

# Scientific Documentation

## Polyethylene Glycol 1000, NF

Not appropriate for regulatory submission.

Please visit [www.spectrumchemical.com](http://www.spectrumchemical.com) or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp  
769 Jersey Avenue  
New Brunswick, NJ 08901  
Phone 732.214.1300



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# Specification for Polyethylene Glycol 1000, NF (PO118)

Item Number	PO118
Item	Polyethylene Glycol 1000, NF
CAS Number	25322-68-3
Molecular Formula	$\text{H}(\text{OCH}_2\text{CH}_2)_n\text{OH}$
Molecular Weight	
MDL Number	
Synonyms	Base J ; PEG-20

Test	Specification	
	Min	Max
APPEARANCE		
AVERAGE MOLECULAR WEIGHT	900	1100
COMPLETENESS AND COLOR OF SOLUTION	COLORLESS AND NOT MORE THAN SLIGHTLY HAZE	
VISCOSITY @ $98.9 \pm 0.3^\circ\text{C}$ ( $210^\circ\text{F}$ )	16.0	19.0 cSt
pH OF A 5% SOLUTION @ $25^\circ\text{C}$	4.5	7.5
RESIDUE ON IGNITION		0.1 %
FREE ETHYLENE OXIDE		10 $\mu\text{g/g}$
FREE 1,4-DIOXANE		10 $\mu\text{g/g}$
ETHYLENE & DIETHYLENE GLYCOL		0.25 %
ELEMENTAL IMPURITIES:		
NICKEL (Ni)	AS REPORTED	
CHROMIUM (Cr)	AS REPORTED	
IDENTIFICATION A	20.4	27.7 cSt
IDENTIFICATION B	WHITE CRYSTALLINE PRECIPITATE FORMS	
IDENTIFICATION C	LIQUID PHASE TURNING BLUE	
EXPIRATION DATE		
DATE OF MANUFACTURE		
RESIDUAL SOLVENTS	AS REPORTED	

Test	Specification	
	Min	Max
MONOGRAPH EDITION		
MANUFACTURER NAME:		

***Spectrum Chemical Mfg Corp***

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<i><b>Corporate Headquarters:</b></i>	<i><b>West Coast Facility:</b></i>
769 Jersey Ave.	14422 S. San Pedro St.
New Brunswick, NJ 08901	Gardena, CA 90248
732.214.1300	310.516.8000

## Certificate Of Analysis

Item Number	PO118	Lot Number	1MK0154
Item	Polyethylene Glycol 1000, NF	CAS Number	25322-68-3
Molecular Formula	H(OCH <sub>2</sub> CH <sub>2</sub> ) <sub>n</sub> OH		

TEST	SPECIFICATION		RESULT
	MIN	MAX	
APPEARANCE			WHITE WAXY SOLID
AVERAGE MOLECULAR WEIGHT	900	1100	1000
COMPLETENESS AND COLOR OF SOLUTION	COLORLESS AND NOT MORE THAN SLIGHTLY HAZE		COLORLESS AND NOT MORE THAN SLIGHTLY HAZE
VISCOSITY @ 98.9 ± 0.3°C (210°F)	16.0	19.0 cSt	17.8 cSt
pH OF A 5% SOLUTION @ 25°C	4.5	7.5	4.5
RESIDUE ON IGNITION		0.1 %	<0.1 %
FREE ETHYLENE OXIDE		10 µg/g	0 µg/g
FREE 1,4-DIOXANE		10 µg/g	0 µg/g
ETHYLENE & DIETHYLENE GLYCOL		0.25 %	0.00 %
ELEMENTAL IMPURITIES:			NO ELEMENTAL IMPURITIES PRESENT
IDENTIFICATION A	20.4	27.7 cSt	22.4 cSt
IDENTIFICATION B	WHITE CRYSTALLINE PRECIPITATE FORMS		WHITE CRYSTALLINE PRECIPITATE FORMS
IDENTIFICATION C	LIQUID PHASE TURNING BLUE		LIQUID PHASE TURNING BLUE
EXPIRATION DATE			12-OCT-2024
DATE OF MANUFACTURE			12-OCT-2021
RESIDUAL SOLVENTS	AS REPORTED		MEETS REQUIREMENTS IN USP <467>
MONOGRAPH EDITION			(USP-NF) 2023
MANUFACTURER NAME:			THE DOW CHEMICAL COMPANY

Certificate of Analysis Results Entered By:

