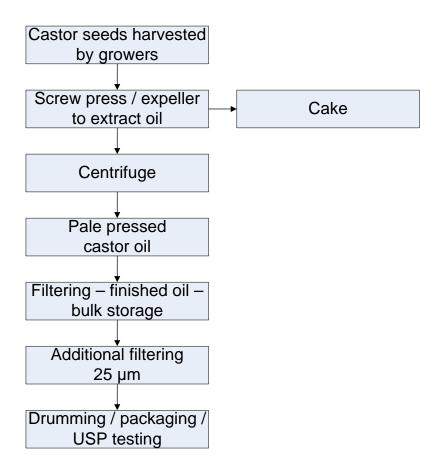


Manufacturing Process Flowchart

Castor Oil, USP - CA208



Spectrum Chemical Mfg Corp

West Coast Facility: