

# Scientific Documentation

## Carbomer 940, NF

Not appropriate for regulatory submission.

Please visit [www.spectrumchemical.com](http://www.spectrumchemical.com) or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp  
769 Jersey Avenue  
New Brunswick, NJ 08901  
Phone 732.214.1300



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## Specification for Carbomer 940, NF (C1477)

Item Number	C1477
Item	Carbomer 940, NF
CAS Number	9003-01-4
Molecular Formula	
Molecular Weight	M.W. NOMINALLY 4,000,000
MDL Number	
Synonyms	Carbopol 940

Test	Specification	
	Min	Max
APPEARANCE		
CARBOXYLIC ACID GROUPS (DRIED BASIS)	56.0	68.0%
VISCOSITY OF A 0.5% SOLUTION	40,000	60,000 mPa·s
LOSS ON DRYING		2.0%
ELEMENTAL IMPURITIES		AS REPORTED
BENZENE		0.5%
LIMIT OF ACRYLIC ACID		0.25 %
IDENTIFICATION (A) FTIR	IR MATCHES REFERENCE STANDARD	
IDENTIFICATION (B)	YELLOW COLOR PRODUCED	
IDENTIFICATION (C)	VISCOUS GEL PRODUCED	
RETEST DATE		
DATE OF MANUFACTURE		
RESIDUAL SOLVENTS		AS REPORTED
MONOGRAPH EDITION		

### *Spectrum Chemical Mfg Corp*

<b>Corporate Headquarters:</b>	<b>West Coast Facility:</b>
769 Jersey Ave.	14422 S. San Pedro St.
New Brunswick, NJ 08901	Gardena, CA 90248
732.214.1300	310.516.8000

## Certificate Of Analysis

Item Number	C1477	Lot Number	1MI0247
Item	Carbomer 940, NF	CAS Number	9003-01-4
Molecular Weight	M.W. NOMINALLY 4,000,000		

TEST	SPECIFICATION		RESULT
	MIN	MAX	
APPEARANCE			WHITE POWDER
CARBOXYLIC ACID GROUPS (DRIED BASIS)	56.0	68.0%	61.1 %
VISCOSITY OF A 0.5% SOLUTION	40,000	60,000 mPa·s	55,800 mPa·s
LOSS ON DRYING		2.0%	0.5 %
ELEMENTAL IMPURITIES		AS REPORTED	NO ELEMENTAL IMPURITIES PRESENT
BENZENE		0.5%	0.0437 %
LIMIT OF ACRYLIC ACID		0.25 %	0.0057 %
IDENTIFICATION (A) FTIR	IR MATCHES REFERENCE STANDARD		SPECTRUM MATCHES REFERENCE
IDENTIFICATION (B)	YELLOW COLOR PRODUCED		YELLOW COLOR PRODUCED
IDENTIFICATION (C)	VISCOUS GEL PRODUCED		VISCOUS GEL PRODUCED
RETEST DATE			30-JUL-2025
DATE OF MANUFACTURE			31-JUL-2023
RESIDUAL SOLVENTS		AS REPORTED	MEETS REQUIREMENTS IN USP <467>
MONOGRAPH EDITION			(USP-NF) 2023

Certificate of Analysis Results Entered By:

HBERMUDEZ  
Hernan Bermudez  
06-OCT-23 16:55:26

Certificate of Analysis Results Approved By:

SEDIAZ  
Sergio Diaz  
07-OCT-23 07:58:59

Spectrum Chemical Mfg Corp  
14422 South San Pedro Street  
Gardena 90248 CA



**All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.**

**Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.**

The Elemental Impurities standards implemented by USP and other Pharmaceutical Compendia reflect a growing understanding of the toxicology of trace levels of elemental impurities that can remain in drug substances originating from either raw materials or manufacturing processes. Identifying and quantifying impurities can be critical to predicting the best possible patient outcomes. Elemental Impurities has been a requirement of all products meeting USP/NF, EP and BP monographs since January 1, 2018. More information can be found in USP sections <232> Elemental Impurities – Limits and <233> Elemental Impurities – Procedures. Data for drug substances furnished by Spectrum Chemical Mfg. Corp can be used to ensure that patient daily exposures by oral administration to the selected elements are not exceeded in the formulation of pharmaceutical products.