SHANSEN  
Selin Hansen  
15-DEC-23 14:41:59

Spectrum Chemical Mfg Corp  
14422 South San Pedro Street  
Gardena 90248 CA



Certificate of Analysis Results Approved By:

HBERMUDEZ  
Hernan Bermudez  
18-DEC-23 09:47:30

**All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.**

**Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.**

The Elemental Impurities standards implemented by USP and other Pharmaceutical Compendia reflect a growing understanding of the toxicology of trace levels of elemental impurities that can remain in drug substances originating from either raw materials or manufacturing processes. Identifying and quantifying impurities can be critical to predicting the best possible patient outcomes. Elemental Impurities has been a requirement of all products meeting USP/NF, EP and BP monographs since January 1, 2018. More information can be found in USP sections <232> Elemental Impurities – Limits and <233> Elemental Impurities – Procedures. Data for drug substances furnished by Spectrum Chemical Mfg. Corp can be used to ensure that patient daily exposures by oral administration to the selected elements are not exceeded in the formulation of pharmaceutical products.

# SAFETY DATA SHEET

# spectrum®



Revision date 31-May-2022

Revision Number 2

## 1. Identification

### Product identifier

**Product Name** POLYETHYLENE GLYCOL 1000, NF

### Other means of identification

**Product Code(s)** PO118

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** No information available

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Supplier Address

Spectrum Chemical Mfg. Corp.  
14422 South San Pedro St.  
Gardena, CA 90248  
(310) 516-8000

### Emergency telephone number

**Emergency Telephone** Chemtrec 1-800-424-9300

## 2. Hazard(s) identification

### Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements

#### Hazard statements

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

The product contains no substances which at their given concentration, are considered to be hazardous to health.

**Appearance** Waxy

**Physical state** Solid

**Odor** Mild

**Other information**

No information available.

**3. Composition/information on ingredients****Substance**

Chemical name	CAS No	Weight-%	Trade secret
Polyethylene Glycol 1000	25322-68-3	100	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. First-aid measures****Description of first aid measures**

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects, both acute and delayed**

Symptoms	No information available.
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**Indication of any immediate medical attention and special treatment needed**

Note to physicians	Treat symptomatically.
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**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	No information available.
<b>Hazardous combustion products</b>	carbon oxides.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	none.
<b>Sensitivity to static discharge</b>	none.
<b>Special protective equipment for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures**

## **Personal precautions, protective equipment and emergency procedures**

**Personal precautions**                      Ensure adequate ventilation.

## **Methods and material for containment and cleaning up**

**Methods for containment**                      Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**                      Pick up and transfer to properly labeled containers.

## **7. Handling and storage**

### **Precautions for safe handling**

**Advice on safe handling**                      Handle in accordance with good industrial hygiene and safety practice.

### **Conditions for safe storage, including any incompatibilities**

**Storage Conditions**                      Keep container tightly closed in a dry and well-ventilated place.

## **8. Exposure controls/personal protection**

### **Control parameters**

**Exposure Limits**                      The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

### **Appropriate engineering controls**

**Engineering controls**                      Showers  
Eyewash stations  
Ventilation systems.

### **Individual protection measures, such as personal protective equipment**

**Eye/face protection**                      No special protective equipment required.

**Skin and body protection**                      No special protective equipment required.

**Respiratory protection**                      No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations**                      Handle in accordance with good industrial hygiene and safety practice.

## **9. Physical and chemical properties**

### **Information on basic physical and chemical properties**

**Physical state**                      Solid  
**Appearance**                      Waxy

Color	White
Odor	Mild
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	no data available	None known
Melting point / freezing point	35 - 40 °C / 95 - 104 °F	None known
Boiling point / boiling range	no data available	None known
Flash point	177 °C / 350.6 °F	None known
Evaporation rate	no data available	None known
Flammability (solid, gas)	no data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	no data available	None known
Relative density	1.12	None known
Water solubility	Soluble in cold water Soluble in hot water	None known
Solubility(ies)	Readily soluble in aromatic hydrocarbons Soluble in organic solvents	None known
Partition coefficient	No data available	None known
Autoignition temperature	no data available	None known
Decomposition temperature		None known
Kinematic viscosity	no data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	1000 g/mol	
VOC Content (%)	No information available	
Liquid Density	No information available	
Bulk density	No information available	

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.

**Ingestion**

Specific test data for the substance or mixture is not available.

