	None known
Evaporation rate	no data available	None known
Flammability (solid, gas)	no data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	no data available	None known
Relative density	no data available	None known
Water solubility	Soluble in water	None known
Solubility(ies)	Partially soluble in methanol Slightly soluble in Acetone Insoluble in Ether Insoluble in Chloroform	None known
Partition coefficient	No data available	None known
Autoignition temperature	no data available	None known
Decomposition temperature		None known
Kinematic viscosity	no data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties No information available
Oxidizing properties No information available
Softening point No information available
Molecular weight No information available
VOC Content (%) No information available

Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Alkali. Oxidizing agent.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

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Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	No information available.
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Acute toxicity

Numerical measures of toxicity

No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.

Reproductive toxicity	No information available.
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STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Other adverse effects	No information available.
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Interactive effects	No information available.
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12. Ecological information

Ecotoxicity	The environmental impact of this product has not been fully investigated.
Persistence and degradability	No information available.
Bioaccumulation	Inherently biodegradable.
Other adverse effects	No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

14. Transport information

<u>DOT</u>	not regulated
<u>TDG</u>	not regulated
<u>MEX</u>	not regulated
<u>ICAO (air)</u>	not regulated
<u>IATA</u>	not regulated
<u>IMDG</u>	not regulated
<u>RID</u>	not regulated
<u>ADR</u>	not regulated
<u>ADN</u>	not regulated

15. Regulatory information

International Inventories

TSCA	Not listed
Note	*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements
DSL/NDSL	Does not Comply
EINECS/ELINCS	Does not Comply
ENCS	This product complies with ENCS:
IECSC	This product does not comply with china:
KECL	Does not Comply
PICCS	Does not Comply
AICS	This product does not comply with AICS

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA

Health hazards 0

Flammability 0

Instability 0

Physical and chemical properties -

HMIS

Health hazards 0

Flammability 0

Physical hazards 0

Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)

STEL

STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision date 28-October-2022
Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



Certification of Compliance with current Good Manufacturing Practices

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
H1067	Hydrocodone Bitartrate (CII), USP

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

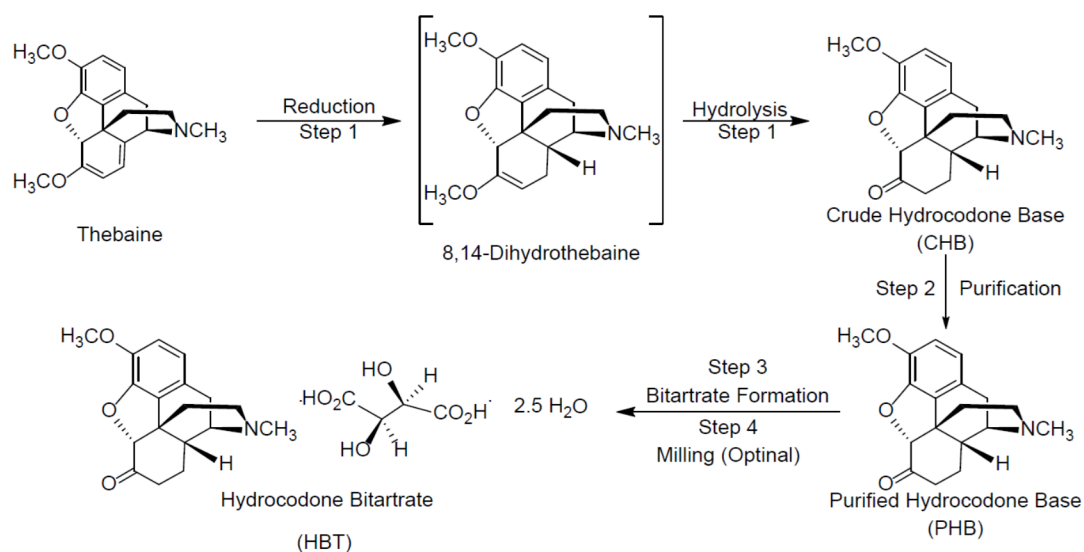
Spectrum-Gardena, CA: 2020632
Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at qualityassurance@spectrumchemical.com

Sincerely,

Oralia Chavez
Quality Assurance Specialist

Manufacturing Process Flowchart Hydrocodone Bitartrate (CII), USP (Cat# H1067)



CORPORATE HEADQUARTERS

769 Jersey Avenue

New Brunswick, NJ 08901

PHONE 732.214.1300

FAX 732.246.7132

WEST COAST FACILITY

14422 South San Pedro Street

Gardena, California 90248

PHONE 310.516.8000

FAX 310.516.9843

H1067, Hydrocodone Bitartrate (CII), USP

Source Statement

The above mentioned catalog item is manufactured by chemical synthesis from Thebaine obtained from poppy straw (*Papaver somniferum*). No animal derived products are used in the manufacturing process.

BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

Allergen Statement

The above mentioned catalog item does not contain any of the following:

- | | |
|-------------|-----------------------------|
| • Milk | • Cereals containing Gluten |
| • Egg | • Celery |
| • Fish | • Mustard |
| • Shellfish | • Sesame Seed |
| • Tree Nuts | • Corn |
| • Wheat | • Latex |
| • Peanuts | • Sulfites > 10 ppm |
| • Soy | |

EU Fragrance Allergen Statement

The above mentioned catalog item does not contain any of the 26 EU fragrance allergens listed in Annex III lines 67-92. These substances are not intentionally added to the following chemical and therefore are not expected to be present.

GMO Statement

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.

Nitrosamine Statement

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

Animal Testing Statement

The above mentioned catalog item has not been tested on animals.

Organic Compliance Statement

The above mentioned catalog item has not been produced using GMOs, irradiation, ethylene oxide (EtO) or sewage sludge.

Shelf Life Statement

The above mentioned catalog item is typically assigned a shelf life of 48 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

Other Chemicals Statement

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- | | |
|---------------------|-----------------|
| • Aflatoxins | • Parabens |
| • Antibiotics | • Pesticides |
| • Bisphenol A (BPA) | • Phthalates |
| • CMR Substances | • Preservatives |



RE: Elemental Impurities - Hydrocodone Bitartrate (CII), USP (Cat# H1067)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned material complies with the USP<232>, <233> Elemental Impurities and the ICH Q3D Elemental Impurities Guideline. No Class 1, Class 2A, Class 2B or Class 3 elemental impurities are likely to be present. These substances are not used in the production process, are not intentionally added or known to be present in the above mentioned material.

This information is subject to change and is intended for risk assessment only. It is responsibility of the end user to evaluate suitability of any chemical for the intended use as well as to assess compound-specific limits of daily intake of metal impurities. For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at TechServices@spectrumchemical.com.

Sincerely,

Technical Services
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

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New Brunswick, NJ 08901

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14422 South San Pedro Street

Gardena, California 90248

PHONE 310.516.8000

FAX 310.516.9843



RE: Residual Solvents - Hydrocodone Bitartrate (CII), USP (Cat# H1067)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned catalog item complies with the requirements of USP <467> Residual Solvents and ICH Q3C Residual Solvents Guideline. The following solvents are likely to be present:

Residual Solvent	Class	Expected Concentration
Ethanol	3	< 5000 ppm

No Class 1, Class 2 or other solvents are used or produced in the manufacturing process of this material.

For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at TechServices@spectrumchemical.com.

Sincerely,

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Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication. Below you will find a typical label example for this catalog item.

WARNING

• Harmful if swallowed • May cause drowsiness or dizziness • May be habit forming.

• Do not eat, drink or smoke when using this product • Avoid breathing dust • Use only outdoors or in a well-ventilated area • Wash face, hands and any exposed skin thoroughly after handling.

FIRST AID: Call a POISON CENTER or physician if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF SWALLOWED: Rinse mouth.

KEEP FROM CHILDREN

H1067

SIZ SY

Hydrocodone Bitartrate

(6-Deoxy-3-*O*-methyl-6-oxo-morphine Hydrogen Tartrate)

USP

CAS 34195-34-1

CAUTION: For manufacturing, processing, repacking, or for prescription compounding. Rx only.

Read and understand the label and Safety Data Sheet (SDS) prior to use.

Chemical Emergency: (800)424-9300

www.SpectrumChemical.com

$C_{18}H_{21}NO_3 \cdot C_4H_6O_6 \cdot \frac{5}{2}H_2O$

F.W. 494.49

DEA number required.

Manufacturer/Supplier Code ?

Manufacturer Lot Number ?

Assay (Dried Basis) 98.0-102.0%

Specific Rotation -79° to -84°

pH of a 2% Solution 3.2-3.8

Loss on Drying 7.5-12.0%

MAXIMUM LIMITS

Residue on Ignition 0.1%

Chloride To pass test

Elemental Impurities As reported

Residual Solvents To pass test

LIGHT SENSITIVE: Keep tightly closed in light-resistant containers.

Repackaged by Spectrum as:

Lot No. XQ####

Spectrum Chemical Mfg Corp

Corporate Headquarters:

769 Jersey Ave.

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