

Scientific Documentation

Albuterol Sulfate, USP

Not appropriate for regulatory submission.

Please visit www.spectrumchemical.com or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp 769 Jersey Avenue New Brunswick, NJ 08901 Phone 732.214.1300





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Specification for Albuterol Sulfate, USP (AL156)

Item Number	AL156
Item	Albuterol Sulfate, USP
CAS Number	51022-70-9
Molecular Formula	$(C_{13}H_{21}NO_3)_2 \cdot H_2SO_4$
Molecular Weight	576.70
MDL Number	
Synonyms	Salbutamol Sulfate

Test	Specification	on
	Min	Max
ASSAY (ANHYDROUS BASIS)	98.5	101.0 %
CHROMATOGRAPHIC PURITY		
SINGLE SPOT		0.5 %
TOTAL		2.0 %
WATER DETERMINATION		0.5 %
RESIDUE ON IGNITION		0.1 %
ELEMENTAL IMPURITIES	AS REPORTED	
IDENTIFICATION (A)	SPECTRUM MATCHES REFERENCE	
IDENTIFICATION (B)	SPECTRUM MATCHES REFERENCE	
IDENTIFICATION (C)	POSITIVE FOR SULFATE	
IDENTIFICATION (D)	RETENTION TIME MATCHES REFERENCE	
EXPIRATION DATE		
DATE OF MANUFACTURE		
APPEARANCE		
RESIDUAL SOLVENTS:	AS REPORTED	

Spectrum Chemical Mfg Corp

Corporate Headquarters: West Coast Facility:
769 Jersey Ave. 14422 S. San Pedro St.
New Brunswick, NJ 08901 Gardena, CA 90248

Spectrum Chemical Mfg Corp

Corporate Headquarters: West Coast Facility:

732.214.1300 310.516.8000



Certificate Of Analysis

Item Number	AL156	Lot Number	4MK0019
Item	Albuterol Sulfate, USP	Manufacturer Lot	SS/23017
CAS Number	51022-70-9	Manufacturer Code	14118
Molecular Formula	$(C_{13}H_{21}NO_3)_2 \bullet H_2SO_4$	Molecular Weight	576.70

TECT	SPECIF	ICATION	DECLUT
TEST	MIN	MAX	RESULT
ASSAY (ANHYDROUS BASIS)	98.5	101.0 %	101. 0 %
CHROMATOGRAPHIC PURITY			PASSES TEST
SINGLE SPOT		0.5 %	< 0.5 %
TOTAL		2.0 %	< 2.0 %
WATER DETERMINATION		0.5 %	0.04 %
RESIDUE ON IGNITION		0.1 %	0.0 %
ELEMENTAL IMPURITIES	AS REPORTED		COMPLIES WITH STANDARD
IDENTIFICATION (A)	SPECTRUM MATCHES REFERENCE		SPECTRUM MATCHES REFERENCE
IDENTIFICATION (B)	SPECTRUM MATCHES REFERENCE		SPECTRUM MATCHES REFERENCE
IDENTIFICATION (C)	POSITIVE FOR SULFATE		POSITIVE FOR SULFATE
IDENTIFICATION (D)	RETENTION TIME MATCHES REFERENCE		RETENTION TIME MATCHES STANDARD
EXPIRATION DATE			01-JUN-2028
DATE OF MANUFACTURE			01-JUL-2023
APPEARANCE			WHITE POWDER
RESIDUAL SOLVENTS:	AS REPORTED		
CLASS 1 (solvent) / BENZENE			< 2 ppm
CLASS 2 (SOLVENT) / METHANOL			< 3000 ppm

TECT	SPECIFI	CATION	DECLUT	
TEST	MIN	MAX	RESULT	
CLASS 2 (solvent) / METHYLENE			< 600 ppm	
CHLORIDE			< 600 ppm	
CLASS 2 (solvent) / TOLUENE			< 890 ppm	
CLASS 3 (solvent) / ACETONE			< 5000 ppm	
CLASS 3 (solvent) / ETHYL ACETATE			< 5000 ppm	
MONOGRAPH EDITION			USP 2023	