**Symptoms related to the physical, chemical and toxicological characteristics****Symptoms** No information available.**Acute toxicity****Numerical measures of toxicity****Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Polyethylene Glycol 1000 25322-68-3	= 22 g/kg ( Rat )	> 20 g/kg ( Rabbit )	-

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** No information available.  
**Serious eye damage/eye irritation** No information available.  
**Respiratory or skin sensitization** No information available.  
**Germ cell mutagenicity** No information available.

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.  
**STOT - repeated exposure** No information available.  
**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

**12. Ecological information****Ecotoxicity**

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Polyethylene Glycol 1000 25322-68-3	-	LC50: >5000mg/L (24h, Carassius auratus)	-	-

**Persistence and degradability** No information available.  
**Bioaccumulation** Inherently biodegradable.

**Other adverse effects** No information available.

**13. Disposal considerations****Waste treatment methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**14. Transport information**

<u>DOT</u>	not regulated
<u>TDG</u>	not regulated
<u>MEX</u>	not regulated
<u>ICAO (air)</u>	not regulated
<u>IATA</u>	not regulated
<u>IMDG</u>	not regulated
<u>RID</u>	not regulated
<u>ADR</u>	not regulated
<u>ADN</u>	not regulated

## 15. Regulatory information

### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	This product complies with ENCS:
<b>IECSC</b>	This product complies with China:
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and

Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

### **US State Regulations**

#### **California Proposition 65**

This product does not contain any Proposition 65 chemicals.

#### **U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated under applicable state right-to-know regulations

### **U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

## **16. Other information**

### **NFPA**

**Health hazards** 0

**Flammability** 1

**Instability** 0

**Physical and chemical properties** -

### **HMIS**

**Health hazards** 0

**Flammability** 1

**Physical hazards** 0

**Personal protection** X

### **Key or legend to abbreviations and acronyms used in the safety data sheet**

#### **Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value		

### **Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
EPA (Environmental Protection Agency)  
Acute Exposure Guideline Level(s) (AEGL(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan GHS Classification  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Revision date** 31-May-2022

**Revision Note** No information available.

### **Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the**

date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**



**Certification of Compliance with current Good Manufacturing Practices**

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
PO118	Polyethylene Glycol 1000, NF

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

Spectrum-Gardena, CA: 2020632

Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at [qualityassurance@spectrumchemical.com](mailto:qualityassurance@spectrumchemical.com)

