

# **Scientific Documentation**

# Polyethylene Glycol 3350, USP

Not appropriate for regulatory submission.

Please visit www.spectrumchemical.com or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp 769 Jersey Avenue New Brunswick, NJ 08901 Phone 732.214.1300





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# Specification for Polyethylene Glycol 3350, USP (PO125)

Item Number	PO125
Item	Polyethylene Glycol 3350, USP
CAS Number	25322-68-3
Molecular Formula	H(OCH <sub>2</sub> CH <sub>2</sub> ) <sub>n</sub> OH
Molecular Weight	
MDL Number	
Synonyms	Base B; PEG-75; Macrogol 3350; PEG-75; Macrogol 3350

Test	Specification		
	Min	Max	
APPEARANCE			
ASSAY (ANHYDROUS BASIS)	97.0	103.0 %	
APPARENT WEIGHT-AVERAGE MOLECULAR WEIGHT	3015	3685	
POLYDISPERSITY	1.00	1.16	
HYDROXYL VALUE	30	38	
ACIDITY AND ALKALINITY, pH	4.5	7.5	
RESIDUE ON IGNITION		0.1 %	
ETHYLENE GLYCOL		0.062 %	
SUM OF ETHYLENE & DIETHYLENE GLYCOL		0.2 %	
FORMALDEHYDE		15 μg/g	
SUM OF FORMALDEHYDE & ACETALDEHYDE		200 μg/g	
FREE ETHYLENE OXIDE		1 μg/g	
FREE 1,4-DIOXANE		10 μg/g	
ELEMENTAL IMPURITIES	AS REPORTED		
WATER DETERMINATION		1.0 %	
IDENTIFICATION A (IR 197A )	SPECTRUM MATCHES REFERENCE		
IDENTIFICATION B (HPLC)	RETENTION TIME CORRESPONDS TO STANDARD		

Test	Specification		
	Min	Max	
EXPIRATION DATE			
DATE OF MANUFACTURE			
MONOGRAPH EDITION			
MANUFACTURER NAME:	THE DOW CHEMICAL COMPANY		
RESIDUAL SOLVENTS:	AS REPORTED		

### Spectrum Chemical Mfg Corp

Corporate Headquarters:West Coast Facility:769 Jersey Ave.14422 S. San Pedro St.New Brunswick, NJ 08901Gardena, CA 90248732.214.1300310.516.8000



# **Certificate Of Analysis**

Item Number	PO125	Lot Number	2ML0206
Item	Polyethylene Glycol 3350, USP	CAS Number	25322-68-3
Molecular Formula	H(OCH <sub>2</sub> CH <sub>2</sub> ) <sub>n</sub> OH		

TECT	SPECIFICATION		550.07	
TEST	MIN	MAX	RESULT	
APPEARANCE			WHITE POWDER	
ASSAY (ANHYDROUS BASIS)	97.0	103.0 %	99.4 %	
APPARENT WEIGHT-AVERAGE MOLECULAR WEIGHT	3015	3685	3491	
POLYDISPERSITY	1.00	1.16	1.00 - 1.16	
HYDROXYL VALUE	30	38	33	
ACIDITY AND ALKALINITY, pH	4.5	7.5	7.0	
RESIDUE ON IGNITION		0.1 %	<0.1 %	
ETHYLENE GLYCOL		0.062 %	<0.062 %	
SUM OF ETHYLENE & DIETHYLENE GLYCOL		0.2 %	<0.2 %	
FORMALDEHYDE		15 μg/g	1 μg/g	
SUM OF FORMALDEHYDE & ACETALDEHYDE		200 μg/g	84 µg/g	
FREE ETHYLENE OXIDE		1 μg/g	0 μg/g	
FREE 1,4-DIOXANE		10 μg/g	0 μg/g	
ELEMENTAL IMPURITIES	AS REPORTED		COMPLIES WIH STANDARD	
WATER DETERMINATION		1.0 %	0.1 %	
IDENTIFICATION A (IR 197A )	SPECTRUM MATCHES REFERENCE		SPECTRUM MATCHES REFERENCE	
IDENTIFICATION B (HPLC)	RETENTION TIME CORRESPONDS TO STANDARD		RETENTION TIME CORRESPONDS TO STANDARD	
EXPIRATION DATE			09-APR-2026	
DATE OF MANUFACTURE			09-APR-2023	

