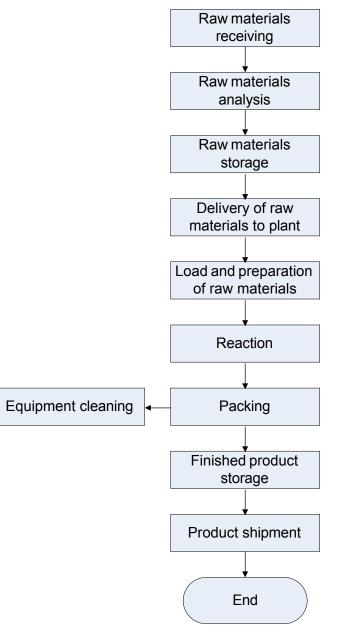


Manufacturing Process Flowchart

Polysorbate 80, FCC - P1179



Spectrum Chemical Mfg Corp

Corporate Headquarters: 769 Jersey Ave. New Brunswick, NJ 08901 732.214.1300 *West Coast Facility:* 14422 S. San Pedro St. Gardena, CA 90248 310.516.8000