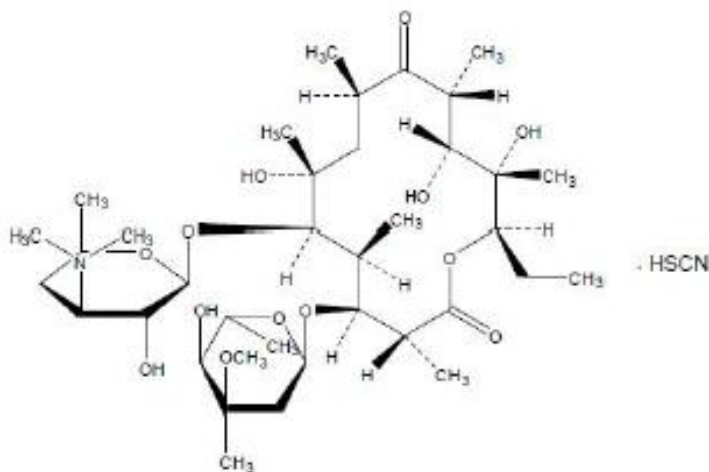
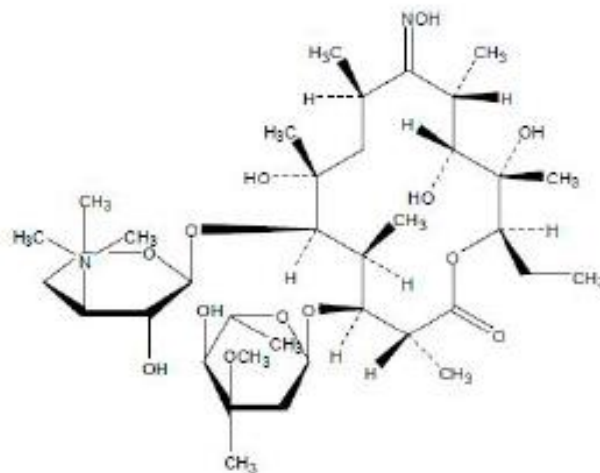


Manufacturing Process Flowchart Clarithromycin, USP (Cat# C2266)



Erythromycin Thiocyanate
Chemical Formula: $C_{37}H_{67}NO_{13} \cdot HSCN$
Molecular Weight: 793.02



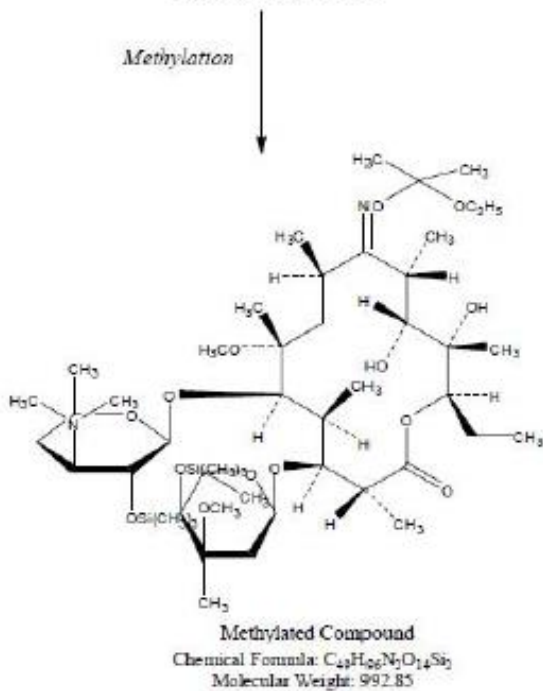
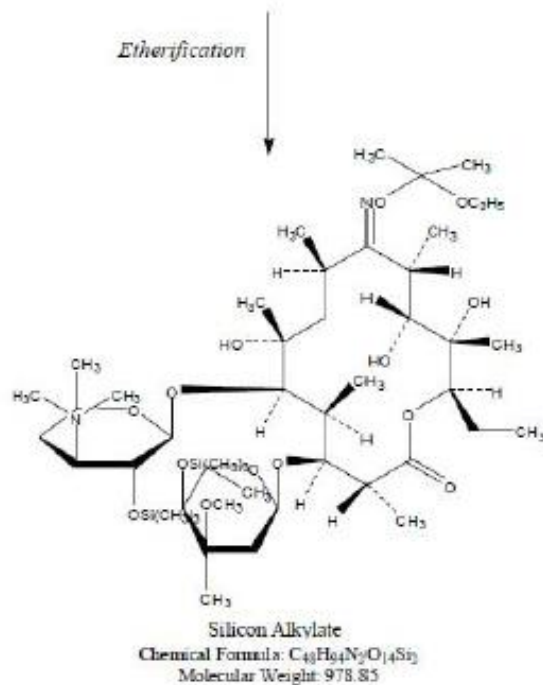
Erythromycin Oxime
Chemical Formula: $C_{37}H_{68}N_2O_{13}$
Molecular Weight: 748.04

CORPORATE HEADQUARTERS

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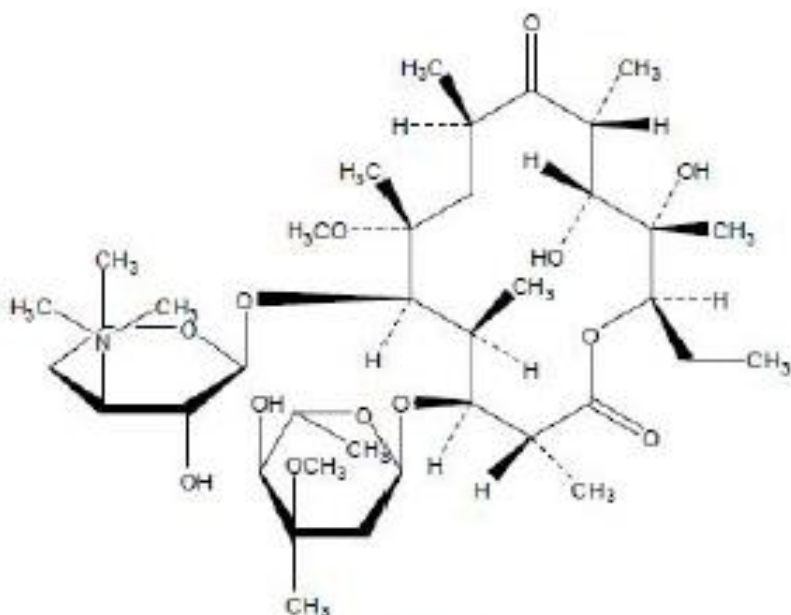
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De-protection



Clarithromycin
Chemical Formula: $C_{38}H_{59}NO_{13}$
Molecular Weight: 747.95

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