TECT	SPECIFICATION		DECLUT
TEST	MIN	MAX	RESULT
MONOGRAPH EDITION			USP 2023
	THE DOW CHEMICAL COMPANY		THE DOW CHEMICAL COMPANY
RESIDUAL SOLVENTS:	AS REPORTED		
CLASS 3 (solvent) / ACETIC ACID			<5000 ppm

Certificate of Analysis Results Entered By:

Certificate of Analysis Results Approved By:

GHERRERA Genaro Herrera 06-FEB-24 12:30:20 MCAMACHO Matheu Camacho 06-FEB-24 12:31:43

Spectrum Chemical Mfg Corp 755 Jersey Avenue New Brunswick 08901 NJ



All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

The Elemental Impurities standards implemented by USP and other Pharmaceutical Compendia reflect a growing understanding of the toxicology of trace levels of elemental impurities that can remain in drug substances originating from either raw materials or manufacturing processes. Identifying and quantifying impurities can be critical to predicting the best possible patient outcomes. Elemental Impurities has been a requirement of all products meeting USP/NF, EP and BP monographs since January 1, 2018. More information can be found in USP sections <232> Elemental Impurities – Limits and <233> Elemental Impurities – Procedures. Data for drug substances furnished by Spectrum Chemical Mfg. Corp can be used to ensure that patient daily exposures by oral administration to the selected elements are not exceeded in the formulation of pharmaceutical products.





Revision date 24-June-2020 Revision Number 3

#### 1. Identification

**Product identifier** 

Product Name POLYETHYLENE GLYCOL 3350, USP

Other means of identification

Product Code(s) PO125

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use No information available

Restrictions on use

No information available

Details of the supplier of the safety data sheet

**Supplier Address** 

Spectrum Chemical Mfg. Corp. 14422 South San Pedro St. Gardena, CA 90248 (310) 516-8000

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

#### 2. Hazard(s) identification

#### Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

#### Hazards not otherwise classified (HNOC)

Not applicable

#### **Label elements**

#### Hazard statements

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance powder or granules Physical state Solid Odor No information available

#### Other information

No information available.

#### 3. Composition/information on ingredients

#### **Substance**

Chemical name	CAS No	Weight-%	Trade secret
Polyethylene Glycol 3350	25322-68-3	100	*

<sup>\*</sup>The exact percentage (concentration) of composition has been withheld as a trade secret.

#### 4. First-aid measures

#### **Description of first aid measures**

**Inhalation** Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

**Skin contact** Wash skin with soap and water.

**Ingestion** Clean mouth with water and drink afterwards plenty of water.

#### Most important symptoms and effects, both acute and delayed

**Symptoms** No information available.

Indication of any immediate medical attention and special treatment needed

#### 5. Fire-fighting measures

surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

**Unsuitable extinguishing media**Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the

chemical

No information available.

**Hazardous combustion products** Carbon monoxide. Carbon dioxide (CO2).

**Explosion data** 

Sensitivity to mechanical impact none.

Sensitivity to static discharge none.

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

#### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

**Personal precautions** Ensure adequate ventilation.

Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

#### 7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep container tightly closed in a dry and well-ventilated place.

#### 8. Exposure controls/personal protection

Control parameters

**Exposure Limits** The following ingredients are the only ingredients of the product above the cut-off level (or

level that contributes to the hazard classification of the mixture) which have an exposure

limit applicable in the region for which this safety data sheet is intended or other

recommended limit. At this time, the other relevant constituents have no known exposure

limits from the sources listed here.