Certificate of Analysis Results Entered By:

CMARIN Catherine Marin 05-MAR-24 13:24:20

Spectrum Chemical Mfg Corp 777 Jersey Avenue New Brunswick 08901 NJ



Certificate of Analysis Results Approved By:

GHERRERA Genaro Herrera 05-MAR-24 13:26:38

All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

Spectrum Chemical Mfg. Corp. repackages Active Pharmaceutical Ingredient chemicals provided by other manufacturers and suppliers. For traceability purposes, Spectrum's Certificate of Analysis contains an identifier code unique to each manufacturer or supplier, as well as the chemical's lot number provided on the original manufacturer Certificate of Analysis. This material is manufactured by Melody Healthcare Pvt. Ltd. at Plot No. J-73, M.I.D.C. Tarapur Boisar, Palghar, 401506, India. Copies of the original Certificate of Analysis are available upon request from your Spectrum Sales Representative or by calling Spectrum's Quality Department at 1-800-772-8786.





SAFETY DATA SHEET

Preparation Date: 4/1/2019 Revision date 4/1/2019 Revision Number: G1

1. IDENTIFICATION

Product identifier

Product code: AL156

Product Name: ALBUTEROL SULFATE, USP

Other means of identification

Synonyms: Salbutamol sulfate

CAS #: 51022-70-9
RTECS # CZ6430100
CI#: Not available

Recommended use of the chemical and restrictions on use

Recommended use:Uses advised against
No information available.
No information available.

Supplier: Spectrum Chemical Mfg. Corp

14422 South San Pedro St. Gardena, CA 90248 (310) 516-8000

Order Online At: https://www.spectrumchemical.com

Emergency telephone number Chemtrec 1-800-424-9300

Contact Person:Tom Tyner (USA - West Coast)Contact Person:Ibad Tirmiz (USA - East Coast)

2. HAZARDS IDENTIFICATION

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Not classified

Hazards not otherwise classified (HNOC)

Not Applicable

Other hazards
Not available

Product code: AL156 Product name: ALBUTEROL Page 1/11

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No	Weight-%
Albuterol Sulfate	51022-70-9	100

4. FIRST AID MEASURES

First aid measures

General Advice: National Capital Poison Center in the United States can provide assistance if you

have a poison emergency and need to talk to a poison specialist. Call

1-800-222-1222.

Skin Contact: Wash off immediately with soap and plenty of water removing all contaminated clothing and

shoes. Get medical attention if irritation develops.

Eye Contact: Flush eyes with water for 15 minutes. Get medical attention if irritation occurs.

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial

respiration. Get medical attention.

Ingestion: Induce vomiting if person is conscious. Never give anything by mouth to an unconscious

person. Consult a physician if necessary.

Most important symptoms and effects, both acute and delayed

Symptoms May cause central nervous system effects

Nervousness Restlessness Insomnia Dizziness Headache Tremors Sleepiness Drowsiness Confusion

May cause muscle pain

Upset stomach

Ingestion may cause nausea, vomiting, and diarrhea

May affect the cardiovascular system

Hypertension

Weak, rapid pulse or rapid heart rate (Tachycardia)

Heart palpitations May cause hypotension

Seizures Hypokalemia

Hypokalemia

May cause hyperglycemia

May cause difficult and painful urination

Dryness of mouth

Indication of any immediate medical attention and special treatment needed

Notes to Physician: Treat symptomatically.

Protection of first-aiders

First-Aid Providers: Avoid exposure to blood or body fluids. Wear gloves and other necessary protective clothing. Dispose of contaminated clothing and equipment as bio-hazardous waste.

5. FIRE-FIGHTING MEASURES

Product code: AL156 Product name: ALBUTEROL Page 2/11

Extinguishing Media

Suitable Extinguishing Media: Carbon dioxide (CO2). Dry chemical. Water spray mist or

foam.

Unsuitable Extinguishing Media: No information available.

Specific hazards arising from the chemical

Hazardous combustion products Carbon Monoxide, Carbon Dioxide. Nitrogen oxides (NOx).

