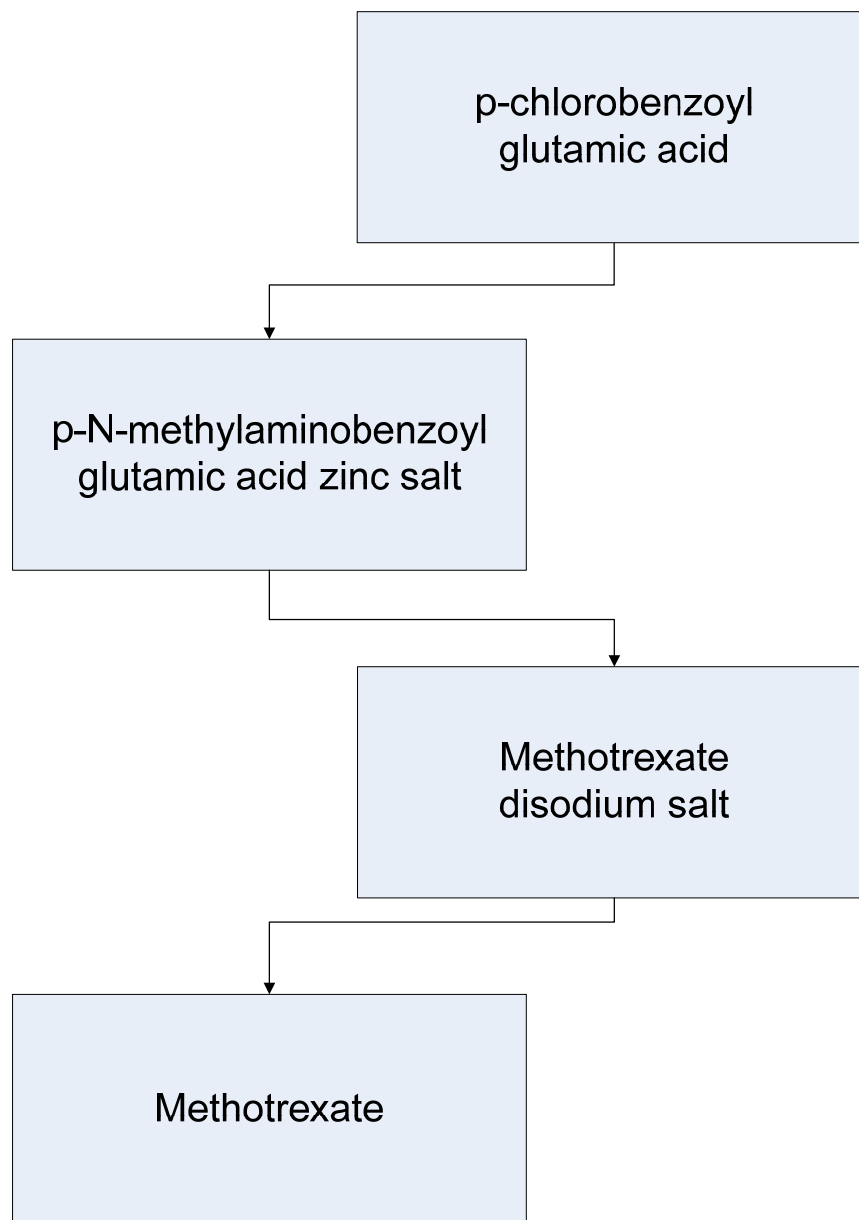


## Manufacturing Process Flowchart

### Methotrexate, USP - M1435



#### ***Spectrum Chemical Mfg Corp***

***Corporate Headquarters:***

769 Jersey Ave.  
New Brunswick, NJ 08901  
732.214.1300

***West Coast Facility:***

14422 S. San Pedro St.  
Gardena, CA 90248  
310.516.8000