**Appropriate engineering controls** 

Engineering controls Showers

Eyewash stations Ventilation systems.

Individual protection measures, such as personal protective equipment

**Eye/face protection** No special protective equipment required.

**Skin and body protection**No special protective equipment required.

**Respiratory protection**No protective equipment is needed under normal use conditions. If exposure limits are

exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Handle in accordance with good industrial hygiene and safety practice.

#### 9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Solid

**Appearance** powder or granules

**Color** white

Odor No information available
Odor threshold No information available

Property Values Remarks • Method

4.5-7.5 (5% aqueous solution) None known pН 53 - 57 °C / 127.4 - 134.6 °F Melting point / freezing point None known Boiling point / boiling range > 392 °C / 737.6 °F None known 246 °C / 474.8 °F Flash point None known **Evaporation rate** no data available None known Flammability (solid, gas) no data available None known Flammability Limit in Air None known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available None known no data available Vapor density None known Relative density 1.11 None known No data available Water solubility None known Solubility(ies) no data available None known No data available None known Partition coefficient None known no data available **Autoignition temperature Decomposition temperature** None known

Kinematic viscosity

no data available

None known

No data available

None known

Other information

Explosive properties

Oxidizing properties

No information available

#### 10. Stability and reactivity

**Reactivity** No information available.

**Chemical stability** Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid None known based on information supplied.

**Incompatible materials**None known based on information supplied.

Hazardous decomposition products None known based on information supplied.

#### 11. Toxicological information

#### Information on likely routes of exposure

**Inhalation** Specific test data for the substance or mixture is not available.

**Eye contact** Specific test data for the substance or mixture is not available.

**Skin contact** Specific test data for the substance or mixture is not available.

**Ingestion** Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** No information available.

**Acute toxicity** 

**Numerical measures of toxicity** 

**Component Information** 

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Polyethylene Glycol 3350 25322-68-3	= 22 g/kg (Rat)	> 20 g/kg(Rabbit)	-

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Serious eye damage/eye irritation Respiratory or skin sensitization Germ cell mutagenicity

No information available. No information available. No information available. No information available.

Reproductive toxicity No information available.

STOT - single exposure STOT - repeated exposure Aspiration hazard

No information available. No information available. No information available.

Other adverse effects No information available.

Interactive effects No information available.

#### 12. Ecological information

**Ecotoxicity** 

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Polyethylene Glycol 3350	-	LC50, fathead minnow	EC50, bacteria, Growth	EC50, water flea Daphnia
25322-68-3		(Pimephales promelas),	inhibition, 16 h: > 10,000	magna, 48 h,
		96 h: 58,900 mg/l	mg/l	immobilization: 22,100
			_	mg/l

Persistence and degradability Bioaccumulation

No information available. Inherently biodegradable.

Other adverse effects No information available.

#### 13. Disposal considerations

Waste treatment methods

products

Waste from residues/unused

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Do not reuse empty containers.

#### 14. Transport information

**DOT** not regulated

TDG not regulated

MEX not regulated

ICAO (air) not regulated

IATA not regulated

IMDG not regulated

RID not regulated

ADR not regulated

**ADN** not regulated

#### 15. Regulatory information

#### **International Inventories**

TSCA Complies

DSL/NDSL Complies EINECS/ELINCS Complies

**ENCS This product complies with ENCS: IECSC**This product complies with China:

KECL Complies PICCS Complies

AICS All the constituents of this material are listed on the Australian Inventory of Chemical

Substances (AICS).

#### Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

#### **US Federal Regulations**

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and

Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

#### **US State Regulations**

#### **California Proposition 65**

This product does not contain any Proposition 65 chemicals.