# SAFETY DATA SHEET

# spectrum®



Revision date 25-October-2022

Revision Number 2

## 1. Identification

### Product identifier

**Product Name** CARBOMER 940, NF

### Other means of identification

**Product Code(s)** C1477

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** No information available

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Supplier Address

Spectrum Chemical Mfg. Corp.  
14422 South San Pedro St.  
Gardena, CA 90248  
(310) 516-8000

### Emergency telephone number

**Emergency Telephone** Chemtrec 1-800-424-9300

## 2. Hazard(s) identification

### Classification

Not classified.

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements

#### Hazard statements

Not classified.

The product contains no substances which at their given concentration, are considered to be hazardous to health.

**Appearance** Powder

**Physical state** Solid

**Odor** No information available

**Other information**

No information available.

**3. Composition/information on ingredients****Substance**

Chemical name	CAS No	Weight-%
CARBOMER 940	9003-01-4	100

**4. First-aid measures****Description of first aid measures**

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects, both acute and delayed**

Symptoms	No information available.
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**Indication of any immediate medical attention and special treatment needed**

Note to physicians	Treat symptomatically.
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**5. Fire-fighting measures**

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	No information available.
Explosion data	
Sensitivity to mechanical impact	none.
Sensitivity to static discharge	none.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures****Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Ensure adequate ventilation.
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#### **Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
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<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
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### **7. Handling and storage**

#### **Precautions for safe handling**

<b>Advice on safe handling</b>	Handle in accordance with good industrial hygiene and safety practice.
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#### **Conditions for safe storage, including any incompatibilities**

<b>Storage Conditions</b>	Keep container tightly closed in a dry and well-ventilated place.
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### **8. Exposure controls/personal protection**

#### **Control parameters**

<b>Exposure Limits</b>	The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.
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#### **Appropriate engineering controls**

<b>Engineering controls</b>	Showers Eyewash stations Ventilation systems.
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#### **Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	No special protective equipment required.
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<b>Skin and body protection</b>	No special protective equipment required.
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<b>Respiratory protection</b>	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
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<b>General hygiene considerations</b>	Handle in accordance with good industrial hygiene and safety practice.
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### **9. Physical and chemical properties**

#### **Information on basic physical and chemical properties**

<b>Physical state</b>	Solid
<b>Appearance</b>	Powder
<b>Color</b>	White
<b>Odor</b>	No information available
<b>Odor threshold</b>	No information available



<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	2.5 - 3.0	None known
Melting point / freezing point	no data available	None known
Boiling point / boiling range	no data available	None known
Flash point	no data available	None known
Evaporation rate	no data available	None known
Flammability (solid, gas)	no data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	no data available	None known
Relative density	1.4	None known
Water solubility	No data available	None known
Solubility(ies)	Soluble in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	520 °C / 968 °F	None known
Decomposition temperature		None known
Kinematic viscosity	no data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	No information available	
Liquid Density	No information available	
Bulk density	0.24	

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

### Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	No information available.
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## Acute toxicity

### Numerical measures of toxicity

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
CARBOMER 940 9003-01-4	= 2500 mg/kg ( Rat )	-	= 1.71 mg/L ( Rat ) 4 h

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** No information available.

**Serious eye damage/eye irritation** No information available.

**Respiratory or skin sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
CARBOMER 940 9003-01-4	-	Supplement 7 [1987] Monograph 19 [1979]	-	-

#### Legend

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

## 12. Ecological information

#### Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
CARBOMER 940 9003-01-4	-	LC50: =580mg/L (96h, Lepomis macrochirus)	-	EC50: =168mg/L (96h, water flea)

**Persistence and degradability** No information available.

**Bioaccumulation** Inherently biodegradable.

**Other adverse effects** No information available.

## 13. Disposal considerations

#### Waste treatment methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

## 14. Transport information

<b><u>DOT</u></b>	not regulated
<b><u>TDG</u></b>	not regulated
<b><u>MEX</u></b>	not regulated
<b><u>ICAO (air)</u></b>	not regulated
<b><u>IATA</u></b>	not regulated
<b><u>IMDG</u></b>	not regulated
<b><u>RID</u></b>	not regulated
<b><u>ADR</u></b>	not regulated
<b><u>ADN</u></b>	not regulated

## **15. Regulatory information**

### **International Inventories**

**TSCA** Complies

**DSL/NDSL** Complies  
**EINECS/ELINCS** Does not Comply  
**ENCS** This product complies with ENCS:  
**IECSC** This product complies with China:  
**KECL** Complies  
**PICCS** Complies  
**AICS** All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

### **US Federal Regulations**

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive

Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

### **US State Regulations**

#### **California Proposition 65**

This product does not contain any Proposition 65 chemicals.

