



**RE: Residual Solvents - Methylphenidate Hydrochloride (CII), USP (Cat# M1600)**

To Whom It May Concern:

Thank you for your interest in Spectrum high quality chemicals.

The above mentioned catalog item complies with the requirements of USP <467> Residual Solvents and ICH Q3C Residual Solvents Guideline. The following solvents are likely to be present:

Residual Solvent	Class	Expected Concentration
Methanol	2	< 3000 ppm
Isopropyl Acetate	3	< 5000 ppm
2-Propanol	3	< 5000 ppm
Dimethyl Carbonate		< 3000 ppm

No Class 1 or other solvents are used or produced in the manufacturing process of this material.

For lot-specific information, please refer to the respective Certificate of Analysis.

If you have any further questions, please contact us by telephone at 1(800)772-8786 Option 2, or by email at [TechServices@spectrumchemical.com](mailto:TechServices@spectrumchemical.com).

Sincerely,

Technical Services  
Spectrum Chemical Mfg. Corp.

This document has been produced electronically and is valid without a signature.

CORPORATE HEADQUARTERS

769 Jersey Avenue  
New Brunswick, NJ 08901  
PHONE 732.214.1300  
FAX 732.246.7132

WEST COAST FACILITY

14422 South San Pedro Street  
Gardena, California 90248  
PHONE 310.516.8000  
FAX 310.516.9843