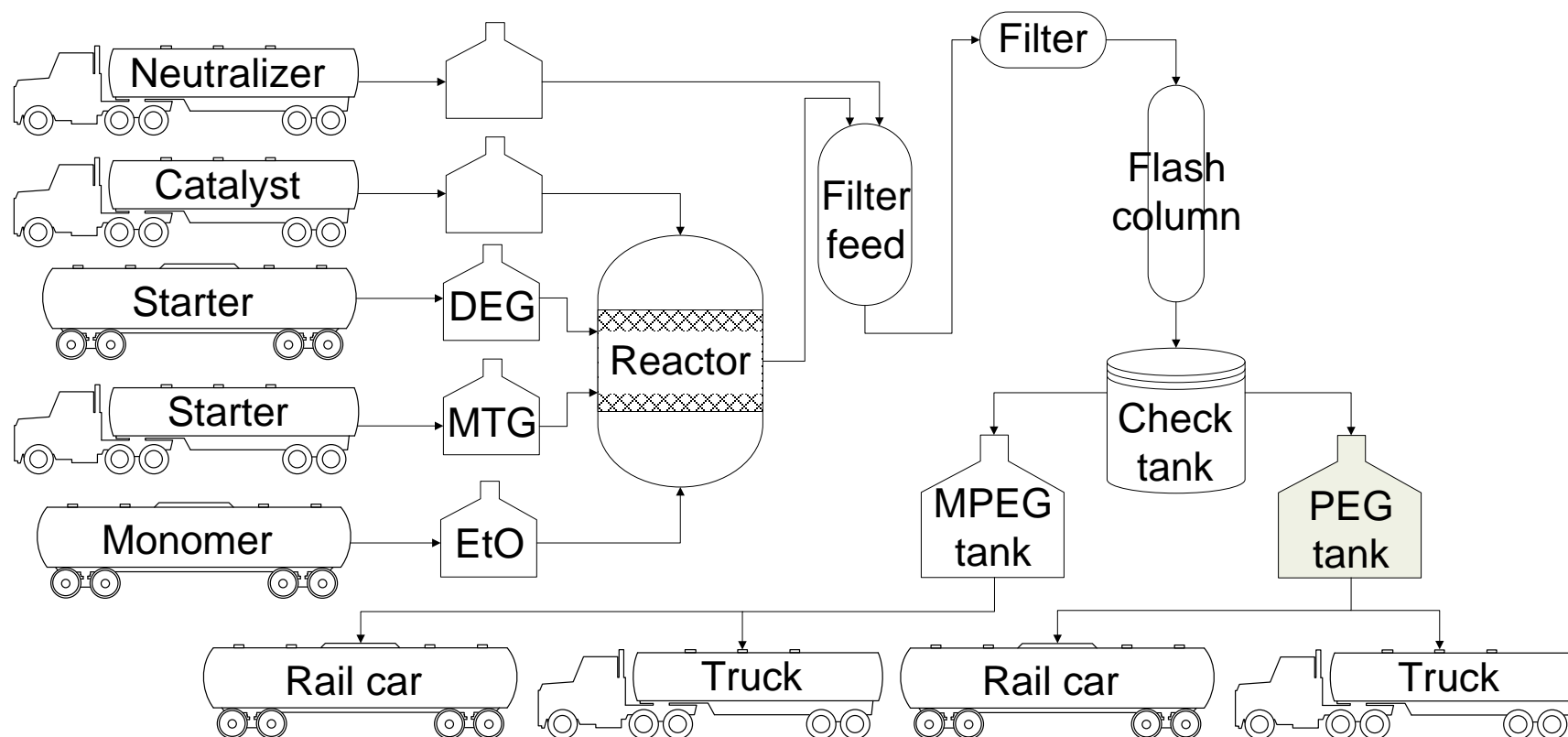
Sincerely,

A handwritten signature in black ink, appearing to read "Oralia Chavez", written in a cursive style.

Oralia Chavez  
Quality Assurance Specialist

## Manufacturing Process Flowchart

### Polyethylene Glycol 1000, NF - PO118



**Spectrum Chemical Mfg Corp**

**Corporate Headquarters:**

769 Jersey Ave.  
New Brunswick, NJ 08901  
732.214.1300

**West Coast Facility:**

14422 S. San Pedro St.  
Gardena, CA 90248  
310.516.8000

## PO118, Polyethylene Glycol 1000, NF

### Source Statement

The above mentioned catalog item is manufactured by chemical synthesis. No animal or plant derived products are used in the manufacturing process.

### BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

### Allergen Statement

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy
- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Corn
- Latex
- Sulfites > 10 ppm

### EU Fragrance Allergen Statement

The above mentioned catalog item does not contain any of the 26 EU fragrance allergens listed in Annex III lines 67-92. These substances are not intentionally added to the following chemical and therefore are not expected to be present.

### GMO Statement

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

### Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.

## Nitrosamine Statement

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

## Animal Testing Statement

The above mentioned catalog item has been tested on animals.

## Organic Compliance Statement

The above mentioned catalog item has not been produced using GMOs, irradiation, or sewage sludge.

## Shelf Life Statement

The above mentioned catalog item is typically assigned a shelf life of 36 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

## Other Chemicals Statement

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- |                     |                 |
|---------------------|-----------------|
| • Aflatoxins        | • Parabens      |
| • Antibiotics       | • Pesticides    |
| • Bisphenol A (BPA) | • Phthalates    |
| • CMR Substances    | • Preservatives |



**RE: Elemental Impurities - Polyethylene Glycol 1000, NF (Cat# PO118)**

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above material complies with the USP<232>, <233> Elemental Impurities and the ICH Q3D Elemental Impurities Guideline. The following elemental impurities are likely to be present:

Elemental Impurity		Class	Expected Concentration
Nickel	Ni	2A	<0.1 ppm
Chromium	Cr	3	<0.1 ppm

Other elemental impurities considered by USP <232>, <233> and ICH Q3D which are not addressed in the above mentioned table are not likely to be present. These substances are not used in the production process, are not intentionally added or known to be present in the above mentioned material.

This information is subject to change and is intended for risk assessment only. It is responsibility of the end user to evaluate suitability of any chemical for the intended use as well as to assess compound-specific limits of daily intake of metal impurities. For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at [TechServices@spectrumchemical.com](mailto:TechServices@spectrumchemical.com).