Sulfur oxides.

Specific hazards May be combustible at high temperatures.

Special Protective Actions for Firefighters

Specific Methods: No information available

Special Protective Equipment for Firefighters: As in any fire, wear self-contained breathing apparatus

pressure-demand, MSHA/NIOSH (approved or equivalent)

and full protective gear

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions: Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Use personal

protective equipment. Remove all sources of ignition. Wear personal protective equipment.

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering

drains. Prevent entry into waterways, sewers.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Cover with plastic sheet to prevent

spreading.

Methods for cleaning up Sweep up and shovel into suitable containers for disposal. Clean contaminated

surface thoroughly.

7. HANDLING AND STORAGE

Precautions for safe handling

Technical Measures/Precautions:

Provide sufficient air exchange and/or exhaust in work rooms. Avoid dust formation. Keep away from incompatible materials.

Safe Handling Advice

Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Do not breathe dust. Do not ingest. Keep away from heat and sources of ignition. Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Technical Measures/Storage Conditions:

Keep container tightly closed in a dry and well-ventilated place. Store at room temperature in the original container. Protect from light. Sensitive to light. Store in light-resistant containers. Hygroscopic. Protect from

Product code: AL156 Product name: ALBUTEROL Page 3/11

moisture. Air sensitive.

Incompatible Materials:

Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

National occupational exposure limits

United States

Component	CAS No	OSHA	NIOSH	ACGIH	AIHA WEEL
Albuterol Sulfate	51022-70-9	None	None	None	None

Canada

Component	CAS No	Canada - Alberta	Canada - British Columbia	Canada - Ontario	Canada - Quebec
Albuterol Sulfate	51022-70-9	None	None	None	None

Australia and Mexico

Component	CAS No	Australia	Mexico
Albuterol Sulfate	51022-70-9	None	None

Appropriate engineering controls

Engineering measures to reduce exposure:

Ensure adequate ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

Individual protection measures, such as personal protective equipment

Personal Protective Equipment

Eye protection: Safety glasses with side-shields. or Goggles

Skin and body protection: Chemical resistant apron

Long sleeved clothing

Gloves

Respiratory protection: Effective dust mask. or. Wear respirator with dust filter. Use a dust respirator

under conditions where exposure to the substance is apparent (e.g. generation of high concentration of dust (dust clouds), inadequate ventilation, development of respiratory tract irritation), and engineering controls are not feasible. Be sure to

use an approved/certified respirator or equivalent.

Hygiene measures: Avoid contact with skin, eyes and clothing. When using, do not eat, drink or

smoke. Wash hands before breaks and immediately after handling the product

9. PHYSICAL AND CHEMICAL PROPERTIES

Product code: AL156 Product name: ALBUTEROL Page 4/11 SULFATE. USP

Physical state: Appearance: Color:

Solid Crystalline powder. Powder. White. Practically white.

Odor: **Taste** Formula

Odorless. No information available. (C13H21NO3)2.H2SO4

Molecular/Formula weight (g/mole): Flammability (solid, gas) Flashpoint (°C/°F):

576.70

no data available No information available

Flash Point Tested according to:

Not available

Autoignition Temperature (°C/°F):

No information available

Lower Explosion Limit (%):

No information available

Upper Explosion Limit (%): Melting point/range(°C/°F):

No information available

No information available

Decomposition temperature(°C/°F):

No information available

Boiling point/range(°C/°F): **Bulk density:**

No information available

No information available

Density (q/cm3): No information available

Specific gravity: pН

No information available

No information available

Vapor pressure @ 20°C (kPa): No information available

Evaporation rate: Vapor density:

No information available

No information available

VOC content (g/L): No information available

Odor threshold (ppm): Partition coefficient

No information available (n-octanol/water):

No information available

Viscosity:

No information available

Miscibility: Solubility:

No information available Soluble in Water

Slightly soluble in Ethanol

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Sensitive to light. Hygroscopic. Sensitive to air. Stable under recommended storage Stability:

conditions.