#### **U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated under applicable state right-to-know regulations

### **U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

## **16. Other information**

### **NFPA**

**Health hazards** 0

**Flammability** 1

**Instability** 0

**Physical and chemical properties** -

### **HMIS**

**Health hazards** 1

**Flammability** 1

**Physical hazards** 0

**Personal protection** X

### **Key or legend to abbreviations and acronyms used in the safety data sheet**

#### **Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value		

### **Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
EPA (Environmental Protection Agency)  
Acute Exposure Guideline Level(s) (AEGL(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan GHS Classification  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

### **Revision date**

25-October-2022

### **Revision Note**

No information available.

### **Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**



**Certification of Compliance with current Good Manufacturing Practices**

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
C1477	Carbomer 940, NF

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

Spectrum-Gardena, CA: 2020632  
Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at [qualityassurance@spectrumchemical.com](mailto:qualityassurance@spectrumchemical.com)

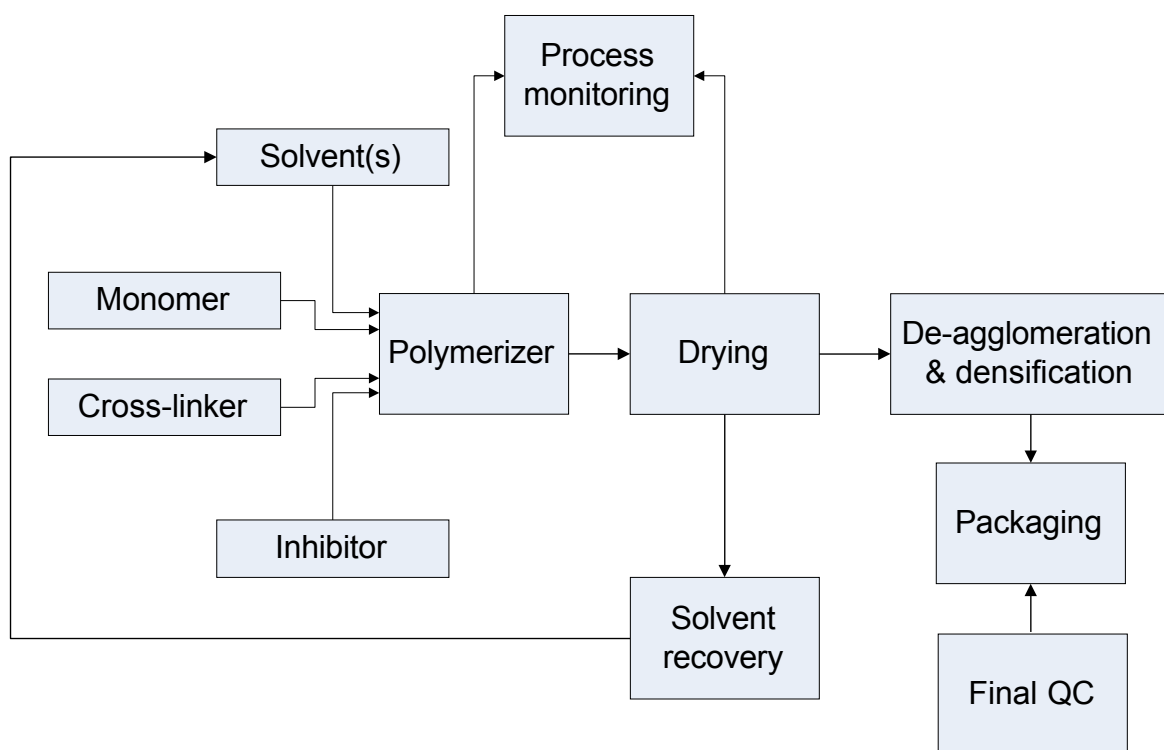
Sincerely,

A handwritten signature in black ink, appearing to read "Oralia Chavez".

Oralia Chavez  
Quality Assurance Specialist

## Manufacturing Process Flowchart

### Carbomer 940, NF - C1477



#### ***Spectrum Chemical Mfg Corp***

***Corporate Headquarters:***

769 Jersey Ave.  
New Brunswick, NJ 08901

732.214.1300

***West Coast Facility:***

14422 S. San Pedro St.  
Gardena, CA 90248

310.516.8000

## C1477, Carbomer 940, NF

### Source Statement

The above mentioned catalog item is manufactured by chemical synthesis. No animal or plant derived products are used in the manufacturing process.

### BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

### Allergen Statement

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy
- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Latex
- Sulfites > 10 ppm

### EU Fragrance Allergen Statement

The above mentioned catalog item does not contain any of the 26 EU fragrance allergens listed in Annex III lines 67-92. These substances are not intentionally added to the following chemical and therefore are not expected to be present.

### GMO Statement

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

### Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.



## **Nitrosamine Statement**

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

## **Animal Testing Statement**

The above mentioned catalog item has not been tested on animals.

## **Organic Compliance Statement**

The above mentioned catalog item has not been produced using GMOs, irradiation, ethylene oxide (EtO) or sewage sludge.

## **Shelf Life Statement**

The above mentioned catalog item is typically assigned a shelf life of 24 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

## **Other Chemicals Statement**

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- |                     |                 |
|---------------------|-----------------|
| • Aflatoxins        | • Parabens      |
| • Antibiotics       | • Pesticides    |
| • Bisphenol A (BPA) | • Phthalates    |
| • CMR Substances    | • Preservatives |



**RE: Elemental Impurities - Carbomer 940, NF (Cat# C1477)**

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned material complies with the USP<232>, <233> Elemental Impurities and the ICH Q3D Elemental Impurities Guideline. No Class 1, Class 2A, Class 2B or Class 3 elemental impurities are likely to be present. These substances are not used in the production process, are not intentionally added or known to be present in the above mentioned material.

This information is subject to change and is intended for risk assessment only. It is responsibility of the end user to evaluate suitability of any chemical for the intended use as well as to assess compound-specific limits of daily intake of metal impurities. For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at [TechServices@spectrumchemical.com](mailto:TechServices@spectrumchemical.com).

Sincerely,

Technical Services  
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue

New Brunswick, NJ 08901

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FAX 732.246.7132

WEST COAST FACILITY

14422 South San Pedro Street

Gardena, California 90248

PHONE 310.516.8000

FAX 310.516.9843



**RE: Residual Solvents - Carbomer 940, NF (Cat# C1477)**

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned catalog item complies with the requirements of USP <467> Residual Solvents and ICH Q3C Residual Solvents Guideline. The following solvents are likely to be present:

Residual Solvent	Class	Expected Concentration
Benzene	1	< 0.5% *

\* Benzene is present below the limit of 0.5% under the specification *Limit of Benzene* as required by the NF monograph.

No Class 1, Class 3 or other solvents are used or produced in the manufacturing process of this material.

For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at [TechServices@spectrumchemical.com](mailto:TechServices@spectrumchemical.com).

Sincerely,

Technical Services  
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

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## Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication. Below you will find a typical label example for this catalog item.

M.W. Nominally 4,000,000

Retest Date: 00-00-0000



**USE CARE:** This material has been evaluated per GHS/OSHA criteria and is not classified as hazardous. All chemicals may pose unknown hazards and must be used with caution. Use personal protection and safe handling methods consistent with proper workplace safety practices. Consult SDS for additional properties and precautions. If adverse reaction occurs seek medical attention.

**KEEP FROM CHILDREN**

**C1477**

**SIZ SY**

**Carbomer 940**  
(Carbopol® 940)

NF

CAS 9003-01-4

**CAUTION:** For manufacturing, processing or repacking.

**Read and understand the label and Safety Data Sheet (SDS) prior to use.**

**Chemical Emergency: (800)424-9300**

[www.SpectrumChemical.com](http://www.SpectrumChemical.com)

A high molecular weight polymer of acrylic acid cross-linked with allyl ethers of pentaerythritol. Carbopol® is a registered trademark of Lubrizol Advanced Materials, Inc.

NOTE: This material is not intended for internal use.

Carboxylic Acid Content (Dried Basis) ..... 56.0-68.0%

Rotational Viscosity of a Neutralized 0.5% Aqueous Dispersion..... 40,000-60,000 mPa·s

**MAXIMUM LIMITS**

Loss on Drying..... 2.0%

Acrylic Acid ..... 0.25%

Elemental Impurities ..... As reported

Benzene ..... 0.5%

Residual Solvents ..... To pass test

HYGROSCOPIC: Keep tightly closed.

**WARNING:** Cancer and Reproductive Harm-  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

G 10/L4GHS

?

Lot No. XQ####

### Spectrum Chemical Mfg Corp

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