



# Material Safety Data Sheet

NFPA	HMIS	Personal Protective Equipment						
	<table><tr><td>Health Hazard</td><td>2</td></tr><tr><td>Fire Hazard</td><td>1</td></tr><tr><td>Reactivity</td><td>0</td></tr></table>	Health Hazard	2	Fire Hazard	1	Reactivity	0	<div></div> <div>See Section 15.</div>
Health Hazard	2							
Fire Hazard	1							
Reactivity	0							

Section 1. Chemical Product and Company Identification			Page Number: 1	
Common Name/ Trade Name	O-Phenylenediamine dihydrochloride		Catalog Number(s).	P2160
			CAS#	615-28-1
Manufacturer	SPECTRUM CHEMICAL MFG. CORP. 14422 S. SAN PEDRO STREET GARDENA, CA 90248		RTECS	ST0175000
			TSCA	TSCA 8(b) inventory: O-Phenylenediamine dihydrochloride
Commercial Name(s)	Not available.		CI#	Not available.
Synonym	1,2-Benzenediamine, dihydrochloride		<b><u>IN CASE OF EMERGENCY</u></b> <b><u>CHEMTREC (24hr) 800-424-9300</u></b>  CALL (310) 516-8000	
Chemical Name	O-Phenylenediamine dihydrochloride			
Chemical Family	Not available.			
Chemical Formula	C6-H8-N2.H2-Cl			
Supplier	SPECTRUM CHEMICAL MFG. CORP. 14422 S. SAN PEDRO STREET GARDENA, CA 90248			

Section 2. Composition and Information on Ingredients					
		Exposure Limits			
Name	CAS #	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )	CEIL (mg/m <sup>3</sup> )	% by Weight
1) {O-}Phenylenediamine dihydrochloride	615-28-1				100
Toxicological Data on Ingredients	<b>O-Phenylenediamine dihydrochloride</b> LD50: Not available. LC50: Not available.				

Section 3. Hazards Identification	
Potential Acute Health Effects	Hazardous in case of skin contact (irritant), of eye contact (irritant), of ingestion, of inhalation (lung irritant). Severe over-exposure can result in death.
Potential Chronic Health Effects	<b>CARCINOGENIC EFFECTS:</b> Classified None. by NTP, None. by OSHA, None. by NIOSH. <b>MUTAGENIC EFFECTS:</b> Not available. <b>TERATOGENIC EFFECTS:</b> Not available. <b>DEVELOPMENTAL TOXICITY:</b> Not available. The substance is toxic to liver. Repeated or prolonged exposure to the substance can produce target organs damage. Repeated exposure to an highly toxic material may produce general deterioration of health by an accumulation in one or many human organs.

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**Section 4. First Aid Measures**

<b>Eye Contact</b>	Check for and remove any contact lenses. Do not use an eye ointment. Seek medical attention.
<b>Skin Contact</b>	After contact with skin, wash immediately with plenty of water. Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Cover the irritated skin with an emollient. If irritation persists, seek medical attention. Wash contaminated clothing before reusing.
<b>Serious Skin Contact</b>	Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek immediate medical attention.
<b>Inhalation</b>	Allow the victim to rest in a well ventilated area. Seek immediate medical attention.
<b>Serious Inhalation</b>	Not available.
<b>Ingestion</b>	Do not induce vomiting. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.
<b>Serious Ingestion</b>	Not available.

**Section 5. Fire and Explosion Data**

<b>Flammability of the Product</b>	May be combustible at high temperature.
<b>Auto-Ignition Temperature</b>	Not available.
<b>Flash Points</b>	Not available.
<b>Flammable Limits</b>	Not available.
<b>Products of Combustion</b>	These products are carbon oxides (CO, CO <sub>2</sub> ), nitrogen oxides (NO, NO <sub>2</sub> ...).
<b>Fire Hazards in Presence of Various Substances</b>	Not available.
<b>Explosion Hazards in Presence of Various Substances</b>	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.
<b>Fire Fighting Media and Instructions</b>	SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.
<b>Special Remarks on Fire Hazards</b>	Not available.
<b>Special Remarks on Explosion Hazards</b>	Not available.

**Section 6. Accidental Release Measures**

<b>Small Spill</b>	Use appropriate tools to put the spilled solid in a convenient waste disposal container. Finish cleaning by spreading water on the contaminated surface and dispose of according to local and regional authority requirements.
<b>Large Spill</b>	Use a shovel to put the material into a convenient waste disposal container. Finish cleaning by spreading water on the contaminated surface and allow to evacuate through the sanitary system.

**Section 7. Handling and Storage**

<b>Precautions</b>	Keep locked up. Keep away from heat. Keep away from sources of ignition. Empty containers pose a fire risk, evaporate the residue under a fume hood. Ground all equipment containing material. Do not ingest. Do not breathe dust. Wear suitable protective clothing. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Avoid contact with skin and eyes. Keep away from incompatibles such as oxidizing agents.
<b>Storage</b>	Keep container dry. Keep in a cool place. Ground all equipment containing material. Keep container tightly closed. Keep in a cool, well-ventilated place. Highly toxic or infectious materials should be stored in a separate locked safety storage cabinet or room.