Possibility of Hazardous Reactions: Hazardous polymerization does not occur

Conditions to avoid: Heat. Avoid dust formation. Exposure to light. Exposure to moisture. Exposure to

moist air. Exposure to air. Incompatible materials.

Incompatible Materials: Strong oxidizing agents

Hazardous decomposition

products:

No information available.

Other Information

No information available Corrosivity:

Special Remarks on Corrosivity: No information available

11. TOXICOLOGICAL INFORMATION

Product code: AL156 Product name: ALBUTEROL Page 5/11

Information on likely routes of exposure

Principal Routes of Exposure:

Ingestion. Inhalation.

Acute Toxicity

Component Information

Albuterol Sulfate

CAS No 51022-70-9

LD50/oral/rat = > 2500 mg/kg Oral LD50 Rat

LD50/oral/mouse = 1950 mg/kg

LD50/dermal/rabbit = No information available LD50/dermal/rat = No information available LC50/inhalation/rat = No information available LC50/inhalation/mouse = No information available

Other LD50 or LC50information = No information available

Product Information

LD50/oral/rat =

Value - Acute Tox = > 2500 mg/kg

LD50/oral/mouse =

Value - Acute Tox Oral = 1950 mg/kg

LD50/dermal/rabbit

Value - Acute Tox = No information available

LD50/dermal/rat

VALUE - Acute Tox Dermal = No information available

LC50/inhalation/rat

VALUE-Vapor = No information available **VALUE-Gas** = No information available **VALUE-Dust/Mist** = No information available

LC50/Inhalation/mouse

VALUE-Vapor = No information available
VALUE - Gas = No information available
VALUE - Dust/Mist = No information available

Symptoms

Skin Contact: May cause skin irritation.

Eye Contact: May cause eye irritation.

Inhalation May cause irritation of respiratory tract.

Ingestion May cause upset stomach. Ingestion may cause nausea, vomiting, diarrhea. May

affect behavior/central nervous system (dizziness, headache). May affect

behavior/central nervous system (confusion). May affect behavior/central nervous

system (tremor, insomnia, drowsiness). It may cause twitching or

tremors/trembling. May cause muscle weakness and/or muscle pain. It may affect

Product code: AL156 Product name: ALBUTEROL Page 6 / 11 SULFATE, USP

cardiovascular system (hypertension). May affect the cardiovascular system (palpitations). May affect the cardiovascular system (tachycardia). May affect the cardiovascular system (hypotension). May affect behavior/central nervous system (convulsions/seizures). May cause hypokalemia. May cause painful or difficult urination. May cause dry mouth.

Aspiration hazard No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity No information available.

Sensitization: No information available.

Mutagenic Effects: No information available

Carcinogenic effects: Not considered carcinogenic.

Component	CAS No	IARC	ACGIH - Carcinogens	NTP	OSHA HCS - Carcinogens	Australia - Notifiable Carcinogenic Substances	Australia - Prohibited Carcinogenic Substances
Albuterol Sulfate	51022-70-9	Not listed	Not listed	Not listed	Not listed	Not listed	Not listed

ACGIH (American Conference of Governmental Industrial Hygienists)

IARC (International Agency for Research on Cancer)

NTP (National Toxicology Program)

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

Reproductive toxicity No data is available

No information available **Reproductive Effects: Developmental Effects:** No information available **Teratogenic Effects:** No information available

Specific Target Organ Toxicity

STOT - single exposure No information available. STOT - repeated exposure No information available. **Target Organs:** No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity effects: No data available.

Persistence and degradability: No information available

No information available. Bioaccumulative potential:

Mobility in soil

No information available Other adverse effects No information available.

Product code: AL156 Product name: ALBUTEROL Page 7/11

13. DISPOSAL CONSIDERATIONS

Disposal Methods

Waste from residues / unused products:

Waste must be disposed of in accordance with Federal, State and Local regulation.

