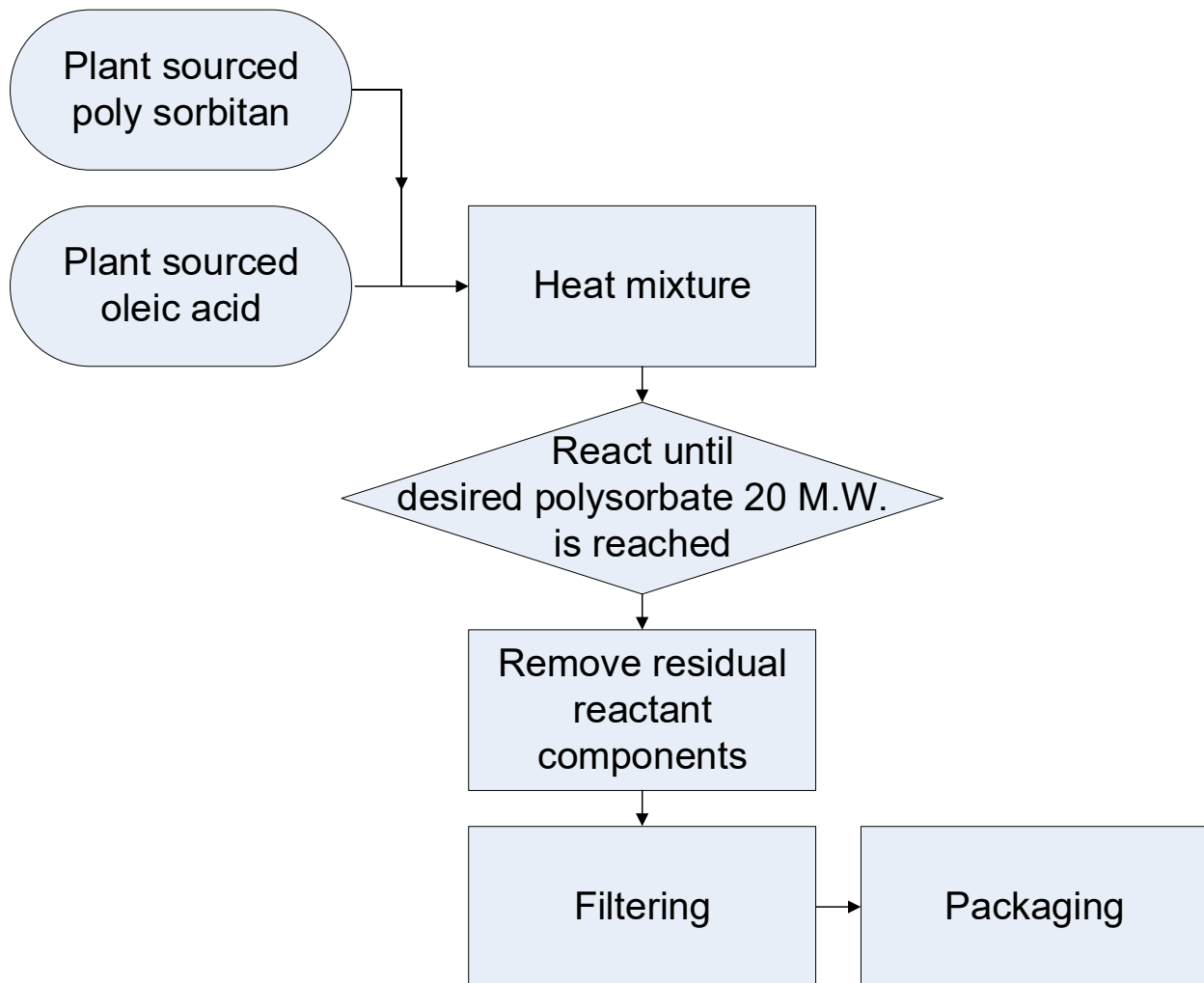


## Manufacturing Process Flowchart

### Polysorbate (TWEEN) 20, Vegetable Based, Low Endotoxin, NF, EP, BP, JPE, bioCERTIFIED™ - P9310



#### ***Spectrum Chemical Mfg Corp***

***Corporate Headquarters:***

769 Jersey Ave.  
New Brunswick, NJ 08901  
732.214.1300

***West Coast Facility:***

14422 S. San Pedro St.  
Gardena, CA 90248  
310.516.8000