#### U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

#### U.S. EPA Label Information

**EPA Pesticide Registration Number** Not applicable

#### 16. Other information

**NFPA** 

Health hazards 0 Flammability 1 Instability 0

Physical and chemical properties -

**HMIS** 

Health hazards 0 Flammability 1 Physical hazards 0 Personal protection X

#### Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

#### Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA) EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development right Production volume Chemical

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Revision date 24-June-2020

**Revision Note**No information available.

**Disclaimer** 

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the

date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet** 



#### Certification of Compliance with current Good Manufacturing Practices

#### Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
PO125	Polyethylene Glycol 3350, USP

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

Spectrum-Gardena, CA: 2020632 Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at <a href="mailto:qualityassurance@spectrumchemical.com">qualityassurance@spectrumchemical.com</a>

Sincerely,

Oralia Chavez

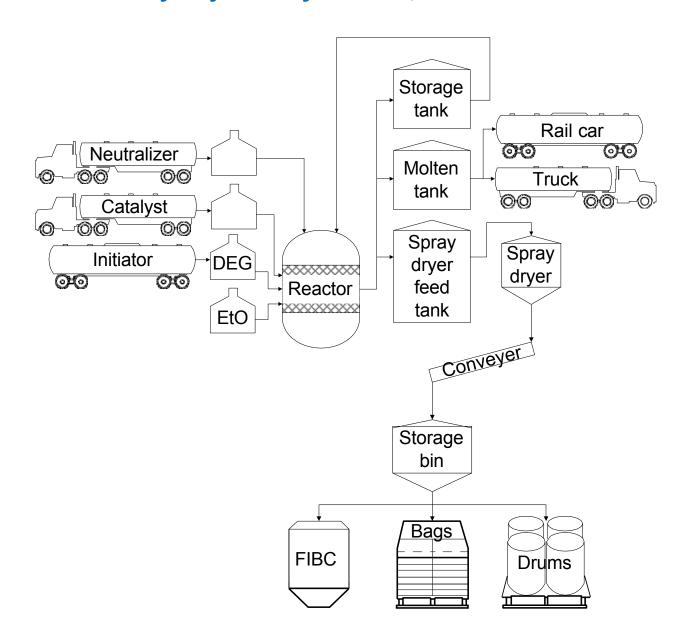
**Quality Assurance Specialist** 

Order Clony



# **Manufacturing Process Flowchart**

# Polyethylene Glycol 3350, USP - PO125



#### Spectrum Chemical Mfg Corp

 ${\it Corporate Headquarters:}$ 

769 Jersey Ave.

New Brunswick, NJ 08901

732.214.1300

West Coast Facility:

14422 S. San Pedro St.

Gardena, CA 90248

310.516.8000



## PO125, Polyethylene Glycol 3350, USP

#### **Source Statement**

The above mentioned catalog item is manufactured by chemical synthesis. No animal or plant derived products are used in the manufacturing process.

#### **BSE/TSE Statement**

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

#### **Allergen Statement**

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy

- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Corn
- Latex
- Sulfites > 10 ppm

#### **EU Fragrance Allergen Statement**

The above mentioned catalog item does not contain any of the 26 EU fragrance allergens listed in Annex III lines 67-92. These substances are not intentionally added to the following chemical and therefore are not expected to be present.

#### **GMO Statement**

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

#### **Melamine Statement**

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.



#### **Nitrosamine Statement**

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

#### **Animal Testing Statement**

The above mentioned catalog item has been tested on animals before 2001

#### **Organic Compliance Statement**

The above mentioned catalog item has not been produced using GMOs, irradiation or sewage sludge.

#### **Shelf Life Statement**

The above mentioned catalog item is typically assigned a shelf life of 36 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

#### **Other Chemicals Statement**

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- Aflatoxins
- Antibiotics
- Bisphenol A (BPA)
- Parabens
- Pesticides
- Phthalates
- Preservatives



#### RE: Elemental Impurities - Polyethylene Glycol 3350, USP (Cat# PO125)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above material complies with the USP<232>, <233> Elemental Impurities and the ICH Q3D Elemental Impurities Guideline. The following elemental impurities are likely to be present:

Elemental Impurity		Class	Expected Concentration
Silver	Ag	2B	Not tested

Elements indicated as "Not tested" are not intentionally added to the manufacturing process.