Sincerely,

Technical Services  
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

**CORPORATE HEADQUARTERS**

769 Jersey Avenue  
New Brunswick, NJ 08901  
PHONE 732.214.1300  
FAX 732.246.7132

**WEST COAST FACILITY**

14422 South San Pedro Street  
Gardena, California 90248  
PHONE 310.516.8000  
FAX 310.516.9843



**RE: Residual Solvents - Polyethylene Glycol 1000, NF (Cat# PO118)**

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The Class 2 solvents 1,4-Dioxane and Ethylene Glycol are present in the above mentioned material below the maximum limits set by the requirements of the NF monograph. 1,4-Dioxane is present below the limit of 10 µg/g under the specification Limit of Free Ethylene Oxide and 1,4-Dioxane. Ethylene Glycol is present below the limit of 0.25% under the specification Limit of Ethylene Glycol and Diethylene Glycol.

The above mentioned material complies with the requirements of the USP<467> Residual Solvents and the ICH Q3C Residual Solvents Guideline. No Class 1, Class 3 or other solvents are used or produced in the manufacture of this product.

For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at [TechServices@spectrumchemical.com](mailto:TechServices@spectrumchemical.com).

Sincerely,

Technical Services  
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

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Gardena, California 90248  
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## Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication.

**USE CARE:** This material has been evaluated per GHS/OSHA criteria and is not classified as hazardous. All chemicals may pose unknown hazards and must be used with caution. Use personal protection and safe handling methods consistent with proper workplace safety practices. Consult SDS for additional properties and precautions. If adverse reaction occurs seek medical attention.

**KEEP FROM CHILDREN**



**P0118** **2.5 KG**

**Polyethylene Glycol 1000**  
(PEG-20)  
NF

CAS 25322-68-3

**CAUTION:** For manufacturing, processing or repacking.  
Read and understand the label and Safety Data Sheet (SDS) prior to use.

Chemical Emergency: (800)424-9300

www.SpectrumChemical.com

**H(OCH<sub>2</sub>CH<sub>2</sub>)<sub>n</sub>OH**

Addition polymer of ethylene oxide and water.

Average Molecular Weight ..... 900-1100  
Completeness and Color of Solution ..... To pass test  
Viscosity @ 98.9 ± 0.3°C (210°F) ..... 16.0-19.0 cSt  
pH of a 5% Solution @ 25°C ..... 4.5-7.5

**MAXIMUM LIMITS**

Residue on Ignition ..... 0.1%  
Elemental Impurities ..... As reported  
Free Ethylene Oxide ..... 10 µg/g  
Free 1,4-Dioxane ..... 10 µg/g  
Ethylene Glycol and Diethylene Glycol ..... 0.25%  
Residual Solvents ..... To pass test

FLUSHED WITH NITROGEN

**WARNING:** Cancer and Reproductive Harm-  
www.P65Warnings.ca.gov

Lot No. 062233

SPECTRUM CHEMICAL MFG. CORP.

Gardena, CA 90248 • New Brunswick, NJ 08901

- |  |   |   |
|--|---|---|
| <p><b>A</b> Bar Code</p> <p><b>B</b> GHS Hazard Pictograms</p> <p><b>C</b> Warning, Safety Data and Precautionary Information</p> <p><b>D</b> Product Catalog Number</p> <p><b>E</b> Item Name, Form, Grade</p> <p><b>O</b> Storage Color Band</p> | <p><b>F</b> Size/Quantity</p> <p><b>G</b> Chemical Abstracts Service (CAS) Registry Number</p> <p><b>H</b> Caution Information</p> <p><b>I</b> DOT Shipping Information</p> <p><b>J</b> Toll-Free 24-Hour Chemical Emergency Telephone Number</p> | <p><b>K</b> Empirical Formula, Formula Weight and Technical Specifications Panel</p> <p><b>L</b> Expiration Information</p> <p><b>M</b> Lot Number</p> <p><b>N</b> Kosher Certified by Kosher Supervision of America (KSA).</p> |
|--|---|---|

This color-coded band indicates the hazard most likely to be posed by that material under storage conditions. The criteria used to assign band colors have been established by the Storage Code working group of the Society for Chemical Hazard Communication (SCHC). It is recommended that like colors be stored together, unless otherwise stated, based on the color codes indicated to the right. However, it is the responsibility of the customer to check with their local fire department for possible conflicts with our recommendations when storing hazardous chemicals.

- YELLOW:** Oxidizer
- RED:** Flammable
- GREEN:** General Storage
- BLUE:** Health Hazard
- WHITE:** Corrosive

### Spectrum Chemical Mfg Corp

#### Corporate Headquarters:

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