**Section 8. Exposure Controls/Personal Protection**

<b>Engineering Controls</b>	Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.
<b>Personal Protection</b>	Splash goggles. Lab coat. Dust respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.
<b>Personal Protection in Case of a Large Spill</b>	Splash goggles. Full suit. Dust respirator. Boots. Gloves. A self contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.
<b>Exposure Limits</b>	Not available.

**Section 9. Physical and Chemical Properties**

<b>Physical state and appearance</b>	Solid.	<b>Odor</b>	Not available.
<b>Molecular Weight</b>	181.07 g/mole	<b>Taste</b>	Not available.
<b>pH (1% soln/water)</b>	Not available.	<b>Color</b>	Beige. (Light.)
<b>Boiling Point</b>	Not available.		
<b>Melting Point</b>	258°C (496.4°F)		
<b>Critical Temperature</b>	Not available.		
<b>Specific Gravity</b>	Not available.		
<b>Vapor Pressure</b>	Not applicable.		
<b>Vapor Density</b>	Not available.		
<b>Volatility</b>	Not available.		
<b>Odor Threshold</b>	Not available.		
<b>Water/Oil Dist. Coeff.</b>	Not available.		
<b>Ionicity (in Water)</b>	Not available.		
<b>Dispersion Properties</b>	Not available.		
<b>Solubility</b>	Not available.		

**Section 10. Stability and Reactivity Data**

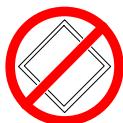
Stability	The product is stable.
Instability Temperature	Not available.
Conditions of Instability	Not available.
Incompatibility with various substances	Reactive with oxidizing agents.
Corrosivity	Not available.
Special Remarks on Reactivity	Not available.
Special Remarks on Corrosivity	Not available.
Polymerization	No.

**Section 11. Toxicological Information**

Routes of Entry	Absorbed through skin. Eye contact. Inhalation. Ingestion.
Toxicity to Animals	LD50: Not available. LC50: Not available.
Chronic Effects on Humans	<b>CARCINOGENIC EFFECTS:</b> Classified None. by NTP, None. by OSHA, None. by NIOSH. The substance is toxic to liver.
Other Toxic Effects on Humans	Hazardous in case of skin contact (irritant), of ingestion, of inhalation (lung irritant).
Special Remarks on Toxicity to Animals	Not available.
Special Remarks on Chronic Effects on Humans	Not available.
Special Remarks on other Toxic Effects on Humans	Not available.

**Section 12. Ecological Information**

Ecotoxicity	Not available.
BOD5 and COD	Not available.
Products of Biodegradation	Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.
Toxicity of the Products of Biodegradation	The products of degradation are less toxic than the product itself.
Special Remarks on the Products of Biodegradation	Not available.

**Section 13. Disposal Considerations****Waste Disposal****Section 14. Transport Information****DOT Classification** Not a DOT controlled material (United States).**Identification** Not applicable.**Special Provisions for Transport** Not applicable.**DOT (Pictograms)****Section 15. Other Regulatory Information and Pictograms****Federal and State Regulations**

TSCA 8(b) inventory: O-Phenylenediamine dihydrochloride  
 TSCA 8(a) PAIR: O-Phenylenediamine dihydrochloride  
 TSCA 8(d) H and S data reporting: O-Phenylenediamine dihydrochloride: December 1998  
 SARA 313 toxic chemical notification and release reporting: O-Phenylenediamine dihydrochloride: 1%

**California Proposition 65 Warnings**

**Other Regulations** OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).  
 EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

**Other Classifications** **WHMIS (Canada)** Not controlled under WHMIS (Canada).**DSCL (EEC)** R25- Toxic if swallowed.**HMIS (U.S.A.)**

Health Hazard	2
Fire Hazard	1
Reactivity	0
Personal Protection	E

**National Fire Protection Association (U.S.A.)**

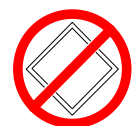
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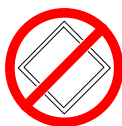


Flammability

Reactivity

Specific hazard

**WHMIS (Canada) (Pictograms)****DSCL (Europe) (Pictograms)****TDG (Canada) (Pictograms)****Continued on Next Page**

**ADR (Europe)  
(Pictograms)****Protective Equipment**

Gloves.



Lab coat.



Dust respirator. Be sure to use an approved/certified respirator or equivalent.



Splash goggles.

**Section 16. Other Information****MSDS Code** 4275P**References** Not available.**Other Special Considerations** Not available.

Validated by Sonia Owen on 8/11/2006.

Verified by Sonia Owen.

Printed 9/13/2006.

CALL (310) 516-8000

**Notice to Reader**

All chemicals may pose unknown hazards and should be used with caution. This Material Safety Data Sheet (MSDS) applies only to the material as packaged. If this product is combined with other materials, deteriorates, or becomes contaminated, it may pose hazards not mentioned in this MSDS. It shall be the user's responsibility to develop proper methods of handling and personal protection based on the actual conditions of use. While this MSDS is based on technical data judged to be reliable, Spectrum Quality Products, Inc. assumes no responsibility for the completeness or accuracy of the information contained herein.