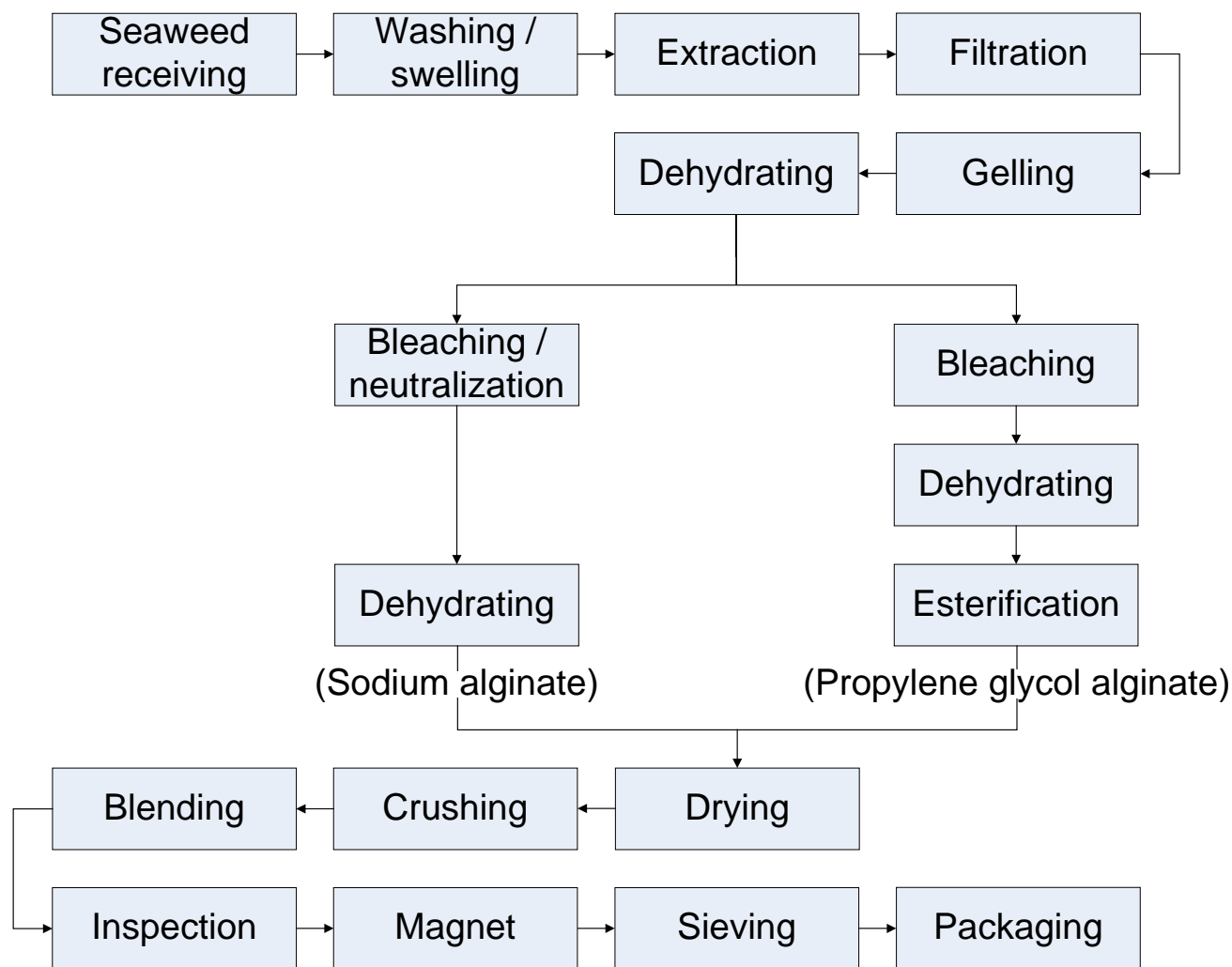


Manufacturing Process Flowchart

Alginate Acid, NF - AL172



Spectrum Chemical Mfg Corp

Corporate Headquarters:

769 Jersey Ave.
 New Brunswick, NJ 08901
 732.214.1300

West Coast Facility:

14422 S. San Pedro St.
 Gardena, CA 90248
 310.516.8000