Other elemental impurities considered by USP <232>, <233> and ICH Q3D which are not addressed in the above mentioned table are not likely to be present. These substances are not used in the production process, are not intentionally added or known to be present in the above mentioned material.

This information is subject to change and is intended for risk assessment only. It is responsibility of the end user to evaluate suitability of any chemical for the intended use as well as to assess compound-specific limits of daily intake of metal impurities. For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at <a href="mailto:TechServices@spectrumchemical.com">TechServices@spectrumchemical.com</a>.

Sincerely.

Technical Services Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue New Brunswick, NJ 08901 PHONE 732.214.1300 FAX 732.246.7132 WEST COAST FACILITY

14422 South San Pedro Street
Gardena, California 90248
PHONE 310.516.8000
FAX 310.516.9843



#### RE: Residual Solvents - Polyethylene Glycol 3350, USP (Cat# PO125)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned catalog item complies with the requirements of USP <467> Residual Solvents and ICH Q3C Residual Solvents Guideline. The following solvents are likely to be present:

Residual Solvent	Class	Expected Concentration
1,4-Dioxane	2	< 10 µg/g *
Ethylene Glycol	2	< 0.062 % **
Acetic Acid	3	< 5000 ppm

<sup>\* 1,4-</sup>Dioxane is present below the limit of 10 μg/g under the specification *Limit of Free Ethylene Oxide and Dioxane* as required by the NF monograph. \*\* Ethylene Glycol is present below the limit of 0.25% under the specification *Limit of Ethylene Glycol and Diethylene Glycol* as required by the NF monograph.

No Class 1, Class 3 or other solvents are used or produced in the manufacturing process of this material.

For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at <a href="mailto:TechServices@spectrumchemical.com">TechServices@spectrumchemical.com</a>.

Sincerely,

Technical Services
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue New Brunswick, NJ 08901 PHONE 732.214.1300 FAX 732.246.7132 WEST COAST FACILITY

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#### **Label Information**

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication. Below you will find a typical label example for this catalog item.

P0125 12-14-2017 FV ghs

# USE CARE: This material has been evaluated per GHS/OSHA criteria and is not classified as hazardous. All chemicals may pose unknown hazards and must be used with caution. Use personal protection and safe handling methods consistent with proper workplace safety practices. Consult SDS for additional properties and precautions. If adverse reaction occurs seek medical attention.

**KEEP FROM CHILDREN** 

# P0125 SIZ SY Polyethylene Glycol 3350

(Macrogol 3350; PEG-75) U.S.P.

CAS 25322-68-3

CAUTION: For manufacturing, processing or repacking.

Read and understand the label and Safety Data

Sheet (SDS) prior to use.

Chemical Emergency: (800)424-9300

www.SpectrumChemical.com

#### $H(OCH_2CH_2)_nOH$

Addition polymer of ethylene oxide and water.

Assay (Anhydrous Basis)	97.0-103.0%
Apparent Weight-Average Molecular Weight .	3015-3685
Polydispersity	1.00-1.16
Hydroxyl Value	30-38
Acidity and Alkalinity, pH	4.5-7.5
MAXIMUM LIMITS	
Residue on Ignition	0.1%
Ethylene Glycol and Diethylene Glycol	To pass tes
Formaldehyde and Acetaldehyde	To pass tes
Free Ethylene Oxide	1 μg/g
Free 1,4-Dioxane	10 μg/g
Elemental Impurities	As reported
Water Determination	1.0%
Residual Solvents	To pass tes

FLUSHED WITH NITROGEN

**WARNING:** Cancer and Reproductive Harmwww.P65Warnings.ca.gov

G 18/G11GHS ? Lot No. XQ####

#### Spectrum Chemical Mfg Corp

**Corporate Headquarters:** 769 Jersey Ave. New Brunswick, NJ 08901 West Coast Facility: 14422 S. San Pedro St. Gardena, CA 90248 310.516.8000

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