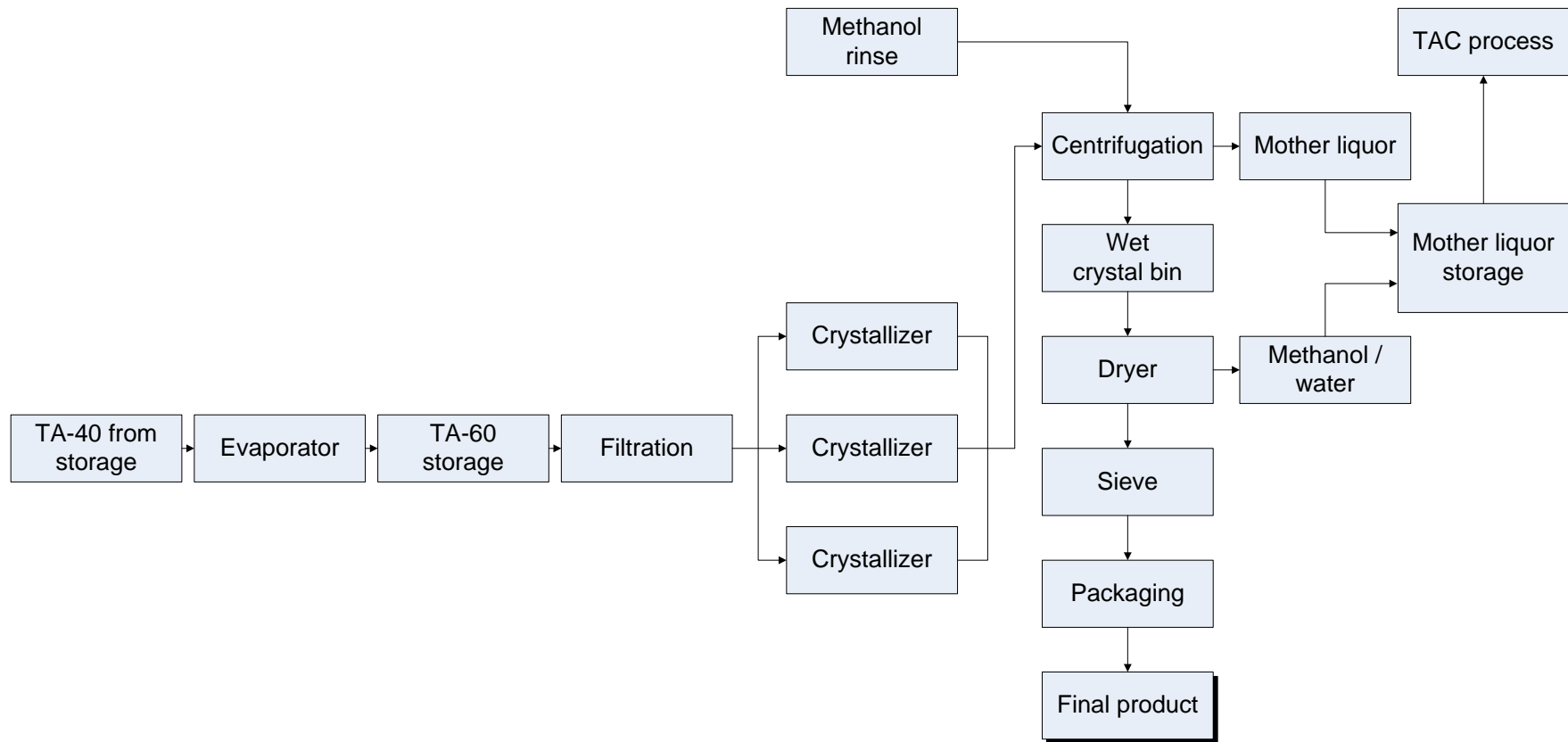


Manufacturing Process Flowchart

Tris(hydroxymethyl)aminomethane, USP, EP - T9700



Spectrum Chemical Mfg Corp

Corporate Headquarters:
769 Jersey Ave.
New Brunswick, NJ 08901

West Coast Facility:
14422 S. San Pedro St.
Gardena, CA 90248