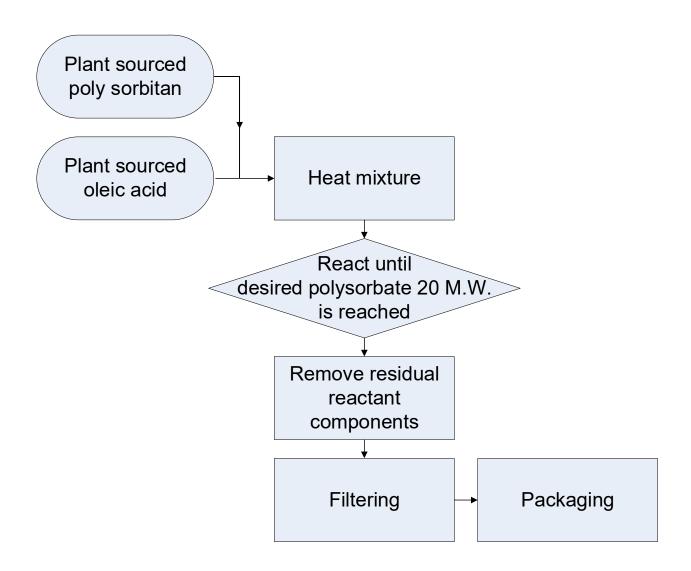


Manufacturing Process Flowchart

Polysorbate 20, NF - PO132



Spectrum Chemical Mfg Corp

Corporate Headquarters:

769 Jersey Ave.

New Brunswick, NJ 08901

West Coast Facility: 14422 S. San Pedro St.

Gardena, CA 90248

310.516.8000