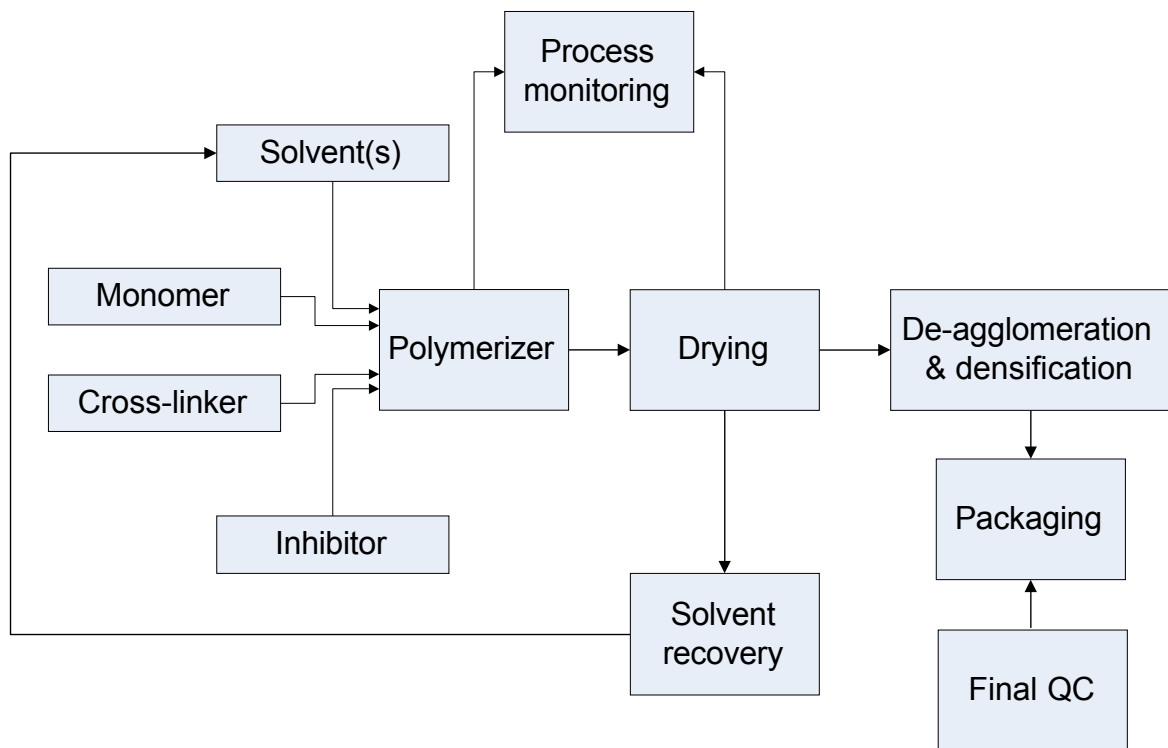


Manufacturing Process Flowchart

Carbomer 940, NF - C1477



Spectrum Chemical Mfg Corp

Corporate Headquarters:

769 Jersey Ave.
New Brunswick, NJ 08901

732.214.1300

West Coast Facility:

14422 S. San Pedro St.
Gardena, CA 90248

310.516.8000