Contaminated packaging:

Empty containers should be taken for local recycling, recovery or waste disposal

Component	CAS No	RCRA - F Series Wastes	RCRA - K Series Wastes	RCRA - P Series Wastes	RCRA - U Series Wastes
Albuterol Sulfate	51022-70-9	None	None	None	None

14. TRANSPORT INFORMATION

DOT

Not Regulated UN-No:

No information available **Proper Shipping Name:** No information available **Hazard Class Subsidiary Class** No information available Packing group: No information available Emergency Response Guide No information available

Number

Marine Pollutant No data available No information available DOT RQ (lbs): **Special Provisions** No Information available Symbol(s): No information available **Description:** No information available

TDG (Canada)

UN-No: Not Regulated

Proper Shipping Name: No information available **Hazard Class** No information available No information available **Subsidiary Risk: Packing Group:** No information available **Marine Pollutant** No Information available **Description:** No information available

ADR

UN Number Not regulated

Proper Shipping Name: No information available Transport hazard class(es) No information available Packing group No information available **Subsidiary Risk:** No information available

IMDG

UN-No: Not Regulated

No information available **Proper Shipping Name:** No information available **Hazard Class: Subsidiary Risk:** No information available **Packing Group:** No information available No information available **Marine Pollutant**

RID

Product code: AL156 Product name: ALBUTEROL Page 8 / 11 SULFATE, USP

UN Number Not Regulated

Proper Shipping Name:
Transport hazard class(es)
Subsidiary Risk:
Packing group

No information available
No information available
No information available
No information available

ICAO (air)

UN-No: Not Regulated

Proper Shipping Name:
Hazard Class
Subsidiary Risk:
No information available
No information available
No information available
No information available

IATA

UN Number Not Regulated

Proper Shipping Name:
Transport hazard class(es)
Subsidiary Risk:
Packing group
Precautionary Statements No information available
No information available
No information available
No information available

Response

Special Provisions No information available

15. REGULATORY INFORMATION

International Inventories

Component	CAS No	U.S. TSCA	KOREA KECL	Philippines (PICCS)	Japan ENCS	China IECSC	Australia (AICS)	EINECS-No.
Albuterol Sulfate	51022-70-9	Not Listed	Present KE-11364	Not present	Not present	Not listed	Present	Present 256-916-8

U.S. Regulations

California Prop. 65: Safe Drinking Water and Toxic Enforcement Act of 1986.

Chemicals Known to the State of California to Cause Cancer:

This product does not contain a chemical requiring a warning under California Prop. 65. (See table below)

Chemicals Known to the State of California to Cause Reproductive Toxicity:

This product does not contain a chemical requiring a warning under California Prop. 65. (See table below)

Component	CAS No	Carcinogen	Developmental Toxicity		Female Reproductive
				Toxicity	Toxicity:
Albuterol Sulfate	51022-70-9	Not Listed	Not Listed	Not Listed	Not Listed

CERCLA/SARA

Component	CAS No	CERCLA - Hazardous Substances and their Reportable Quantities	Section 302 Extremely Hazardous Substances and TPQs	Section 302 Extremely Hazardous Substances and RQs	Section 313 - Chemical Category	Section 313 - Reporting de minimis
Albuterol Sulfate	51022-70-9	-,			None	None

U.S. TSCA

Product code: AL156 Product name: ALBUTEROL Page 9/11 SULFATE, USP

Component	CAS No	TSCA Section 5(a)2 - Chemicals With Significant New Use Rules (SNURS)	TSCA 8(d) -Health and Safety Reporting
Albuterol Sulfate	51022-70-9	Not Applicable	Not Applicable

Canada

WHIMIS 2015 - GHS Classifications

WHMIS 2015 Hazard Classification

Not a dangerous product according to HPR classification criteria.

