



# Scientific Documentation

H1072, Hydroxypropyl Methylcellulose, 50 cps,  
FCC

Not appropriate for regulatory submission.  
Please visit [www.spectrumchemical.com](http://www.spectrumchemical.com) or  
contact Tech Services for the most up-to-date  
information contained in this information  
package.

## **Spectrum Chemical Mfg Corp**

769 Jersey Avenue  
New Brunswick, NJ 08901  
Phone 732.214.1300

## **H1072, Hydroxypropyl Methylcellulose, 50 cps, FCC**

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spectrum®

**Specification for Hydroxypropyl  
 Methylcellulose, 50 cps, FCC (H1072)**

Item Number	H1072
Item	Hydroxypropyl Methylcellulose, 50 cps, FCC
CAS Number	9004-65-3
Molecular Formula	
Molecular Weight	
MDL Number	
Synonyms	

Test	Specification	
	Min	Max
ASSAY: METHOXYL GROUPS	19.0	30.0 %
HYDROXYPROPOXYL GROUPS	3.0	12.0 %
VISCOSITY OF A 2% AQUEOUS SOLUTION @ 20°C	40	60 cP
LEAD (Pb)		3 mg/kg
LOSS ON DRYING		5.0 %
RESIDUE ON IGNITION		1.5 %
IDENTIFICATION	TO PASS TEST	
RETEST DATE		
DATE OF MANUFACTURE		

***Spectrum Chemical Mfg Corp***

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<b>Corporate Headquarters:</b>	<b>West Coast Facility:</b>
769 Jersey Ave.	14422 S. San Pedro St.
New Brunswick, NJ 08901	Gardena, CA 90248
732.214.1300	310.516.8000

Item Number	H1072	Lot Number	2JC0281
Item	Hydroxypropyl Methylcellulose, 50 cps, FCC	CAS Number	9004-65-3

TEST	SPECIFICATION		RESULT
	MIN	MAX	
ASSAY (METHOXY GROUPS)	19.0 - 30.0 %		28.7 %
ASSAY (HYDROXYPROPOXY GROUPS)	3.0 - 12.0 %		8.6 %
VISCOSITY OF A 2% AQUEOUS SOLUTION @ 20D °C	40 - 60 cps		51 cps
LEAD (Pb)		3 mg/kg	<3 mg/kg
LOSS ON DRYING		5.0 %	1.2 %
RESIDUE ON IGNITION		1.5 %	0.3 %
IDENTIFICATION	TO PASS TEST		PASSES TEST
RETEST DATE			22-FEB-2024
DATE OF MANUFACTURE			23-FEB-2019
APPEARANCE			OFF-WHITE POWDER

Certificate of Analysis Results Entered By:

MPEREZ  
Melchor Perez  
24-MAR-20 09:22:24

Spectrum Chemical Mfg Corp  
755 Jersey Avenue  
New Brunswick 08901 NJ



Certificate of Analysis Results Approved By:

MPEREZ  
Melchor Perez  
24-MAR-20 09:22:46

All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

# SAFETY DATA SHEET

# spectrum®



Revision date 29-August-2022

Revision Number 2

## 1. Identification

### Product identifier

**Product Name** HYDROXYPROPYL METHYLCELLULOSE, 50 CPS, FCC

### Other means of identification

**Product Code(s)** H1072

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** No information available

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Supplier Address

Spectrum Chemical Mfg. Corp.  
14422 South San Pedro St.  
Gardena, CA 90248  
(310) 516-8000

### Emergency telephone number

**Emergency Telephone** Chemtrec 1-800-424-9300

## 2. Hazard(s) identification

### Classification

Combustible dust	Yes
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### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements

#### Warning

#### Hazard statements

May form combustible dust concentrations in air

**Appearance** Powder or granules

**Physical state** Solid

**Odor** No information available

**Other information**

No information available.

**3. Composition/information on ingredients****Substance**

Chemical name	CAS No	Weight-%	Trade secret
Hydroxypropyl Methylcellulose, 50 cps	9004-65-3	100	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. First-aid measures****Description of first aid measures**

<b>Inhalation</b>	Remove to fresh air.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin contact</b>	Wash skin with soap and water.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** No information available.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	No information available.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	none.
<b>Sensitivity to static discharge</b>	none.
<b>Special protective equipment for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures****Personal precautions, protective equipment and emergency procedures**

**Personal precautions**                      Ensure adequate ventilation.

**Methods and material for containment and cleaning up**

**Methods for containment**                      Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**                      Pick up and transfer to properly labeled containers.

**7. Handling and storage**

**Precautions for safe handling**

**Advice on safe handling**                      Handle in accordance with good industrial hygiene and safety practice.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions**                      Keep container tightly closed in a dry and well-ventilated place.

**8. Exposure controls/personal protection**

**Control parameters**

**Exposure Limits**                      This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls**

**Engineering controls**                      Showers  
Eyewash stations  
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**                      No special protective equipment required.

**Skin and body protection**                      No special protective equipment required.

**Respiratory protection**                      No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations**                      Handle in accordance with good industrial hygiene and safety practice.

**9. Physical and chemical properties**

**Information on basic physical and chemical properties**

**Physical state**                      Solid  
**Appearance**                      Powder or granules  
**Color**                      White to Off-White  
**Odor**                      No information available  
**Odor threshold**                      No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	no data available	None known
Melting point / freezing point	no data available	None known
Boiling point / boiling range	no data available	None known
Flash point	no data available	None known
Evaporation rate	no data available	None known
Flammability (solid, gas)	no data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	no data available	None known
Relative density	1.3	None known
Water solubility	Slowly soluble in cold water	None known
Solubility(ies)	no data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	no data available	None known
Decomposition temperature		None known
Kinematic viscosity	no data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	No information available	
Liquid Density	No information available	
Bulk density	No information available	

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

### Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	No information available.
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## Acute toxicity

### **Numerical measures of toxicity**

No information available

10000

## Delayed and immediate effects as well as chronic effects from short and long-term exposure

<b>Skin corrosion/irritation</b>	No information available.
<b>Serious eye damage/eye irritation</b>	No information available.
<b>Respiratory or skin sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.
<b>Other adverse effects</b>	No information available.
<b>Interactive effects</b>	No information available.

## **12. Ecological information**

<b>Ecotoxicity</b>	The environmental impact of this product has not been fully investigated.
<b>Persistence and degradability</b>	No information available.
<b>Bioaccumulation</b>	Inherently biodegradable.
<b>Other adverse effects</b>	No information available.

## **13. Disposal considerations**

### Waste treatment methods

<b>Waste from residues/unused products</b>	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
<b>Contaminated packaging</b>	Do not reuse empty containers.

## **14. Transport information**

<b>DOT</b>	not regulated
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## **15. Regulatory information**

### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Does not Comply
<b>ENCS</b>	This product complies with ENCS:
<b>IECSC</b>	This product complies with China:
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated under applicable state right-to-know regulations

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**16. Other information**

**NFPA**

Health hazards 0  
Flammability 0  
Instability 0  
Physical and chemical properties -  
HMIS  
Health hazards 0  
Flammability 0  
Physical hazards 0  
Personal protection X

**Key or legend to abbreviations and acronyms used in the safety data sheet**

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value		

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
EPA (Environmental Protection Agency)  
Acute Exposure Guideline Level(s) (AEGL(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan GHS Classification  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Revision date** 29-August-2022  
**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**

**End of Safety Data Sheet**



**Certification of Compliance with current Good Manufacturing Practices**

Dear Valued Customer:

Spectrum Chemical Mfg Corp certifies that the following product(s) is produced, processed, packaged and held in compliance with current Good Manufacturing Practices (cGMP) in accordance with the applicable parts of 21 CFR, parts 210 and 211 of the Code of Federal Regulations.