Information:

Canada Hazardous Products Regulation This product has been classified according to the hazard criteria of the HPR (Hazardous Products Regulation) and the SDS contains all of the information required by the HPR

DSL/NDSL

	CAS No	Canada (DSL)	Canada (NDSL)
ΙΔΙΝΙΙΤΩΓΟΙ ΣΙΙΙΤΩΤΩ	51022-70-9	Present	Not Listed

Component	CAS No	CEPA Schedule I - Toxic Substances
Albuterol Sulfate	51022-70-9	Not listed
Component	CAS No	CEPA - 2010 Greenhouse Gases Subject
		to Mandatory Reporting
Albuterol Sulfate	51022-70-9	Not listed

EU Classification

EU GHS - SV - CLP 1272/2008

Component	CAS No	EU GHS - SV - CLP (1272/2008)
Albuterol Sulfate	51022-70-9	

EU - CLP (1272/2008)

R-phrase(s)

Not determined

S -phrase(s)

none

Component	CAS No	 Concentration Limits:	Safety Phrases
Albuterol Sulfate	51022-70-9	No information	

The product is classified in accordance with Annex VI to Directive 67/548/EEC

Indication of danger:

not determined

16. OTHER INFORMATION

Preparation Date: 4/1/2019 Revision date 4/1/2019

Product code: AL156 Product name: ALBUTEROL Page 10 / 11

Prepared by: Sonia Owen

Disclaimer:

All chemicals may pose unknown hazards and should be used with caution. This Safety Data Sheet (SDS) applies only to the material as packaged. If this product is combined with other materials, deteriorates, or becomes contaminated, it may pose hazards not mentioned in this SDS. The physical properties reported in this SDS are obtained from the literature and do not constitute product specifications. Information contained herein does not constitute a warranty, whether expressed or implied, as to the safety, merchantability or fitness of the goods for a particular purpose. Spectrum Chemicals & Laboratory Products, Inc. assumes no responsibility for results obtained or for incidental or consequential damages, including lost profits, arising from the use of these data. No warranty against infringement of any patent, copyright or trademark is made or implied. It shall be the user's responsibility to develop proper methods of handling and personal protection based on the actual conditions of use. While this SDS is based on technical data judged to be reliable, Spectrum assumes no responsibility for the completeness or accuracy of the information contained herein.

End of Safety Data Sheet

Product code: AL156 Product name: ALBUTEROL Page 11 / 11



Certification of Compliance with current Good Manufacturing Practices

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
AL156	Albuterol Sulfate, USP

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

Spectrum-Gardena, CA: 2020632 Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at qualityassurance@spectrumchemical.com

Sincerely,

Oralia Chavez

Quality Assurance Specialist

Order Clony



Manufacturing Process Flow

Albuterol Sulfate, USP (Cat# AL156)

Manufacturing process description of Albuterol Sulfate:

AD is first dissolved in methanol, adjust the pH of reaction mass 8.0-8.5 with acetic acid, catalyst palladium on carbon added to solution and the solution is hydrogenated at a pressure of 1-5 Kg and at a temperature 12-18°C. A sample of the reaction mass is withdrawn and analyzed for completion of reaction by checking for AD content by TLC (Limit: Bellow 0.5%). If the content of AD is more than 0.5%, hydrogenation is continued further and a sample is again checked for AD content. If the reaction is complete, then the reaction mass is filtered through a Sparkler filter, the filter washed with methanol, the filtrate and washing are combined dilute with methanol and treated with activated charcoal, filtered. The pH of the solution is then adjusted to 3.5-4.0 with Sulphuric acid and maintained at this pH for about 30 min and the product formed is centrifuged, washed with methanol. And spin dried.

The wet product is then dried in a vacuum tray dryer at 70 - 75°C for 8 hours. The dried Salbutamol Sulphate is tested for water content (Limit: NMT 0.3%) and Mill the material through 1 mm # mesh completely than shift the material through 20 mm# mesh after shifting the material blend the material. The Blended material is then unloaded and packed in double antistatic polyethylene (Transparent and Black) in a HDPE drum and analyzed as per the finished product specification.

CORPORATE HEADQUARTERS

769 Jersey Avenue New Brunswick, NJ 08901 PHONE 732.214.1300 FAX 732.246.7132 WEST COAST FACILITY

14422 South San Pedro Street
Gardena, California 90248
PHONE 310.516.8000
FAX 310.516.9843



AL156, Albuterol Sulfate, USP

Source Statement

The above mentioned catalog item is manufactured by chemical synthesis. No animal or plant derived products are used in the manufacturing process.

BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

Allergen Statement

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy

- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Corn
- Latex
- Sulfites > 10 ppm

EU Fragrance Allergen Statement

The above mentioned catalog item does not contain any of the 26 EU fragrance allergens listed in Annex III lines 67-92. These substances are not intentionally added to the following chemical and therefore are not expected to be present.

GMO Statement

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.



Nitrosamine Statement

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

Animal Testing Statement

The above mentioned catalog item has not been tested on animals.

Organic Compliance Statement

The above mentioned catalog item has not been produced using GMOs, irradiation, ethylene oxide (EtO) or sewage sludge.

Shelf Life Statement

The above mentioned catalog item is typically assigned a shelf life of 60 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

Other Chemicals Statement

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- Aflatoxins
- Antibiotics
- Bisphenol A (BPA)
- CMR Substances

- Parabens
- Pesticides
- Phthalates
- Preservatives



RE: Elemental Impurities - Albuterol Sulfate, USP (Cat# AL156)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned material complies with the USP<232>, <233> Elemental Impurities and the ICH Q3D Elemental Impurities Guideline. No Class 1, Class 2A, Class 2B or Class 3 elemental impurities are likely to be present. These substances are not used in the production process, are not intentionally added or known to be present in the above mentioned material.

This information is subject to change and is intended for risk assessment only. It is responsibility of the end user to evaluate suitability of any chemical for the intended use as well as to assess compound-specific limits of daily intake of metal impurities. For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at TechServices@spectrumchemical.com.

Sincerely,

Technical Services
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue New Brunswick, NJ 08901 PHONE 732.214.1300 FAX 732.246.7132 WEST COAST FACILITY

14422 South San Pedro Street
Gardena, California 90248
PHONE 310.516.8000
FAX 310.516.9843



RE: Residual Solvents – Albuterol Sulfate, USP (Cat# AL156)

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned catalog item complies with the requirements of USP <467> Residual Solvents and ICH Q3C Residual Solvents Guideline. The following solvents are likely to be present:

Residual Solvent	Class	Expected Concentration
Benzene	1	< 2 PPM
Methanol	2	< 3000 PPM
Methylisobutylketone	2	< 600 PPM
Toluene	2	< 890 PPM
Acetone	3	< 5000 PPM
Ethyl Acetate	3	< 5000 PPM

No other solvents are used or produced in the manufacturing process of this material.

For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at TechServices@spectrumchemical.com.

Sincerely,

Technical Services
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue New Brunswick, NJ 08901 PHONE 732.214.1300 FAX 732.246.7132 WEST COAST FACILITY

14422 South San Pedro Street
Gardena, California 90248
PHONE 310.516.8000
FAX 310.516.9843



Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication. Below you will find a typical label example for this catalog item.

USE CARE: This material has been evaluated per GHS/OSHA criteria and is not classified as hazardous. All * chemicals may pose unknown hazards and must be used with caution. Use personal protection and safe handling methods consistent with proper workplace safety practices. Consult SDS for additional properties and precautions. If adverse reaction occurs * seek medical attention.

KEEP FROM CHILDREN

SIZ SY **AL156 Albuterol Sulfate**

(Salbutamol Sulfate)

USP

CAS 51022-70-9

CAUTION: For manufacturing, processing, repacking, or for prescription compounding. Rx only. Read and understand the label and Safety Data Sheet (SDS) prior to use.

Chemical Emergency: (800)424-9300

www.SpectrumChemical.com

$(C_{13}H_{21}NO_3)_2 \cdot H_2SO_4$ F.W. 576.70

Manufacturer/Supplier Code Manufacturer Lot Number	
Assay (Anhydrous Basis)	To pass test 0.5% 0.1% As reported
Residual Solvents	To pass test

LIGHT SENSITIVE, AIR SENSITIVE, HYGROSCOPIC: Keep tightly closed in light-resistant containers.

Repackaged by Spectrum as: Lot No. XQ#### G 12/I6GHS-A

Spectrum Chemical Mfg Corp