Catalog Number	Product Name
H1072	Hydroxypropyl Methylcellulose, 50 cps, FCC

Spectrum is an FDA registered and inspected Drug Establishment. Our United States Food and Drug Administration (USFDA) Registration numbers are as follows:

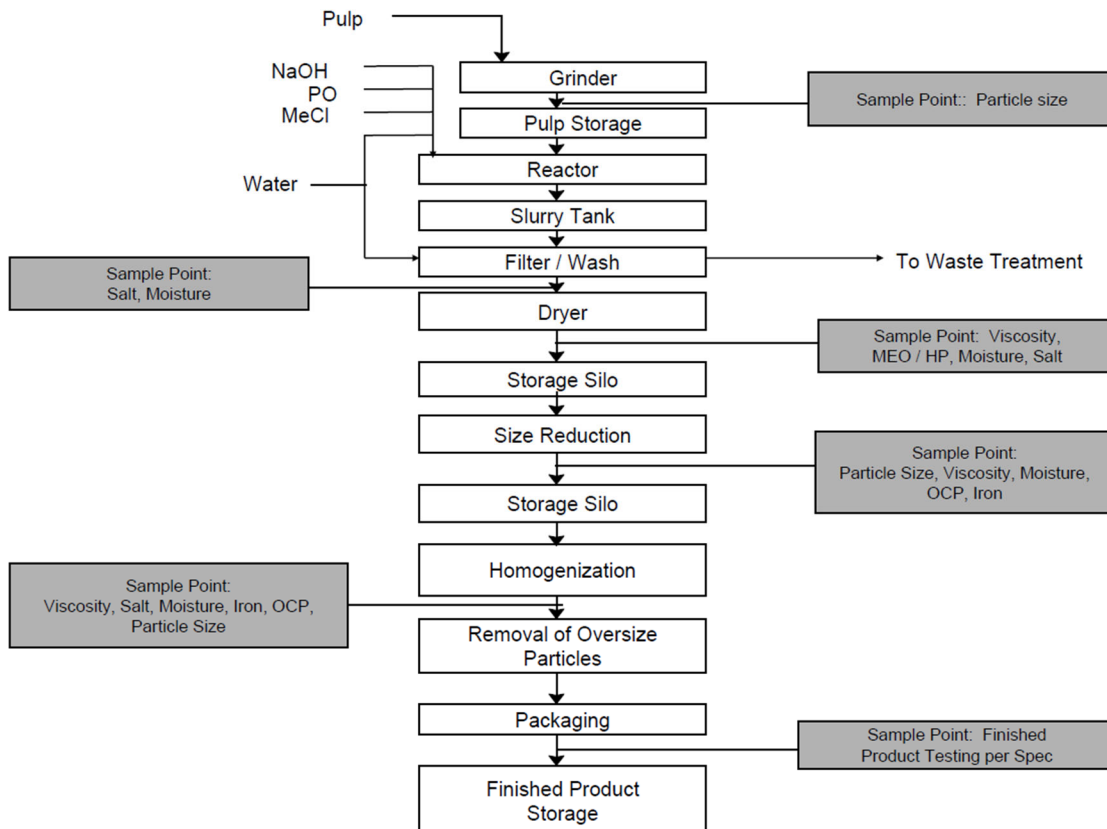
Spectrum-Gardena, CA: 2020632  
Spectrum-New Brunswick, NJ: 2246824

Thank you for your interest in Spectrum products. If we may be of further assistance, please feel free to contact the Quality Assurance department at 310-516-8000 or via email at [qualityassurance@spectrumchemical.com](mailto:qualityassurance@spectrumchemical.com)

Sincerely,

Oralia Chavez  
Quality Assurance Specialist

## Manufacturing Process Flowchart Hydroxypropyl Methylcellulose, 50 cps, FCC (Cat# H1072)



**CORPORATE HEADQUARTERS**

769 Jersey Avenue  
 New Brunswick, NJ 08901  
 PHONE 732.214.1300  
 FAX 732.246.7132

**WEST COAST FACILITY**

14422 South San Pedro Street  
 Gardena, California 90248  
 PHONE 310.516.8000  
 FAX 310.516.9843

## H1072, Hydroxypropyl Methylcellulose, 50 cps, FCC

### Source Statement

The above mentioned catalog item is manufactured from plant origin (cellulose polymer from wood pulp and/or cotton linters). No animal derived products are used in the manufacturing process.

### BSE/TSE Statement

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

### Allergen Statement

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy
- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Corn
- Latex
- Sulfites > 10 ppm

### GMO Statement

The above mentioned catalog item is manufactured from wood pulp and/or cotton linters. The raw material supplier is unable to confirm that the cotton linters used in the production are not produced from GMOs.

### Melamine Statement

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.

## Nitrosamine Statement

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.

## Animal Testing Statement

The above mentioned catalog item may be tested on animals for regulatory compliance purposes.

## Organic Compliance Statement

The above mentioned catalog item has not been produced using irradiation, ethylene oxide (EtO) or sewage sludge.

## Shelf Life Statement

The above mentioned catalog item is typically assigned a shelf life of 60 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

## Other Chemicals Statement

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- Aflatoxins
- Antibiotics
- Bisphenol A (BPA)
- Parabens
- Pesticides
- Phthalates
- Preservatives

## Label Information

The Spectrum label presents technical and safety information in an easily understood format. Our technical specialists stay abreast of the latest requirements of the Globally Harmonized System for Classification and Labelling of Chemicals (GHS), as well as the Occupational Safety and Health Administration (OSHA), the Food and Drug Administration (FDA) and other government regulatory agencies in order to ensure compliance, accuracy and concise hazard communication. Below you will find a typical label example for this catalog item.

**WARNING**

- May form combustible dust concentrations in air.
- Keep away from all ignition sources including heat, sparks and flame
- Keep container closed and grounded
- Prevent dust accumulations to minimize explosion hazard.

This material has been evaluated per GHS criteria and is not classified as hazardous under GHS. All chemicals may pose unknown hazards and must be used with caution. Use personal protection and safe handling methods consistent with proper workplace safety practices. Consult SDS for additional properties and precautions. If adverse reaction occurs seek medical attention.

**KEEP FROM CHILDREN**



### H1072                      SIZ SY

# Hydroxypropyl Methylcellulose

50 cps

FCC

CAS 9004-65-3

**CAUTION:** For manufacturing, processing or repacking.  
**Read and understand the label and Safety Data Sheet (SDS) prior to use.**

**Chemical Emergency: (800)424-9300**

[www.SpectrumChemical.com](http://www.SpectrumChemical.com)

Assay: Methoxyl Groups ..... 19.0-30.0%  
 Hydroxypropoxyl Groups ..... 3.0-12.0%  
 Viscosity of a 2% Aqueous Solution @ 20°C ....  
 ..... 40-60 cP

**MAXIMUM LIMITS**

Lead ..... 3 mg/kg  
 Loss on Drying ..... 5.0%  
 Residue on Ignition ..... 1.5%

**WARNING:** Cancer and Reproductive Harm-  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

G 6/J10GHS    ?    Lot No. XQ####

### Spectrum Chemical Mfg Corp

**Corporate Headquarters:**

769 Jersey Ave.  
 New Brunswick, NJ 08901

732.214.1300

**West Coast Facility:**

14422 S. San Pedro St.  
 Gardena, CA 90248

310.516.8000





**RE: Lot Numbering System**

Dear Valued Customer:

This letter is to inform you of Spectrum Chemicals and Laboratory Products' Lot Numbering System. The system is based on an alpha-numerical sequence which provides the month, year and location of production.

The lot numbering system utilized until 2010 is a sequence of **six characters**, two letters followed by four numbers. The first letter represents the year, for example, Y denotes 2009 and Z denotes 2010. The second letter represents the month and site, for example, A-L denotes January through December at Spectrum's Gardena, CA facility, while M-X denotes January through December at the New Brunswick, NJ facility. The following four numbers are sequentially assigned.

**Example:** ZI0928 = The 928<sup>th</sup> material produced in California in September 2010

The lot numbering system utilized for 2011 and forward, is a sequence of **seven characters**. The first character, a number, represents the production facility:

- 1 = Gardena, CA Facility
- 2 = New Brunswick, NJ Facility
- 3 = China Facility
- 4 = Pharmacy, NJ Facility

The second character, a letter, represents the year. For example, A denotes 2011 and B denotes 2012. The third character, a letter, represents the month, with A denoting January and L denoting December. The following four numbers are sequentially assigned.

**Example:** 2AA0706 = The 706<sup>th</sup> material produced in New Jersey in January 2011

Thank you for your interest with Spectrum products. Please feel free to contact us at 310-516-8000 or via email at [quality\\_assurance@spectrumchemical.com](mailto:quality_assurance@spectrumchemical.com) if we may be of further assistance.

Sincerely,

Oralia Chavez,  
Quality Assurance Specialist

CORPORATE HEADQUARTERS

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